NOTE: Bracket shown in instructions are of our Deluxe Style Kit. Installation is the same for your Ultra Style Brackets

NOTE: Power Steering unit is a 1971 Impala style Keyway pump or 1977 Camaro V-8 Press-fit pump, you should have a $3 / 8$ " tap hole at the 6 O"clock both on the front and he rear of the unit. If you have a stud on the rear of the pump remove it.


BELTS FOR KITS
Dayco 5060425 for Alternator and Water Pump
Dayco 5060560 for A/C and Power Steering

(1) $3 / 8-16 \times 1$ " SHCS
(20146) small block long water pump upper power steering Bracket

(2) $3 / 816 x$
$3 / 4^{\prime \prime}$ HHS (1) $3 / 816 \mathrm{x}$
$3 / 4$ "HHS 3/4" HHS (1) $3 / 8 \times 3 / 4 "$ Washer
(20161) Power
(20161) Power
Steering Bracket
) $3 / 816 \times 3 / 4^{\prime \prime}$ HHS

(2) $3 / 816 \times 33 / 4$ " SHCS thru bracket and tubes, thru water pump and into block

