MFA125 – Mach Two Extreme Bracket Kit

Fits All years and all makes with 34" radiator cores

Brackets and Hardware Included:

TA8000718 - Qty 2
Radiator Shroud Mounting Bracket

TA8000887 - Qty 4
M6 Nylon Insert Locknut

TA8000719 - Qty 4
Adjustable Mounting Bracket

TA8000886 - Qty 12
M6 Flatwasher

TA8000889 - Qty 12
M6 x 20 Button Head

TA8000888 - Qty 1
M4 Allen Wrench

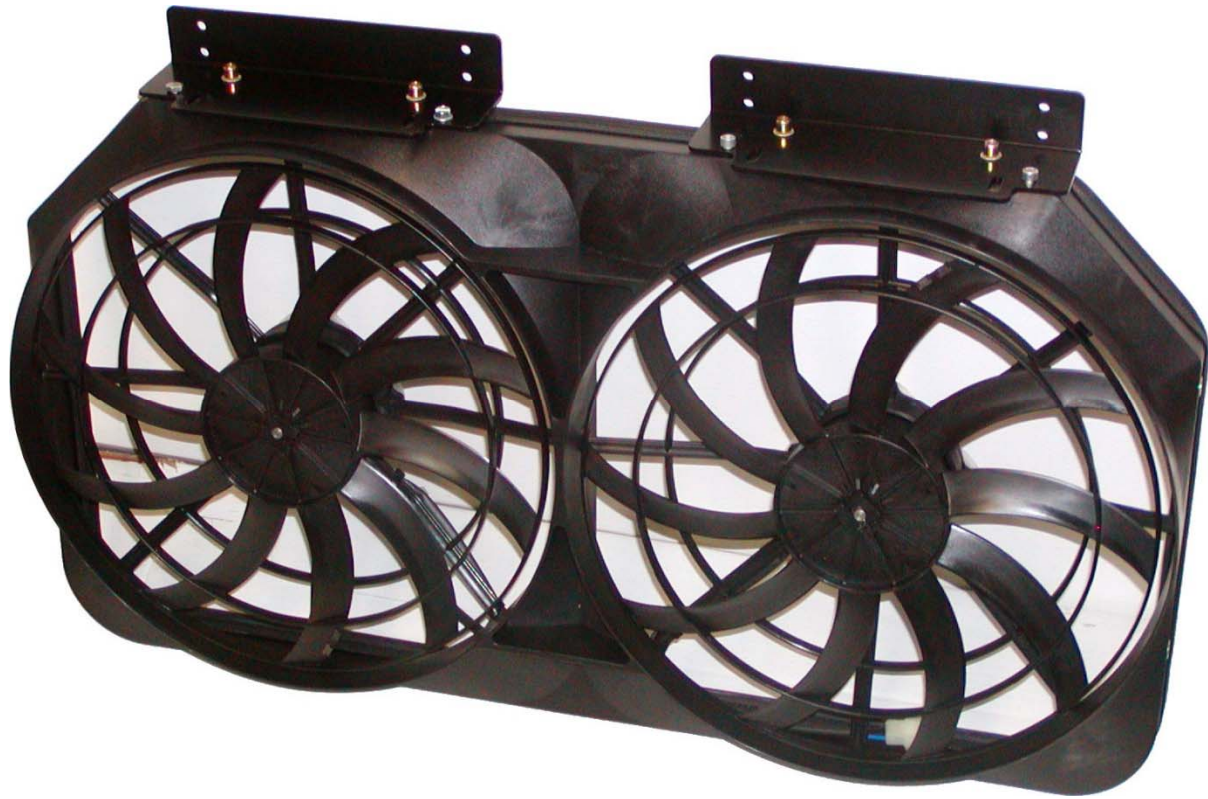**TA8000464 - Qty 3**
Plastic Tie

INSTALLATION INSTRUCTIONS

FOLLOW INSTRUCTIONS CAREFULLY TO PREVENT PERSONAL INJURY AND/OR DAMAGE TO THE FAN UNIT!

The universal brackets included with this kit are for mounting the electric fan to the radiator and/or core support. Because trucks vary in their mounting points, we cannot guarantee the brackets provided are sufficient to mount the fan to your truck.

Remove stock clutch fan and shroud assembly:

1. Remove top portion of the plastic shroud assembly reserving hex head screws for installation of top brackets.
2. Remove engine driven fan and clutch. If the clutch is mounted to the pulley with bolts, be sure to replace the bolts that hold the pulley on after the clutch is removed. The clutch can also be mounted with one large nut. If so, a large wrench is required to loosen and remove the nut. It may be necessary to use a soft blow hammer on the wrench to loosen the nut without the pulley slipping. It may also be necessary to secure the pulley with a box end wrench on one of the (4) pulley bolts and the other end of the wrench wedged under the water pump.
3. Remove the bottom part of the shroud again reserving the hex head screws for installation of the bottom brackets of the fan.
4. Ensure that the radiator core is 34" wide (between the tanks).

Installation of the Mach Two Extreme Fan Unit:

1. Locate (4) mounting points.
2. Attach the top bracket (TA8000718) to the top of the fan using (4) of the (TA8000886) flat washers and (4) of the smaller (TA8000890) Allen screws provided.
3. Temporarily mount the fan unit to the top of the core support using the reserved hex screws and pull the fan tight against the radiator to create a seal against the radiator.
4. The side brackets (TA8000719) will be custom mounted due to the variations in mounting points on trucks with 34" wide radiators.
5. **NOTE: On MFA100 & MFA111 harnesses, the hot wires going to the fans must NOT be color matched! Blue on the MFA100 & 111 harnesses must connect to the Black wire harness on the fans. And Black on the MFA100 & MFA111 must connect to the Blue wire on the fan harness to ensure proper operation. Failure to do this will result in the fans turning the wrong direction and reduced airflow.**

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