

Small Block Chevrolet

Swedged End Pushrods

.080" Wall 1010 Steel

- ▶ Heat treated and black oxide finish
- ▶ For use in hydraulic lifter applications with less than 400 lbs. open spring pressure and under 7500 rpm



Part No.	Quantity	Description	Diameter	Length
25785-16	16 pcs.	SB Chevy - Stock Length	5/16"	7.794"
25786-16	16 pcs.	SB Chevy - .100" Longer	5/16"	7.894"
25717-16	16 pcs.	Late model 350 - Stock Length	5/16"	7.170"
25719-16	16 pcs.	Late model 350 - .050" Longer	5/16"	7.220"

P/N's 25717 and 25719 are for late model OEM hydraulic roller lifters. Hardened guide plates P/N 42355 are required with aluminum heads.

Small Block Chevrolet

Ball End Pushrods

.080" Wall 1010 Steel

- ▶ Excellent pushrods for mildly modified engines with open spring pressure under 300 lbs



Part No.	Quantity	Description	Diameter	Length
25737-16	16 pcs.	SB Chevy - Stock Length	5/16"	7.794"
25777-16	16 pcs.	SB Chevy - .100" Longer	5/16"	7.894"
25790-16	16 pcs.	SB Chevy - .150" Longer	5/16"	7.944"

Ford 5.0L

Swedged End Pushrods

.080" Wall 1010 Steel & 4130 Chrome Moly

- ▶ Stock length pushrod for use with stock Ford valve (5.080" O/A)
- ▶ Use of Chevy valves (O/A 4.911") in Ford heads requires .172" shorter pushrods



Part No.	Quantity	Description	Material	Diameter	Length
25723-16	16 pcs.	Stock Length	1010	5/16"	6.272"
25725-16	16 pcs.	.172" Shorter	1010	5/16"	6.100"
25627-16	16 pcs.	Stock Length	4130	5/16"	6.272"
25610-16	16 pcs.	.172" Shorter	4130	5/16"	6.100"

PUSHRODS

4130 Chrome Moly Swedged End Pushrods

- ▶ Meticulously formed ends with exact radii
- ▶ Excellent concentricity, closely controlled length
- ▶ Heat treated and black oxide finished
- ▶ Private label programs available



5/16" .080" WALL



5/16" .120" WALL

PUSHRODS, DRIVE & OIL PUMPS

Length	5/16" Dia. .080" Wall Part No.	5/16" Dia. .120" Wall Part No.	3/8" Dia. .080" Wall Part No.	3/8" Dia. .135" Wall Part No.	7/16" Dia. .165" Wall Part No.
6.050	25605-16				
6.100	25610-16				
6.150	25615-16				
6.200	25620-16				
6.250	25625-16				
6.272	25627-16				
6.300	25630-16	25205-16		25305-8	
6.350	25635-16	25206-16		25306-8	
6.400	25640-16	25207-16		25307-8	
6.450	25645-16			25308-8	
6.500	25650-16		25843-8	25309-8	
6.550	25655-16		25844-8		
6.600	25660-16	25211-16	25846-8		
6.650	25665-16	25212-16	25837-8		
6.700	25670-16	25213-16	25838-8		
6.750	25675-16	25214-16	25839-8		
6.800	25680-16	25215-16	25817-8		
6.850	25685-16	25216-16	25819-8	25316-8	
6.875	25688-16				
6.900	25690-16	25217-16	25853-8	25317-8	
6.950	25695-16	25218-16	25857-8	25318-8	
7.000	25700-16	25219-16	25862-8	25319-8	
7.050	25727-16	25220-16	25827-8		
7.100	25729-16	25221-16	25829-8		
7.150	25741-16	25222-16	25841-8		
7.175	25739-16				
7.200	25733-16	25223-16	25872-8		
7.250	25734-16	25224-16	25873-8		
7.275	25720-16				
7.300	25730-16	25225-16	25874-8		
7.325	25731-16				
7.350	25751-16	25226-16	25851-8		
7.375	25732-16				
7.400	25735-16	25227-16	25822-8		
7.425	25759-16		25852-8		
7.450	25736-16	25228-16	25836-8	25328-8	
7.475	25760-16		25861-8		
7.500	25754-16	25229-16	25854-8	25329-8	
7.525	25761-16		25866-8		
7.550	25755-16	25230-16	25818-8	25330-8	
7.575	25778-16		25871-8		
7.600	25767-16	25231-16	25876-8	25331-8	25174-8
7.625	25775-16		25824-8	25301-8	
7.650	25768-16	25232-16	25877-8	25332-8	25129-8
7.675	25713-16		25834-8	25302-8	
7.700	25772-16	25233-16	25828-8	25333-8	25130-8
7.725	25749-16		25831-8	25303-8	
7.750	25707-16	25234-16	25832-8	25334-8	25131-8
7.775	25780-16		25833-8	25304-8	
7.800	25709-16	25235-16	25787-8	25335-8	25132-8
7.825	25781-16	25281-16	25808-8	25310-8	
7.850	25711-16	25236-16	25878-8	25336-8	25133-8
7.875	25794-16		25879-8	25311-8	
7.900	25712-16	25237-16	25788-8	25337-8	25134-8
7.925			25813-8	25312-8	
7.950	25715-16	25238-16	25814-8	25338-8	25135-8
7.975			25809-8	25313-8	
8.000	25716-16	25239-16	25816-8	25339-8	25136-8
8.025			25802-8	25314-8	
8.050	25721-16	25240-16	25821-8	25340-8	25137-8

Length	5/16" Dia. .080" Wall Part No.	5/16" Dia. .120" Wall Part No.	3/8" Dia. .080" Wall Part No.	3/8" Dia. .135" Wall Part No.	7/16" Dia. .165" Wall Part No.
8.075			25807-8		
8.100	25722-16	25241-16	25810-8	25341-8	25138-8
8.125			25811-8		
8.150	25744-16	25242-16	25815-8	25342-8	25139-8
8.175	25783-16		25812-8		
8.200	25745-16		25820-8	25343-8	25140-8
8.225			25823-8		
8.250	25701-16		25825-8	25344-8	25141-8
8.275	25753-16			25300-8	
8.280			25795-8	25320-8	25142-8
8.300	25702-16		25830-8	25345-8	25143-8
8.325	25762-16		25826-8		
8.350	25703-16		25835-8	25346-8	25144-8
8.375	25763-16				
8.380			25769-8		
8.400	25706-16		25840-8	25347-8	25145-8
8.425	25764-16		25842-8		
8.450	25708-16		25845-8	25348-8	25146-8
8.475			25847-8		
8.500	25774-16		25850-8	25349-8	25147-8
8.525			25856-8		
8.550	25710-16		25855-8	25350-8	25148-8
8.575			25858-8		
8.600	25718-16		25860-8	25351-8	25149-8
8.625			25863-8		
8.650	25724-16		25865-8	25352-8	25150-8
8.680			25797-8	25321-8	25151-8
8.700	25799-16		25870-8	25353-8	25152-8
8.725			25867-8		
8.750	25738-16		25875-8	25354-8	25153-8
8.775			25868-8		
8.800	25742-16		25880-8	25355-8	25154-8
8.825			25882-8		
8.850	25746-16		25885-8	25356-8	25155-8
8.875			25887-8		
8.900	25758-16		25890-8	25357-8	25156-8
8.925			25892-8		
8.950	25757-16		25895-8	25358-8	25157-8
8.975			25897-8		
9.000	25765-16		25900-8	25359-8	25158-8
9.025			25926-8		
9.050	25766-16		25905-8	25360-8	25159-8
9.075			25927-8		
9.100	25776-16		25910-8	25361-8	25160-8
9.125			25928-8		
9.150	25791-16		25915-8	25362-8	25161-8
9.175			25929-8		
9.200	25792-16		25920-8	25363-8	25162-8
9.250	25800-16		25796-8	25364-8	25163-8
9.300	25801-16		25930-8	25365-8	25164-8
9.350	25803-16		25770-8	25366-8	25165-8
9.400	25804-16		25940-8	25367-8	25166-8
9.450	25805-16		25945-8	25368-8	25167-8
9.500	25806-16		25950-8	25369-8	25168-8
9.550	25848-16		25955-8	25370-8	25169-8
9.600	25849-16		25960-8	25371-8	25170-8
9.650			25798-8	25372-8	25171-8
9.700	25859-16		25970-8	25373-8	25172-8
9.750			25975-8	25374-8	25173-8
9.800	25864-16		25980-8	25375-8	25175-8

Note: New part numbers are **BOLD & ITALICIZED**



4130 Chrome Moly Swedged End Pushrods

- ▶ Meticulously formed ends with exact radii
- ▶ Excellent concentricity, closely controlled length
- ▶ Heat treated and black oxide finished
- ▶ Private label programs available



3/8" .080" WALL 3/8" .135" WALL 7/16" .165" WALL

Length	5/16" Dia. .080" Wall Part No.	5/16" Dia. .120" Wall Part No.	3/8" Dia. .080" Wall Part No.	3/8" Dia. .135" Wall Part No.	7/16" Dia. .165" Wall Part No.
9.850			25985-8	25376-8	25176-8
9.900	25869-16		25990-8	25377-8	25177-8
9.950			25995-8	25378-8	25178-8
10.000			25906-8	25379-8	25179-8
10.050			25907-8	25380-8	25100-8
10.075					25101-8
10.100		25901-8	25381-8		25102-8
10.125					25103-8
10.150			25908-8	25382-8	25104-8
10.200			25909-8	25383-8	25123-8
10.250			25911-8	25384-8	25124-8
10.300			25912-8	25385-8	25105-8
10.325					25106-8
10.350			25913-8	25386-8	25125-8
10.400			25902-8	25387-8	25126-8
10.425					25203-8
10.450		25914-8	25388-8		25107-8
10.475					25108-8
10.500		25903-8	25389-8		25109-8
10.525					25110-8
10.550		25916-8	25390-8		25111-8
10.575					25112-8
10.600		25917-8	25391-8		25113-8
10.625					25114-8
10.650			25918-8	25392-8	25119-8
10.700			25919-8	25393-8	25120-8
10.750			25921-8	25394-8	25121-8
10.800			25922-8	25395-8	25127-8
10.850			25923-8	25396-8	25115-8
10.875				25322-8	25116-8
10.900		25924-8	25397-8		25117-8
10.925				25323-8	25118-8
10.950			25925-8	25398-8	25122-8
11.000			25904-8	25399-8	25128-8
11.050				25324-8	25180-8
11.100				25325-8	25181-8
11.150					25182-8
11.200					25183-8
11.250					25184-8
11.300					25185-8
11.350					25186-8
11.400					25187-8
11.450					25188-8
11.500					25189-8
11.550					25190-8
11.600					25191-8
11.650					25192-8
11.700					25193-8
11.750					25194-8
11.800					25195-8
11.850					25196-8
11.900					25197-8
11.950					25198-8
12.000					25199-8
12.050					25200-8
12.100					25201-8
12.150					25202-8

Common 5/16" Pushrod Length Applications

.080" Wall Part No.	.120" Wall Part No.	Description	Length
SMALL BLOCK CHEVY			
25709-16	25235-16	265-350 Stock	7.800"
25711-16	25236-16	.050" Longer	7.850"
25712-16	25237-16	.100" Longer	7.900"
25733-16	25223-16	Late Model 350	7.200"
25735-16	25227-16	LS Stock (except LS-7)	7.400"
25711-16	25236-16	L83/LT1 (2014-Up) Stock	7.850"
CHRYSLER / DODGE 5.7L HEMI (Thru 2008)			
26570	26571	5.7L HEMI Includes 8 Intakes and 8 Exhausts	Stock Length Int. 6.600" Exh. 7.825"
CHRYSLER / DODGE SRT-8 6.1L HEMI			
26610	26611	SRT-8 6.1L HEMI Includes 8 Intakes and 8 Exhausts	Stock Length Int. 6.650" Exh. 7.850"
CHRYSLER / DODGE 5.7L HEMI (2009-Up) & 6.4L HEMI			
26640	26641	5.7L/6.4L HEMI Includes 8 Intakes and 8 Exhausts +.025" lengths for smaller base circle aftermarket cams	Length Int. 6.800" Exh. 8.100"
SMALL BLOCK FORD			
25627-16	-----	Stock 5.0 L	6.272"
25744-16	25242-16	Stock 351 W	8.150"
25706-16	-----	Stock 351 C	8.400"
25710-16	-----	Yates +.150"	8.550"

Common 3/8" Pushrod Length Applications

.080" Wall Part No.	.135" Wall Part No.	Description	Length
SMALL BLOCK CHEVY			
25787-8*	25335-8*	Stock & Stock LS-7	7.800"
25788-8*	25337-8*	.100" Longer	7.900"
BIG BLOCK CHEVY			
25795-8	25320-8	Stock Intake	8.280"
25796-8	25364-8	Stock Exhaust	9.250"
25797-8	25321-8	.400" Longer Int.	8.680"
25798-8	25372-8	.400" Longer Exh.	9.650"
SMALL BLOCK FORD			
25815-8*	25342-8*	Stock 351 W	8.150"
25840-8*	25347-8*	Stock 351 C	8.400"
25855-8*	25350-8*	Yates +.150"	8.550"

* You must order 2 sets of 8 pieces for a complete engine.

Note: New part numbers are **BOLD & ITALICIZED**

Chrysler - Ford - Pontiac - Holden

Pushrods

- ▶ Cup and tip pushrods and ball end pushrods manufactured of 1010 steel
- ▶ Swedged end pushrods manufactured of 4130 chrome moly
- ▶ All pushrods are heat treated and black oxide finished



.080" Wall Part No.	.120" Wall Part No.	Description	Type	Diam.	Length
CHRYSLER / DODGE ENGINES					
26570	26571	5.7 L HEMI (Thru 2008) Includes 8 Intakes and 8 Exhausts	Swedged	5/16"	Stock Int. 6.600" Exh. 7.825"
26610	26611	SRT-8 6.1 L HEMI Includes 8 Intakes and 8 Exhausts	Swedged	5/16"	Stock Int. 6.650" Exh. 7.850"
26640	26641	5.7 L HEMI (2009-Up) & 6.4 L HEMI Includes 8 Intakes and 8 Exhausts +.025" lengths for smaller base circle aftermarket cams	Swedged	5/16"	Int. 6.800" Exh. 8.100"
25743-16	-----	440 Chrysler w/ adjustable rockers and solid lifters	Cup & Tip	3/8"	9.295"
25756-16	-----	440 Chrysler w/ adjustable rockers and hydraulic lifters	Cup & Tip	3/8"	8.995"
FORD ENGINES					
25704-16	-----	260-289-302 Ford	Ball End	5/16"	6.776"
25728-16	25333-8* (.135" Wall)	302 Boss Ford converted to use 42156 guide plates	Swedged	3/8"	7.700"
25748-16	-----	302W Ford - all engines after 10-21-68	Ball End	5/16"	6.886"
25705-16	-----	332-428 Ford with adjustable rocker arms	Cup & Tip	11/32"	9.157"
25747-16	-----	351W Ford	Ball End	5/16"	8.150"
25744-16	25242-16	351W Ford	Swedged	5/16"	8.150"
25750-16	-----	351C Ford - not Boss	Ball End	5/16"	8.408"
25752-16	25347-8* (.135" Wall)	351C Ford - not Boss	Swedged	3/8"	8.408"
25779-16	25369-8* (.135" Wall)	351M-400 Ford	Swedged	3/8"	9.500"
25789-16	-----	429-460 Ford	Ball End	5/16"	8.550"
25782-16	25350-8* (.135" Wall)	429-460 Ford	Swedged	3/8"	8.550"
PONTIAC ENGINES					
25726-16	-----	400-428-455 Pontiac	Ball End	5/16"	9.130"
HOLDEN ENGINES					
25773-16	-----	Holden V-8	Ball End	5/16"	8.670"



PUSHRODS, DRIVE & OIL PUMPS

* You must order 2 sets of 8 pieces for a complete engine.

CAMSHAFT SPACERS & MORE

Roller Thrust Buttons

- ▶ Prevents camshaft from walking forward in the block
- ▶ Some Small Block Chevys require the center hole in the cam sprocket to be enlarged to .875" diameter

Part No.	Quantity	Description
42111	1	Small Block Chevrolet w/ early (up to 1978) timing cover. Length .850"
42113	1	Small Block Chevrolet w/ late "short style" (1979/up) timing cover. Length .690"
42145	1	Big Block Chevrolet. Length .950"



Aluminum Camshaft Spacers

- ▶ An excellent economical answer to the problem of camshaft "walk"
- ▶ Some Small Block Chevys require the center hole in the cam sprocket to be enlarged to .875" diameter

Part No.	Quantity	Description
42146	1	Small Block Chevrolet w/ early (up to 1978) timing cover. Length .830"
42144	1	Small Block Chevrolet w/ late "short style" (1979/up) timing cover. Length .690"
42116	1	Big Block Chevrolet. Length .950"



Camshaft Lock Plate

- ▶ Positively secures sprocket bolts in place
- ▶ Bendable tabs. Grade 8 camshaft bolts

Part No.	Quantity	Description
42114	1 kit	SB and BB Chevrolet



Oil Pump Stud & "Drive" Shafts

- ▶ An oil pump stud is the professional way to secure your oil pump to the rear main cap
- ▶ Precision manufactured pump drive shafts

Part No.	Quantity	Description	Application
42339	1	Oil pump stud	Fits all Chevys
42328	1	Oil pump drive shaft	SB Chevy and 90° V-6
42329	1	Oil pump drive shaft	BB Chevy



Chevrolet Lightweight Fuel Pump Pushrod

A stock Chevrolet fuel pump can "float" at high engine speeds just like a heavy intake valve. A lightweight fuel pump pushrod helps a mechanical fuel pump do its job when the tach climbs past 6000 rpm. Made from 4130 chrome moly steel tubing.

Part No.	Quantity	Description
42236	1	Fits Small and Big Block Chevrolet



Lifter Valley Breather Tubes

- ▶ Eliminates excessive oil drain back while maintaining proper ventilation
- ▶ 1/4" NPT Thread Size

Part No.	Quantity	Description
42235-8	8 pcs.	Fits all Chevrolets



PUSHRODS, DRIVE & OIL PUMPS

TIMING CHAIN KITS

Small Block & Big Block Chevrolet

Billet Steel Sprockets & Double Roller Chain

- ▶ Fully machined billet steel camshaft and crankshaft sprockets
- ▶ Roller chain designed with .250" diameter rollers
- ▶ Crank sprocket includes three keyways enabling either 0°, or +/- 4° of timing
- ▶ Camshaft sprockets are machined for and include a brass wear shim or a captive Torrington thrust bearing



Stock Length Part No.	.005" Shorter Part No.	Description	Chain	Shim/Torrington
73111	73311	SB Chevy w/ Brass Shim	76161	42140
73121	73321	SB Chevy w/ Torrington Bearing	76161	42420
73201	73211	SB Chevy w/ BB Chevy Snout & Brass Shim	76161	42140
73221	73231	SB Chevy w/ BB Chevy Snout & Torrington Bearin	76161	42420
73242	-----	BB Chevy w/ Torrington Bearing and Cam Lock Plate w/ Roller Thrust Button	76162	42420

Cast Cam Sprocket Kits With Torrington Bearings, Roller Thrust Buttons & Locks

- ▶ Fully machined steel crankshaft sprocket with three keyways enabling either 0°, or +/- 4° of timing
- ▶ Cast camshaft sprocket machined for Torrington thrust bearing
- ▶ Roller chain designed with .250" diameter rollers
- ▶ Kit includes captive Torrington bearing, roller thrust button, and Manley camshaft lock



Part No.	Description	Center-to-Center	Chain	Torrington Bearing	Thrust Button	Cam Lock
73141	SB Chevy `55-`78	Stock	76161	42420	42111	42114
73151	SB Chevy `79/up	Stock	76161	42420	42113	42114
73142	BB Chevy	Stock	76162	42420	42145	42114

Race Roller Timing Kits with Torrington Bearings or Brass Wear Shims

- ▶ Fully machined steel crankshaft sprocket with three keyways enabling either 0°, or +/- 4° of timing
- ▶ Cast camshaft sprocket
- ▶ Roller chain designed with .250" diameter rollers
- ▶ Chevrolet kits include a brass wear shim or a captive Torrington thrust bearing

Stock Length Part No.	.005" Shorter Part No.	Description	Chain	Shim/Torrington
73161	73171	SB Chevy w/ Brass Shim	76161	42140
73181	73191	SB Chevy w/ Torrington Bearing	76161	42420
73162	73172	BB Chevy w/ Brass Shim	76162	42140
73182	73192	BB Chevy w/ Torrington Bearing	76162	42420
73174	-----	Ford 255-302-351W (Late 1972-88 with 2 piece fuel pump eccentric)	76174	None
73146	-----	Ford 429-460	76146	None



Street Master Roller Chain Kits

- ▶ Standard style roller chains
- ▶ Three keyway steel crankshaft sprocket and cast cam sprocket enabling either 0°, or +/- 4° of timing
- ▶ Excellent value kit for mild performance engines

Part No.	Description	Center -to -Center	Chain
73163	Small Block Chevrolet	Stock	76163
73168	Big Block Chevrolet	Stock	76168
73164	Ford 255-302-351W (Late 1972-88 with 2 piece fuel pump eccentric)	Stock	76163



Small Block Chevrolet LS-1/LS-6 1997-2004, LS-2 & LS-3

Billet Steel Sprockets & Single Roller Chain

- ▶ Fully machined billet steel camshaft and crankshaft sprockets
- ▶ Roller chain designed with .250" diameter rollers
- ▶ Nine keyway crankshaft sprocket enabling either 0°, or +/- 2°, +/- 4°, +/- 6°, +/- 8° of timing
- ▶ Camshaft sprockets are machined for and include a captive Torrington thrust bearing
- ▶ No grinding/modifying of timing cover required
(Not recommended for valve spring pressures exceeding 450 lbs.)



Stock Length Part No.	Description	Center-to Center	Chain	Torrington
73434	SB Chevy LS-1/LS-6 & LS-2 w/ Torrington Bearing and 9 Keyway Crankshaft Sprocket	Stock	76434	42419
73435	SB Chevy LS-3 Single Bolt Cam w/ Torrington Bearing and 9 Keyway Crankshaft Sprocket	Stock	76434	42419
73436	SB Chevy LS-3 Three Bolt Cam w/ Torrington Bearing and 9 Keyway Crankshaft Sprocket	Stock	76434	42419

Small Block Chevrolet LS-1/LS-6 1997-2004, LS-2 & LS-3

Billet Steel Sprockets & Double Roller Chain

- ▶ Fully machined billet steel camshaft and crankshaft sprockets
- ▶ Roller chain designed with .250" diameter rollers
- ▶ Nine keyway crankshaft sprocket enabling either 0°, or +/- 2°, +/- 4°, +/- 6°, +/- 8° of timing
- ▶ Camshaft sprockets are machined for and include a captive Torrington thrust bearing



Stock Length Part No.	.005" Shorter Part No.	Description	Chain	Torrington
73233	73333	SB Chevy LS-1/LS-6 w/ Torrington Bearing and 9 Keyway Crankshaft Sprocket	76233	42419
73234	73334	SB Chevy LS-2 w/ Torrington Bearing and 9 Keyway Crankshaft Sprocket	76233	42419
73235	-----	SB Chevy LS-3 Single Bolt Cam w/ Torrington Bearing and 9 Keyway Crankshaft Sprocket	76233	42419
73236	-----	SB Chevy LS-3 Three Bolt Cam w/ Torrington Bearing and 9 Keyway Crankshaft Sprocket	76233	42419

Chrysler/Dodge Hemi 5.7L/6.1L

Billet Steel Sprockets & Double Roller Chain

- ▶ Fully machined billet steel camshaft & crankshaft sprockets
- ▶ Nine keyway crankshaft sprocket enabling either 0°, or +/- 2°, 4°, 6°, 8° of timing
- ▶ Also includes offset cam bushings for 0°, or +/- 2°, 4°, 6° of timing when using the factory ECM computers
- ▶ Roller chain designed with .250" diameter rollers
- ▶ Available with or without a captive Torrington thrust bearing

Part numbers 73205 and 73206 are compatible with the following engines: Chrysler 5.7L 2004-08, Chrysler 6.1L 2006-10, Dodge 5.7L 2005-08, Dodge 6.1L 2006-10, and Dodge Truck 5.7L 2003-08.



Part No.	Description	Center-to Center	Chain	Torrington
73205	Chrysler/Dodge Hemi 5.7L/6.1L w/ 9 Keyway Crankshaft Sprocket	Stock	76205	-----
73206	Chrysler/Dodge Hemi 5.7L/6.1L w/ Torrington Bearing and 9 Keyway Crankshaft Sprocket	Stock	76205	42419

PRO-FLO OIL PUMPS

Pro-Flo Oil Pumps

- ▶ Chevrolet LS Series
- ▶ Ford Modular 4.6L
- ▶ Chrysler Hemi 5.7L / 6.1L

Manley oil pumps are engineered to provide optimum performance and reliability. Utilizing Melling's "Select Performance" series of oil pumps, Manley disassembles, hand ports and blueprints each pump for optimum performance. Hi-Performance engines require Hi-Performance oil pumps and these deliver the proper oil volume and pressure with minimum parasitic horsepower loss, cavitation and oil aeration.

Part No.	Engine Application	Features
CHEVY LS SERIES		
71295	Standard volume	Hard-coat anodized CNC machined aluminum housing with a phosphate coated CNC machined cast iron cover for improved oil pump performance and durability. Pump is supplied with a high pressure by-pass spring already installed providing a 10% increase in pressure over stock. Additional o-rings are also provided.
71296	18% increased volume over stock	Hard-coat anodized CNC machined aluminum housing with a phosphate coated CNC machined cast iron cover for improved oil pump performance and durability. Pump is supplied with a high pressure by-pass spring already installed and also includes a stock pressure spring. Additional o-rings are also provided.

NOTE: Both LS oil pumps are modified to provide adequate clearance when installed on engines utilizing double row timing chain kits.

FORD MODULAR 4.6L (4 Valve)

71227	8% increased volume over stock	4.6L 1996-2004 DOHC, Hard-Coat Anodized Aluminum Body; Cast iron cover; Chrome Moly Billet Rotors. Uses stock 15/16" bolt on screen.
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CHRYSLER HEMI 5.7L / 6.1L

71342	Standard 6.1L volume	Hard-Coat anodized aluminum body with a cast iron phosphate coated cover for improved oil pump performance and durability. Adjustable by-pass pressure of 50 PSI, 60 PSI and 65 PSI with supplied pressure springs.
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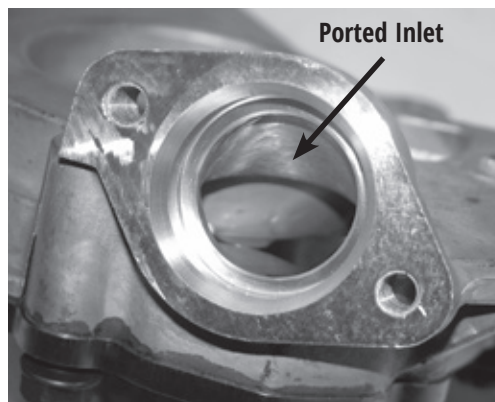
Chevy LS



Ford Modular



Chrysler Hemi



Pro-Flo

[View other performance engine parts made by Manley on our website.](#)