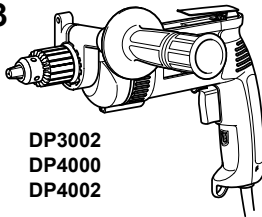




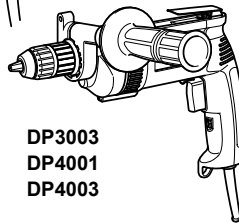
GB Drill

MANUAL

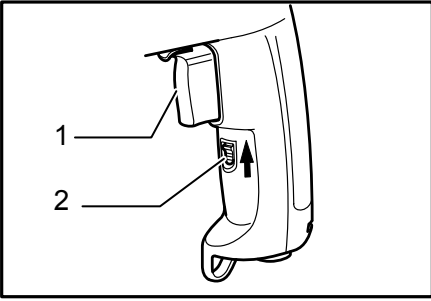
**DP3002 DP3003
DP4000 DP4001
DP4002 DP4003**



**DP3002
DP4000
DP4002**

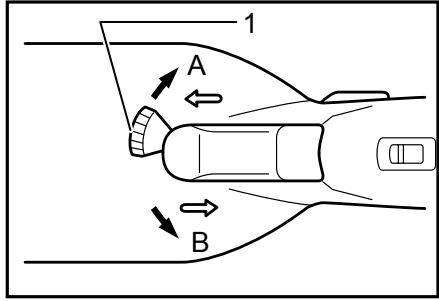


**DP3003
DP4001
DP4003**



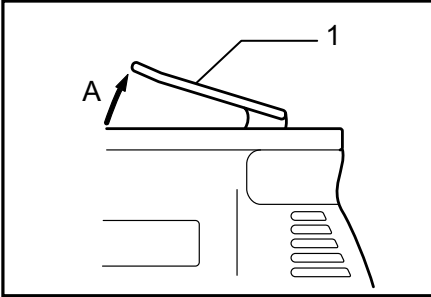
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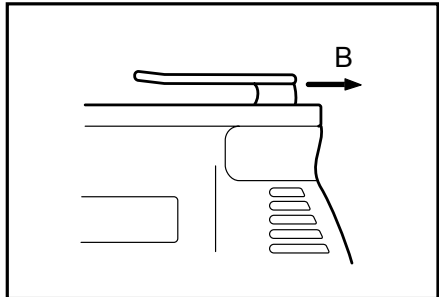
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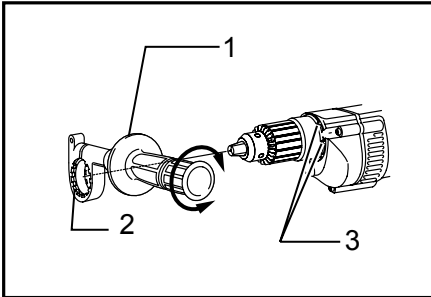
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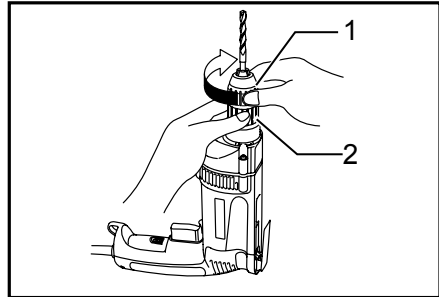
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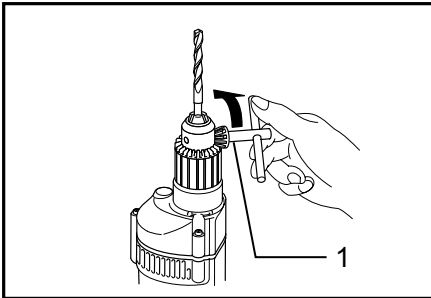
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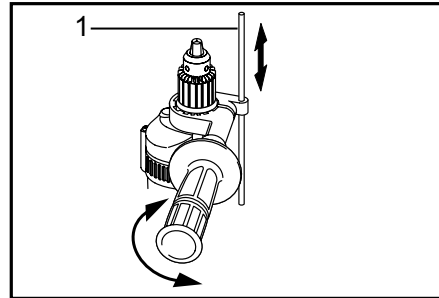
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003059

(Original instructions)

Explanation of general view

1-1. Switch trigger	5-1. Side grip	6-2. Ring
1-2. Lock lever	5-2. Teeth	7-1. Chuck key
2-1. Reversing switch lever	5-3. Protrusions	8-1. Depth gauge
3-1. Hook	6-1. Sleeve	

SPECIFICATIONS

Model	DP3002	DP3003	DP4000	DP4001	DP4002	DP4003
Capacities	Steel	10 mm	13 mm			
	Wood	32 mm	38 mm			
No load speed (min^{-1})	0 - 1,200		0 - 950		0 - 700	
Overall length	304 mm	296 mm	304 mm	308 mm	304 mm	308 mm
Net weight	2.4 kg	2.2 kg	2.5 kg	2.4 kg	2.7 kg	2.5 kg
Safety class	II					

- Due to our continuing programme of research and development, the specifications herein are subject to change without notice.
- Specifications may differ from country to country.
- Weight according to EPTA-Procedure 01/2003

Intended use

The tool is intended for drilling in wood, metal and plastic.

ENE032-1

ENF002-2

Power supply

The tool should be connected only to a power supply of the same voltage as indicated on the nameplate, and can only be operated on single-phase AC supply. They are double-insulated and can, therefore, also be used from sockets without earth wire.

ENG905-1

Noise

The typical A-weighted noise level determined according to EN60745:

Model DP3003

Sound pressure level (L_{pA}) : 81 dB(A)
Sound power level (L_{WA}) : 92 dB(A)
Uncertainty (K) : 3 dB(A)

Model DP4001,DP4002,DP4003

Sound pressure level (L_{pA}) : 82 dB(A)
Sound power level (L_{WA}) : 93 dB(A)
Uncertainty (K) : 3 dB(A)

Wear ear protection

ENG900-1

Vibration

The vibration total value (tri-axial vector sum) determined according to EN60745:

Model DP3003,DP4001,DP4002,DP4003

Work mode: drilling into metal
Vibration emission ($a_{h,D}$) : 2.5 m/s^2 or less
Uncertainty (K) : 1.5 m/s^2

ENG901-1

- The declared vibration emission value has been measured in accordance with the standard test method and may be used for comparing one tool with another.
- The declared vibration emission value may also be used in a preliminary assessment of exposure.

⚠WARNING:

- The vibration emission during actual use of the power tool can differ from the declared emission value depending on the ways in which the tool is used.
- Be sure to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).

ENH101-15

For European countries only

EC Declaration of Conformity

We Makita Corporation as the responsible manufacturer declare that the following Makita machine(s):

Designation of Machine:

Drill

Model No./ Type: DP3003,DP4001,DP4002,DP4003 are of series production and

Conforms to the following European Directives:

And are manufactured in accordance with the following standards or standardised documents:

EN60745

General Power Tool Safety

Warnings

⚠ WARNING Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

GEB001-6

DRILL SAFETY WARNINGS

1. **Use auxiliary handle(s), if supplied with the tool.** Loss of control can cause personal injury.
2. **Hold power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring or its own cord.** Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
3. **Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.**
4. **Hold the tool firmly.**
5. **Keep hands away from rotating parts.**
6. **Do not leave the tool running. Operate the tool only when hand-held.**
7. **Do not touch the drill bit or the workpiece immediately after operation; they may be extremely hot and could burn your skin.**
8. **Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.**

SAVE THESE INSTRUCTIONS.

⚠ WARNING:

DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product. **MISUSE** or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

FUNCTIONAL DESCRIPTION

⚠ CAUTION:

- Always be sure that the tool is switched off and unplugged before adjusting or checking function on the tool.

Switch action

Fig.1

⚠ CAUTION:

- Before plugging in the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop.

For continuous operation, pull the switch trigger and then push the lock lever upward.

To stop the tool from the locked position, pull the switch trigger fully, then release it.

Reversing switch action

Fig.2

This tool has a reversing switch to change the rotational direction. Move the reversing switch lever to the ⇐ position (A side) for clockwise (forward) rotation or the ⇒ position (B side) for counterclockwise (reverse) rotation.

⚠ CAUTION:

- Always check the rotational direction before operation.
- Use the reversing switch only after the tool comes to a complete stop. It will damage the tool to change the rotational direction before the tool stops.

Hook

Fig.3

Fig.4

When using the hook, pull it out in "A" direction and then push it in "B" direction to secure in place.

When not using the hook, return it back to its initial position by following the above procedures in reverse.

ASSEMBLY

⚠CAUTION:

- Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.

Installing side grip (auxiliary handle)

Fig.5

Always use the side grip to ensure operating safety. Install the side grip so that the teeth on the grip fit in between the protrusions on the tool barrel.

Then tighten the grip by turning clockwise at the desired position. It may be swung 360° so as to be secured at any position.

Installing or removing drill bit

For Model DP3003, DP4001, DP4003

Fig.6

Hold the ring and turn the sleeve counterclockwise to open the chuck jaws. Place the bit in the chuck as far as it will go. Hold the ring firmly and turn the sleeve clockwise to tighten the chuck.

To remove the bit, hold the ring and turn the sleeve counterclockwise.

For Model DP3002, DP4000, DP4002

Fig.7

To install the bit, place it in the chuck as far as it will go. Tighten the chuck by hand. Place the chuck key in each of the three holes and tighten clockwise. Be sure to tighten all three chuck holes evenly.

To remove the bit, turn the chuck key counterclockwise in just one hole, then loosen the chuck by hand.

After using the chuck key, be sure to return to the original position.

Depth gauge (optional accessory)

The depth gauge is convenient for drilling holes of uniform depth. Loosen the side grip and insert the depth gauge into the hole in the side grip. Adjust the depth gauge to the desired depth and tighten the side grip.

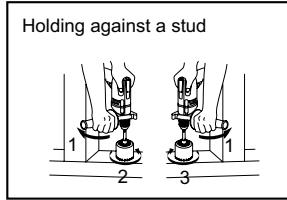
NOTE:

- The depth gauge cannot be used at the position where the depth gauge strikes against the tool body.

Fig.8

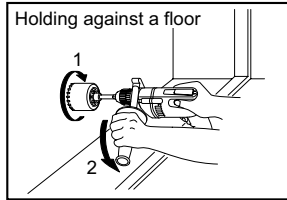
OPERATION

Holding tool



003076

1. Reaction
2. Reverse
3. Forward



003077

1. Forward
2. Reaction

Always use the side grip (auxiliary handle) and firmly hold the tool by side grip and switch handle during operations. When drilling a large hole with a hole saw, etc., the side grip (auxiliary handle) should be used as a brace to maintain safe control of the tool.

Grasp the rear handle and the front grip firmly when starting or stopping the tool, since there is an initial and final reaction.

When drilling action is forward (clockwise), the tool should be braced to prevent a counterclockwise reaction if the bit should bind. When reversing, brace the tool to prevent a clockwise reaction. If the bit must be removed from a partially drilled hole, be sure the tool is properly braced before reversing.

Drilling operation

Drilling in wood

When drilling in wood, the best results are obtained with wood drills equipped with a guide screw. The guide screw makes drilling easier by pulling the bit into the workpiece.

Drilling in metal

To prevent the bit from slipping when starting a hole, make an indentation with a center-punch and hammer at the point to be drilled. Place the point of the bit in the indentation and start drilling.

Use a cutting lubricant when drilling metals. The exceptions are iron and brass which should be drilled dry.

⚠CAUTION:

- Pressing excessively on the tool will not speed up the drilling. In fact, this excessive pressure will only serve to damage the tip of your bit, decrease the tool performance and shorten the service life of the tool.
- There is a tremendous twisting force exerted on the tool/bit at the time of hole breakthrough. Hold the

tool firmly and exert care when the bit begins to break through the workpiece.

- A stuck bit can be removed simply by setting the reversing switch to reverse rotation in order to back out. However, the tool may back out abruptly if you do not hold it firmly.
- Always secure small workpieces in a vise or similar hold-down device.
- Avoid drilling in material that you suspect contains hidden nails or other things that may cause the bit to bind or break.

MAINTENANCE

CAUTION:

- Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.
- Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

To maintain product SAFETY and RELIABILITY, repairs, carbon brush inspection and replacement, any other maintenance or adjustment should be performed by Makita Authorized Service Centers, always using Makita replacement parts.

OPTIONAL ACCESSORIES

CAUTION:

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Drill bits
- Hole saws
- Keyless drill chuck
- Chuck key
- Grip assembly
- Depth guage
- Plastic carrying case

NOTE:

- Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.