



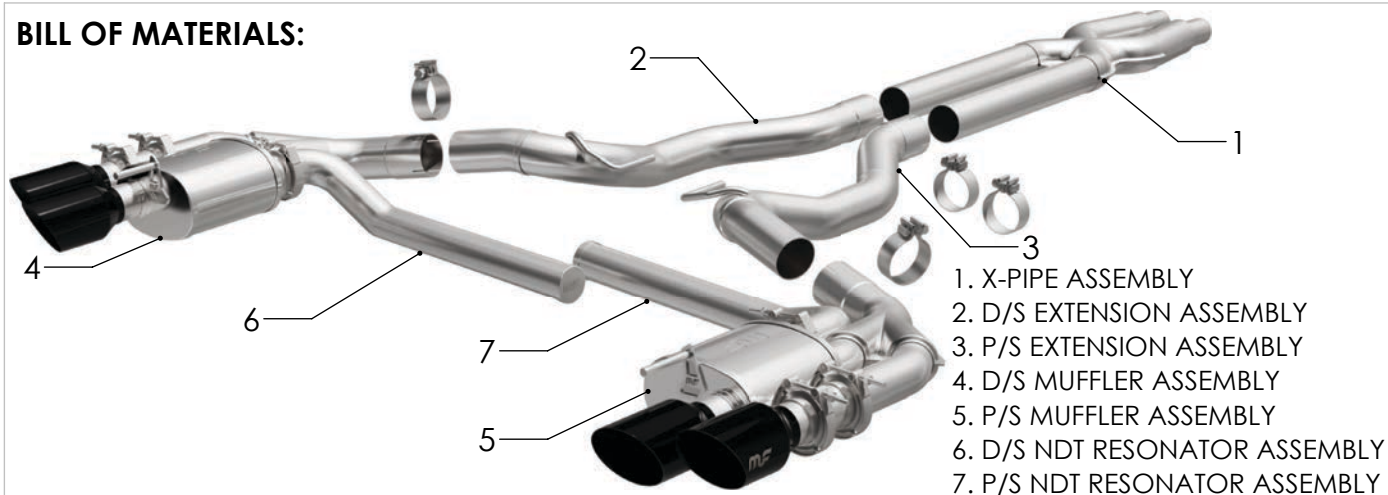
INSTALLATION INSTRUCTIONS



FORD MUSTANG 5.0L

PART NO. 19579

BILL OF MATERIALS:



SHOP SUPPLIES:



WEAR SAFETY
GLASSES



READ INSTRUCTIONS
THOROUGHLY BEFORE
INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

- 1.[4] 3.00" Band Clamp
- 2.[2] 2.50" V-Clamp

MINIMUM REQUIRED TOOLS:



13mm, 15 mm



Hanger Tool
(Or Pry Bar)

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lb for band clamps and 30-35 ft-lb for U-bolt clamps. Over tightening will result in the clamps breaking and will NOT be warranted by MagnaFlow.

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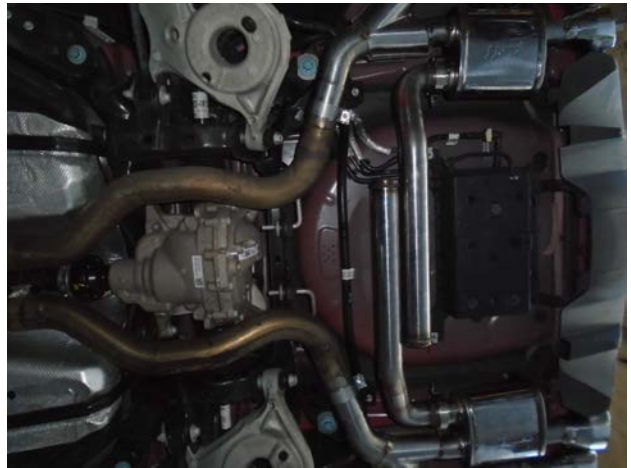
NOTICE. The Ford Mustang can be purchased with an "Active Exhaust"(AE) system, this MagnaFlow kit can be used with AE but requires the purchase of Magnaflow Valves (p/n 10805) to facilitate this.



Step 1. Remove the OE exhaust system by first loosening the clamps located in front of the resonator. Next working front to rear extract the hangers from the rubber insulators and remove the complete exhaust system. Retain insulators and clamps as they will be used to install the new system.

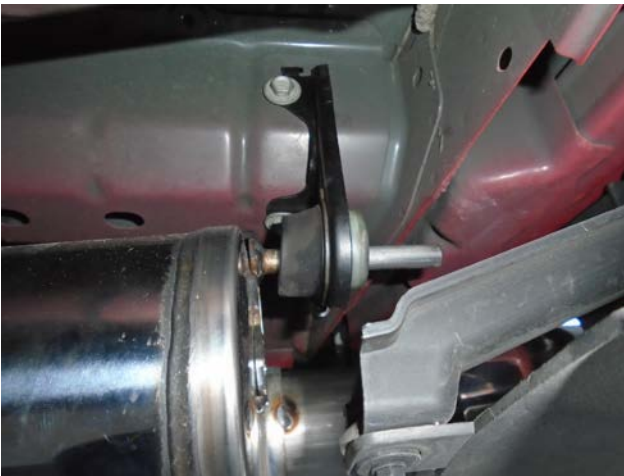


Step 2. Begin installation of the new system by loosely attaching the X-Pipe Assembly to the outlets using the OEM clamps. Leave all clamps loose until final adjustment.



Step 3. Next attach the Mid Pipe Assemblies to the X-Pipe using the supplied 3.00" clamps and fitting the hangers into the rubber insulators.

✂ INSTALLATION INSTRUCTIONS



Step 4. Next install the passenger side NDT Muffler Assembly followed by the driver side NDT Muffler Assembly using supplied 3.00 Band Clamps and engaging the hangers into the rubber insulators.



Step 5. Finish by installing the NDT Resonator Assemblies using the supplied 2.50" V clamps and rotating so they are level or horizontal to the ground. It is critical that the NDT Resonators are not in close proximity to moving suspension, plastics, or electronics as they can get extremely hot.



Step 6. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps and fasteners using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.