



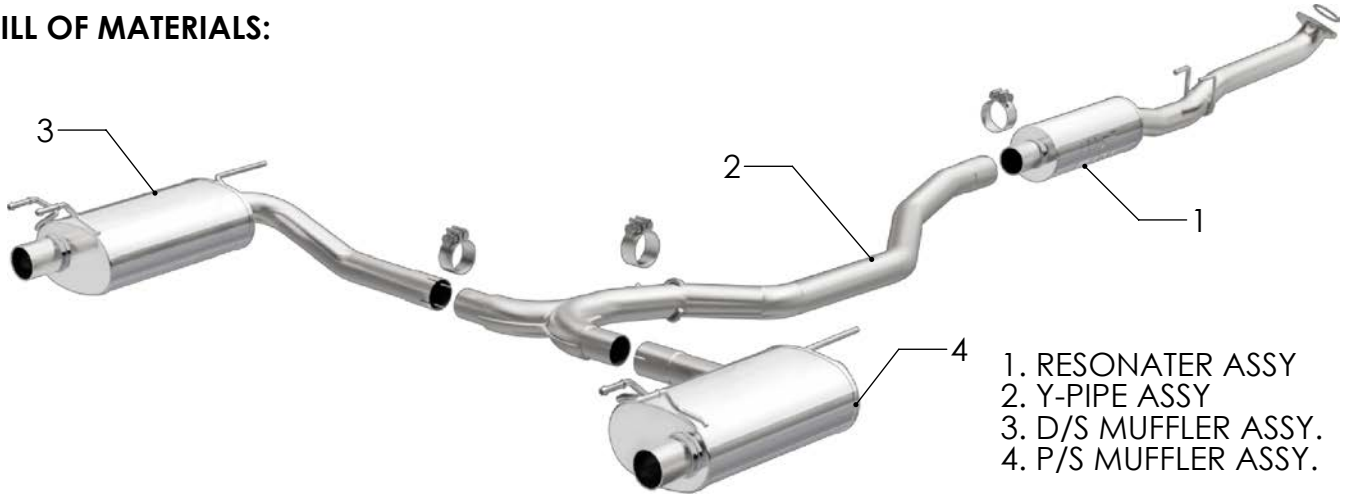
# INSTALLATION INSTRUCTIONS



2018 HONDA ACCORD 2.0T

PART NO. 19393

## BILL OF MATERIALS:



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## SHOP SUPPLIES:

### HARDWARE KIT:

- 1. [1] 2.50" Clamp
- 2. [2] 2.25" Clamp
- 3. [1] Ring Gasket

## MINIMUM REQUIRED TOOLS:



12, 14, 15 mm



Hanger Tool (Or Pry Bar)

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lb for band clamps and 30-35 ft-lb for U-bolt clamps. Over tightening will result in the clamps breaking and will NOT be warranted by MagnaFlow.

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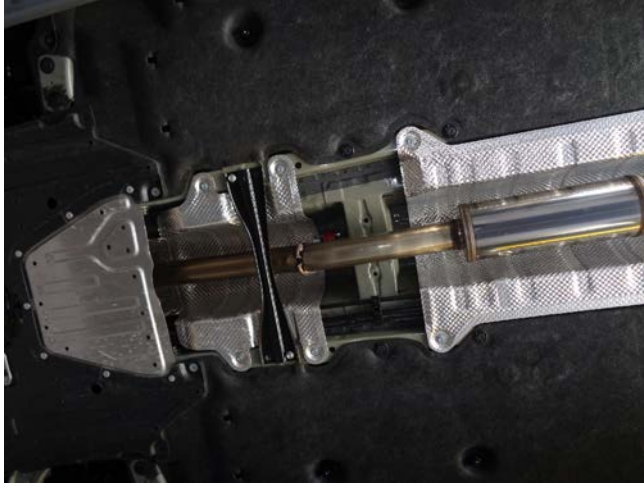


**Step 1.** To ease removal of the OE exhaust system unbolt the cross braces located on the underside the vehicle and remove. Begin by unfastening the rear muffler assembly at the flange located at the rear of the vehicle in front of the driver side muffler. Extract the hanger from the rubber insulators and remove the assembly. Do not discard or damage the OE fasteners or rubber insulators as they will be used to install the new system.

**Step 2:** Next unfasten the front 3 bolt flange located behind the catalytic converter, extract the hangers from the rubber insulators and remove the remaining part of the OE system.



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**Step 3.** Begin installation of your new MAGNAFLOW system by attaching the Resonator Assembly to the catalytic converter outlet using the OEM fasteners and insulator and the supplied ring gasket. Keep all fasteners and clamps loose until final adjustment.



**Step 4:** Next use the supplied 2.250" clamp to attach the Y-Pipe Assembly to the Resonator Assembly and insert the hanger to rubber insulator.



**Step 5:** Next use the supplied 2.50" clamps to attach the Muffler Assemblies to the Y-Pipe Assembly and insert the hangers into rubber insulators.



**Step 6:** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions and re-install OE braces. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.