5 IN CUSTOM BUILDER ADD-ON MUFFLER | PART NO. 12776

BILL OF MATERIALS:

SHOP SUPPLIES:

SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

WEAR SAFETY GLASSES

READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

HARDWARE KIT:
1. [1] 5.00" Clamp

MINIMUM REQUIRED TOOLS:

15mm

Hanger Tool (Or Pry Bar)

Cutting Device

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS
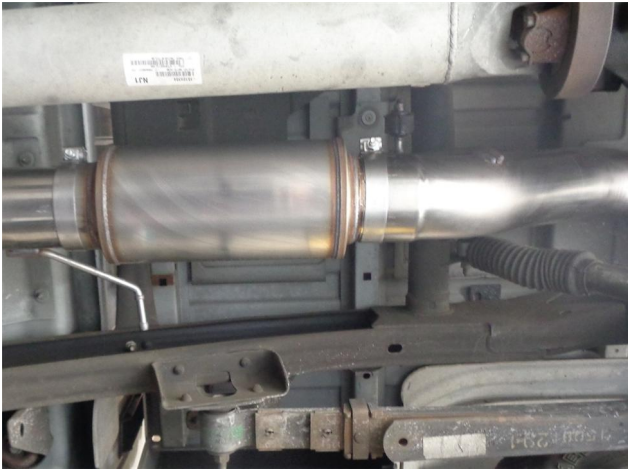
WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

TRIM HERE

Step 1. Locate the rear extension pipe connected to the over the axle pipe as shown in the picture. Measure and trim 17 inches from the rear of the extension pipe. For Chevy applications, trimming is not required since the muffler assembly will replace the rear extension pipe.

Step 2. Loosely install the muffler assembly as shown using the muffler clamp supplied and the muffler clamp previously used on the rear extension pipe. Adjust the pipes and muffler to fit properly and tighten the muffler clamps evenly using the torque specifications on page one of the instructions. Inspect the muffler clamps after 25-50 miles of operation and re-tighten if necessary.