

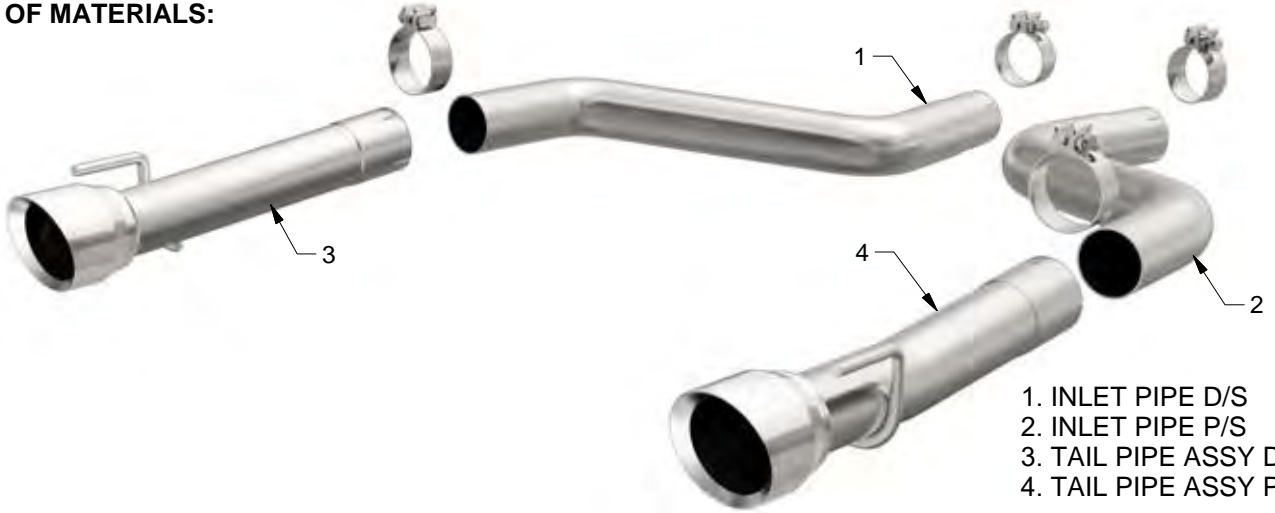


# INSTALLATION INSTRUCTIONS



2015 DODGE CHARGER 6.2/6.4L | PART NO. 19235

### BILL OF MATERIALS:



- 1. INLET PIPE D/S
- 2. INLET PIPE P/S
- 3. TAIL PIPE ASSY D/S
- 4. TAIL PIPE ASSY P/S



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

### SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

### HARDWARE KIT:

- 1. [2] 2.75" Torca Clamp
- 2. [2] 3.00" Torca Clamp

### MINIMUM REQUIRED TOOLS:



Hanger Tool (Or Pry Bar)



15mm  
13mm



Sawzall or similar cutting device

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

## X INSTALLATION INSTRUCTIONS



**Step 1.** Begin removal of the OEM system by cutting both sides of the systems exhaust pipes. For the drivers side cut 4" rearward of the outlet weld on the exhaust control valve as shown in the attached picture.



**Step 2.** For the passengers side cut 4" rearward of the outlet weld on the exhaust control valve as shown in the attached picture.



**Step 3.** Next, loosen the band clamps attaching the rear mufflers to the OEM tips. Disengage all welded hangers from the rubber insulators. You may now remove the rear exhaust system. Do not discard or damage the rubber insulators as they will be used to install the new exhaust system.



**Step 4.** Begin installation of your new system by slipping each Inlet Pipe Assembly over the cut OEM outlet pipes. The drivers side pipe can be identified as the shorter of the two pipes. Loosely secure using the supplied 2.75" clamps.



## X INSTALLATION INSTRUCTIONS



**Step 5.** Loosely install both Tail Pipe Assemblies using the supplied clamps. Attach the welded hangers to the rubber insulators.



**Step 6.** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.