

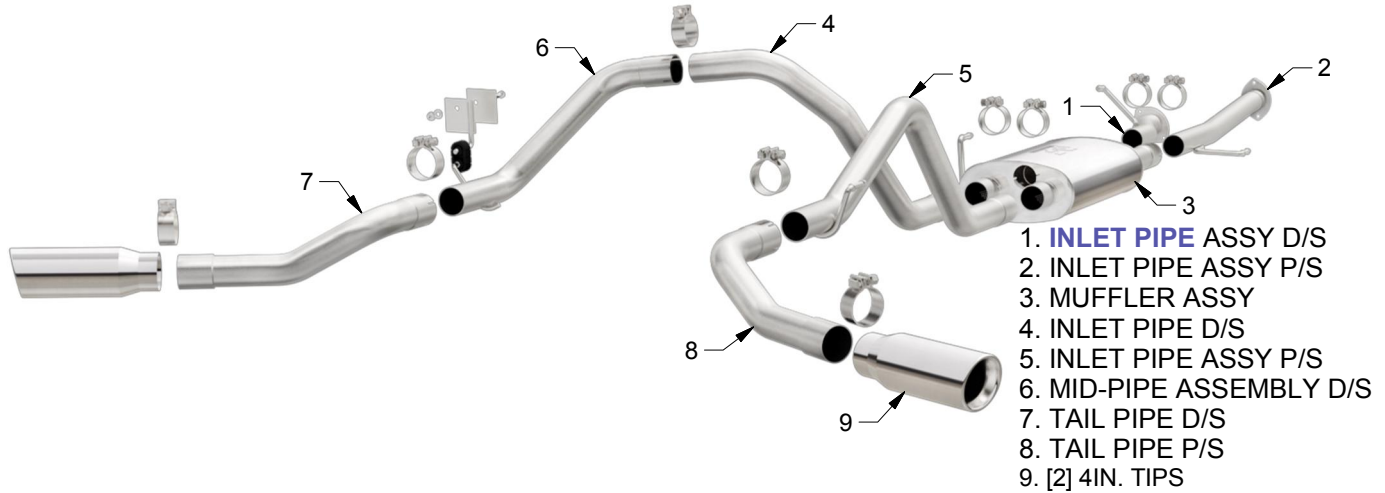


INSTALLATION INSTRUCTIONS



'09-'15 TOYOTA TUNDRA 4.6/4.7/5.7L | PART NO. 19232

BILL OF MATERIALS:



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

1. [7] 2.50" Torca Clamp
2. [2] 2.75" Torca Clamp
3. [1] Rubber Insulator
4. [1] Hanger Bracket Assy.
5. [1] Bracket Plate
6. [1] Nut 3/8-16"
7. [1] Washer Flat 3/8"
8. [1] Bolt 3/8-16 x 1.25"

MINIMUM REQUIRED TOOLS:

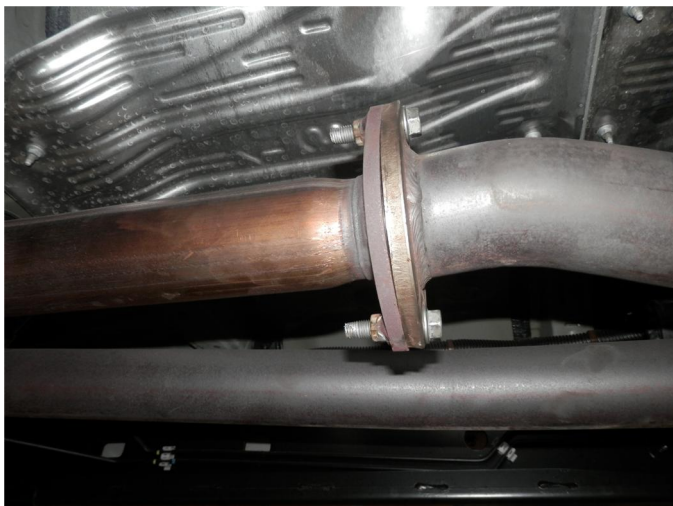


Hanger Tool (Or Pry Bar)

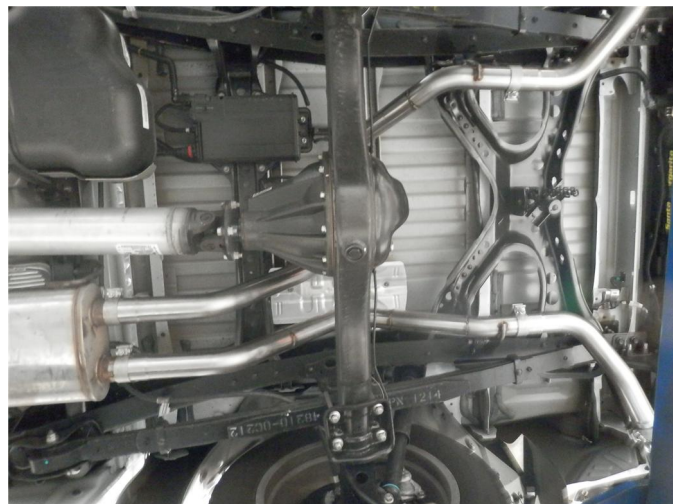


15mm, 14mm 9/16"

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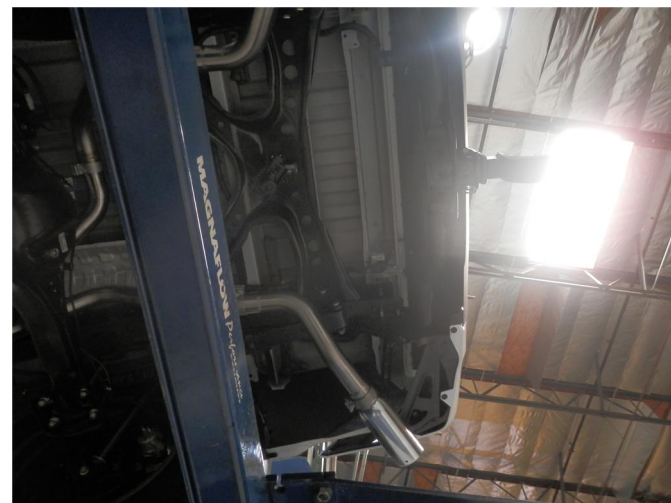
Step 1. To begin the removal of the OEM system you will need to remove the spare wheel. Next unbolt both inlet flanges at the OEM inlet pipe assembly. Working rearward (with the exhaust supported) extract the hangers from the rubber insulators and remove the OEM exhaust. Do not discard or damage the rubber insulators as they will be used to install the new exhaust system.



Step 2. Begin installing of the new system by attaching both of the Inlet Pipe Assemblies to the outlets of the OEM system using the OEM hardware. Next attach the Muffler Assembly to the inlet pipes with supplied clamps and insert the hangers into the rubber insulators. Keep all clamps loose for final adjustment of the system.



Step 3. Attach the supplied Hanger Bracket Assembly to the vehicles subframe using the Bracket Plate and supplied hardware. There is an existing hole in the subframe located on the drivers side. Loosely install both Inlet Pipes to the muffler Assembly using the supplied 2.50" clamps and engaging the welded hangers to the rubber insulators. Install the Mid Pipe Assembly in a similar fashion locating the welded hanger to the Hanger Bracket Assembly you previously installed using the supplied Rubber Insulator.



Step 4. Attach the Tail Pipes to the system using the supplied 2.50" clamps. Install the tips using a similar fashion with the supplied 2.75" clamps.



Step 5. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.