INSTALLATION INSTRUCTIONS

'13-'15 HONDA ACCORD V6 3.5L COUPE | PART NO. 19181

BILL OF MATERIALS:

1. **RESONATOR ASSEMBLY**
2. Y-PIPE ASSEMBLY
3. D/S MUFFLER ASSEMBLY
4. P/S MUFFLER ASSEMBLY

WEAR SAFETY GLASSES

READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

SHOP SUPPLIES:

SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:
1.[3] 2.25" Clamp

MINIMUM REQUIRED TOOLS:

15mm

Hanger Tool
(Or Pry Bar)

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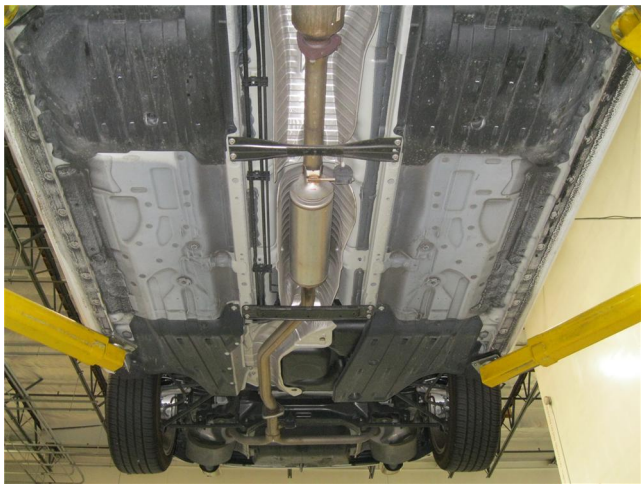
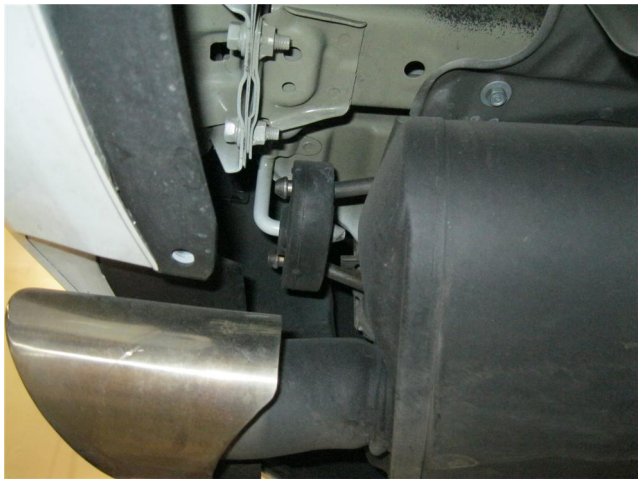
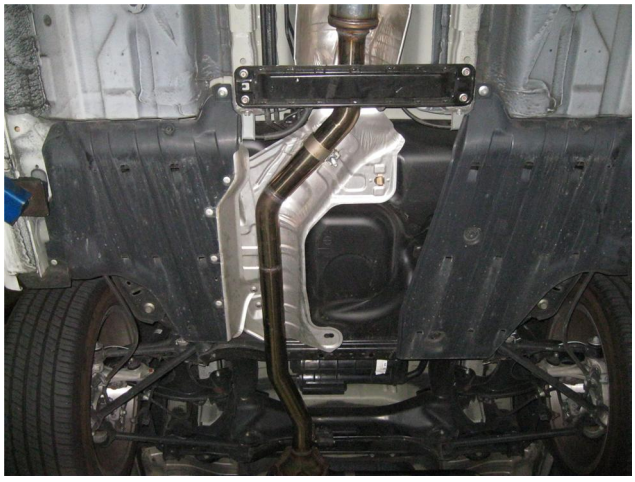


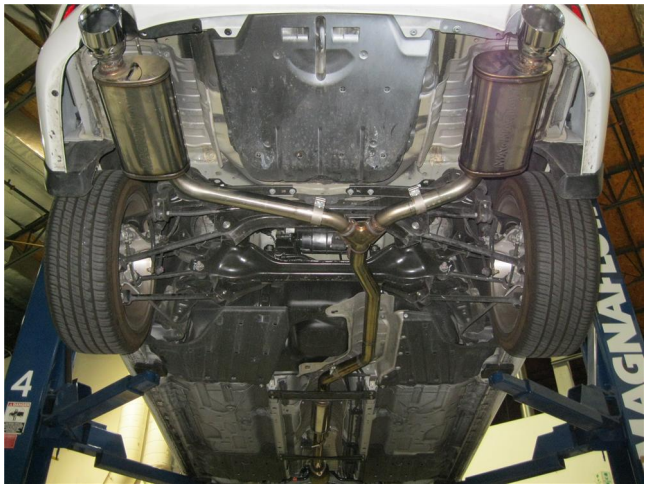


Step 1. To ease removal of the OEM exhaust system unbolt the cross braces located on the underside the vehicle and remove. Begin by unfastening the OEM exhaust system at the flange located at the rear of the vehicle in front of the mufflers, extract the hangers from the rubber insulators and remove the muffler assembly. Do not discard or damage the OEM fasteners or rubber insulators as they will be used to install the new system. Next unfasten the front flange located behind the catalytic converter and remove the resonator asembly.

Step 2. Begin installation of your new MAGNAFLOW system by attaching the Resonator Assembly to the catalytic converter outlet using the OEM fasteners and insulator. Keep all fasteners and clamps loose until final adjustment.



Step 3. Next use the supplied 2.25" clamp to attach the Y-Pipe Assembly to the Resonator Assembly and insert the hanger to rubber insulator.



Step 4. Next use the supplied 2.25" clamps to attach the Muffler Assemblies to the Y-Pipe Assembly and insert the hangers into rubber insulators.

Step 5. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.