

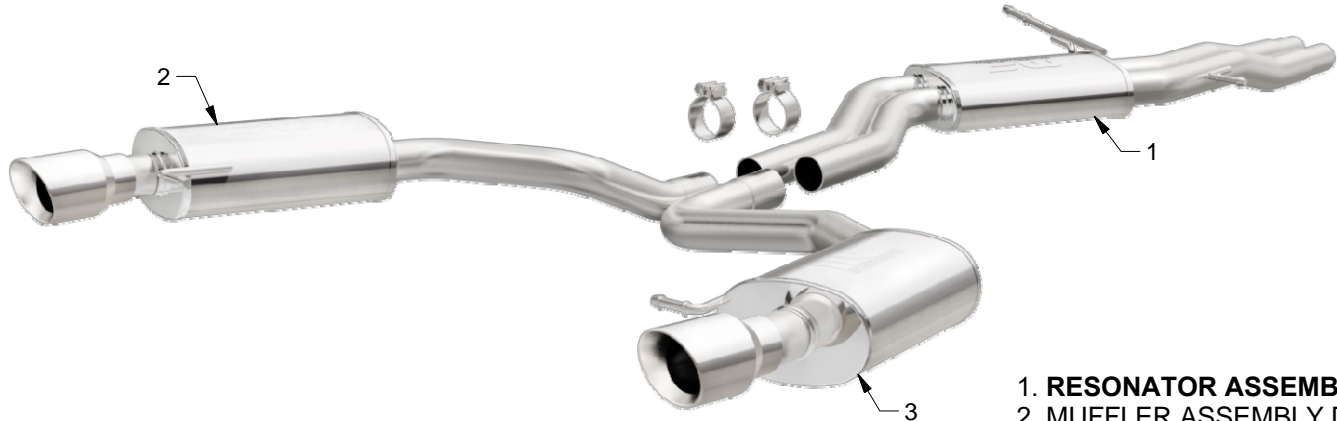


INSTALLATION INSTRUCTIONS



SYS CB 2015 Audi A6 Quattro 3.0L | PART NO. 19159

BILL OF MATERIALS:



- 1. RESONATOR ASSEMBLY
- 2. MUFFLER ASSEMBLY D/S
- 3. MUFFLER ASSEMBLY P/S



WEAR SAFETY
GLASSES



READ INSTRUCTIONS
THOROUGHLY BEFORE
INSTALLING PRODUCT

SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

- 1.[2] 2.50" Clamp

MINIMUM REQUIRED TOOLS:



15mm, 19mm



Hanger Tool
(Or Pry Bar)



Step 1. To extract the OEM exhaust system it is necessary to remove the underbody braces on the rear of the vehicle. Begin removing the exhaust by un-fastening the front clamps located behind the catalytic converters. Next, with the exhaust supported, work rearward and disengage all welded hangers from the rubber insulators. Do not damage or discard the rubber insulators or clamps as they will be re-used to mount the new system. You can now remove the exhaust from the vehicle.



Step 2. Begin installation of the new system by fastening the Resonator Assembly inlet to the catalytic converter using the OEM clamps and fitting the hangers into the rubber insulators (Leave all clamps and fasteners loose for final adjustment of the complete system.)

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Step 3. Next Install the Muffler Assemblies to the outlets of the Resonator Assembly using the supplied 2.50" clamps. Insert hangers into rubber insulators.



Step 4. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.