



INSTALLATION INSTRUCTIONS



2015 FORD TAURUS 3.5L | PART NO. 19111

BILL OF MATERIALS:



- 1. RESONATOR ASSEMBLY
- 2. Y-PIPE ASSY
- 3. MUFFLER ASSEMBLY D/S
- 4. MUFFLER ASSEMBLY P/S



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

- 1.[3] 2.50" Clamp
- 2.[1] 2.25" Clamp

MINIMUM REQUIRED TOOLS:



15mm



Hanger Tool (Or Pry Bar)

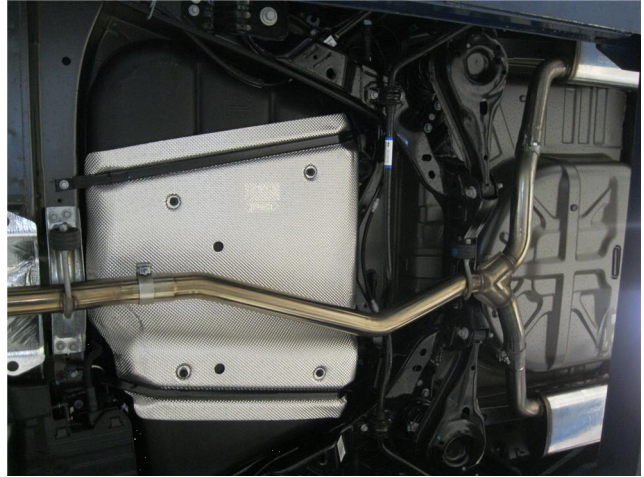
INSTALLATION INSTRUCTIONS



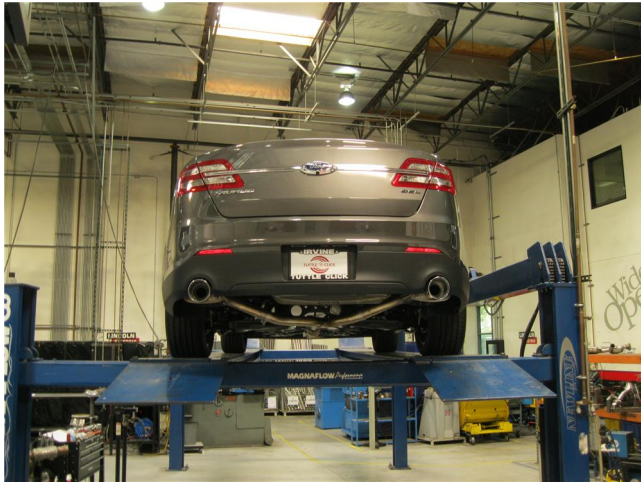
Step 1. To remove the OEM exhaust loosen the clamp located in front of the factory resonator. Next disengage all welded hangers from the rubber insulators (Do not damage or discard the rubber insulators as they will be re-used to mount the new system) and remove the exhaust from the vehicle.



Step 2. Begin installation of the new system by fastening the Resonator Assembly inlet to the catalytic converter using the supplied 2.25" clamp (Leave all clamps and fasteners loose for final adjustment of the complete system).



Step 3. Next attach the Y-Pipe Assembly to the Resonator Assembly and then the Muffler Assemblies to the Y-Pipe using the supplied 2.50" clamps. Insert hangers into rubber insulators.



Step 4. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.