

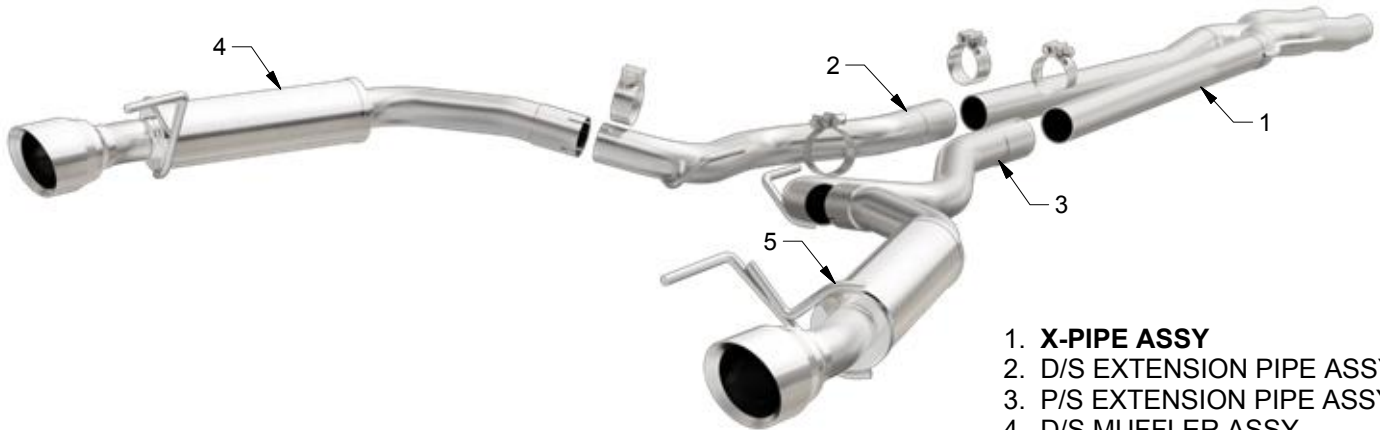


INSTALLATION INSTRUCTIONS



2015 FORD MUSTANG 3.7L | PART NO. 19099

BILL OF MATERIALS:



1. X-PIPE ASSY
2. D/S EXTENSION PIPE ASSY
3. P/S EXTENSION PIPE ASSY
4. D/S MUFFLER ASSY
5. P/S MUFFLER ASSY



WEAR SAFETY
GLASSES



READ INSTRUCTIONS
THOROUGHLY BEFORE
INSTALLING PRODUCT



SHOP SUPPLIES:

SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

1. [4] 2.50" Clamp

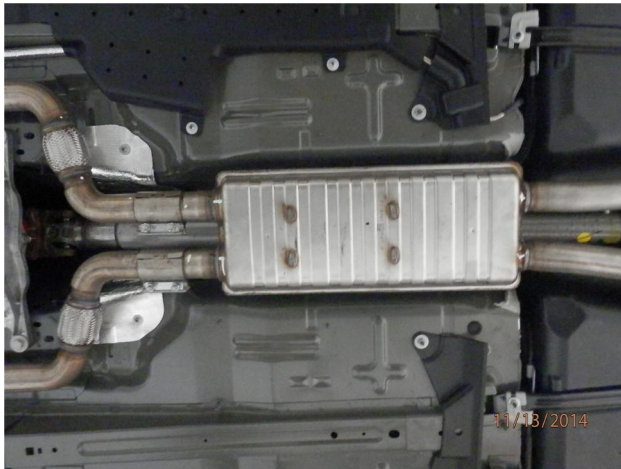
MINIMUM REQUIRED TOOLS:



15mm
14mm



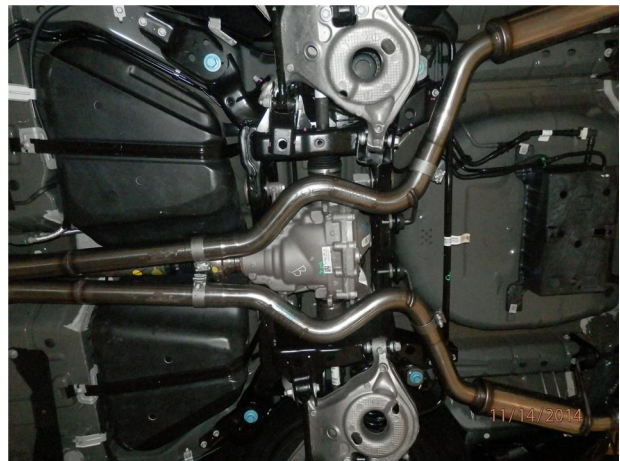
Hanger Tool
(Or Pry Bar)



Step 1. (Notice: This exhaust system fits on both convertible and coupe Mustangs. To install the system on a convertible you must first remove all underbody bracing.) Begin removing the exhaust system by loosening the clamps located in front of the resonator. Next, working front to rear extract the hangers from the rubber insulators and remove the OEM system. Retain insulators and clamps as they will be used to install the new system.



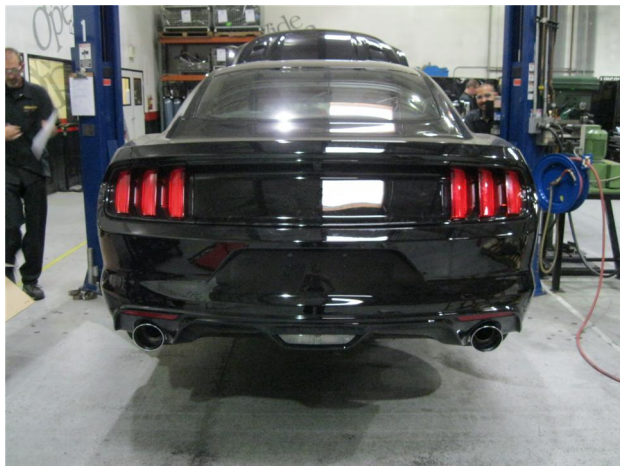
Step 2. Begin installation of the new system by loosely attaching the X-Pipe Assembly to the outlets using the OEM clamps. Leave all clamps loose until final adjustment.



Step 3. Next attach the Extension Pipe Assemblies to the Y-Pipe using the supplied 2.50" clamps and fitting the hangers into the rubber insulators.



Step 4. Finish the initial installation by fitting the Muffler Assemblies onto the Extension pipes using the supplied 3.00" clamps and inserting the hangers into the rubber insulators.



Step 5. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.