

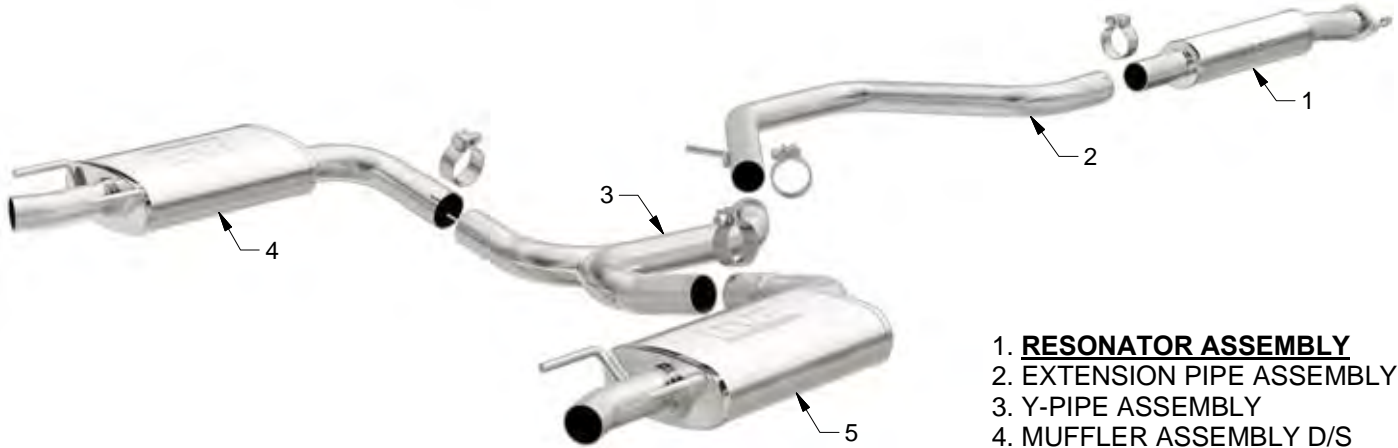


# INSTALLATION INSTRUCTIONS



2015 CHEVROLET IMPALA 3.6L | PART NO. 19023

### BILL OF MATERIALS:



- 1. **RESONATOR ASSEMBLY**
- 2. **EXTENSION PIPE ASSEMBLY**
- 3. **Y-PIPE ASSEMBLY**
- 4. **MUFFLER ASSEMBLY D/S**
- 5. **MUFFLER ASSEMBLY P/S**



WEAR SAFETY  
GLASSES



READ INSTRUCTIONS  
THOROUGHLY BEFORE  
INSTALLING PRODUCT

### SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

### HARDWARE KIT:

- 1.[4] 2.50" Clamp
- 2.[2] 8-1.25mm Bolt
- 3.[2] 8-1.25mm Nut
- 4.[2] 5/16" Washer
- 5.[1] Gasket-G421

### MINIMUM REQUIRED TOOLS:



15mm,13mm



Hanger Tool  
(Or Pry Bar)

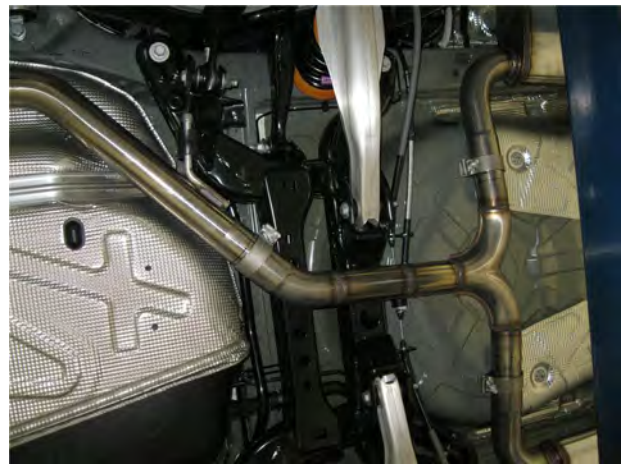
## X INSTALLATION INSTRUCTIONS



**Step 1.** To remove the OEM exhaust system, you will first need to unbolt the resonator from the catalytic converter and disengage all welded hangers from the rubber insulators. Do not damage or discard the rubber insulators, as they will be reused to mount the new system. You can now remove the exhaust from the vehicle.



**Step 2.** To begin, fasten the Resonator Assembly inlet to the catalytic converter using the provided fasteners and gasket (Leave all clamps and fasteners loose for final adjustment of the complete system.)



**Step 3.** Next Install the Extension Pipe Assembly to the outlet of the Resonator Assembly using a supplied 2.50" clamp, then the Y-Pipe Assembly to the Extension Pipe Assembly again using a supplied 2.50" clamp. Fit the welded hangers into the rubber insulators.



**Step 4.** Finish by installing the Muffler Assemblies to the Y-Pipe Assembly using the supplied 2.50" clamps, and fitting the welded hangers into the rubber insulators.



**Step 5.** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.