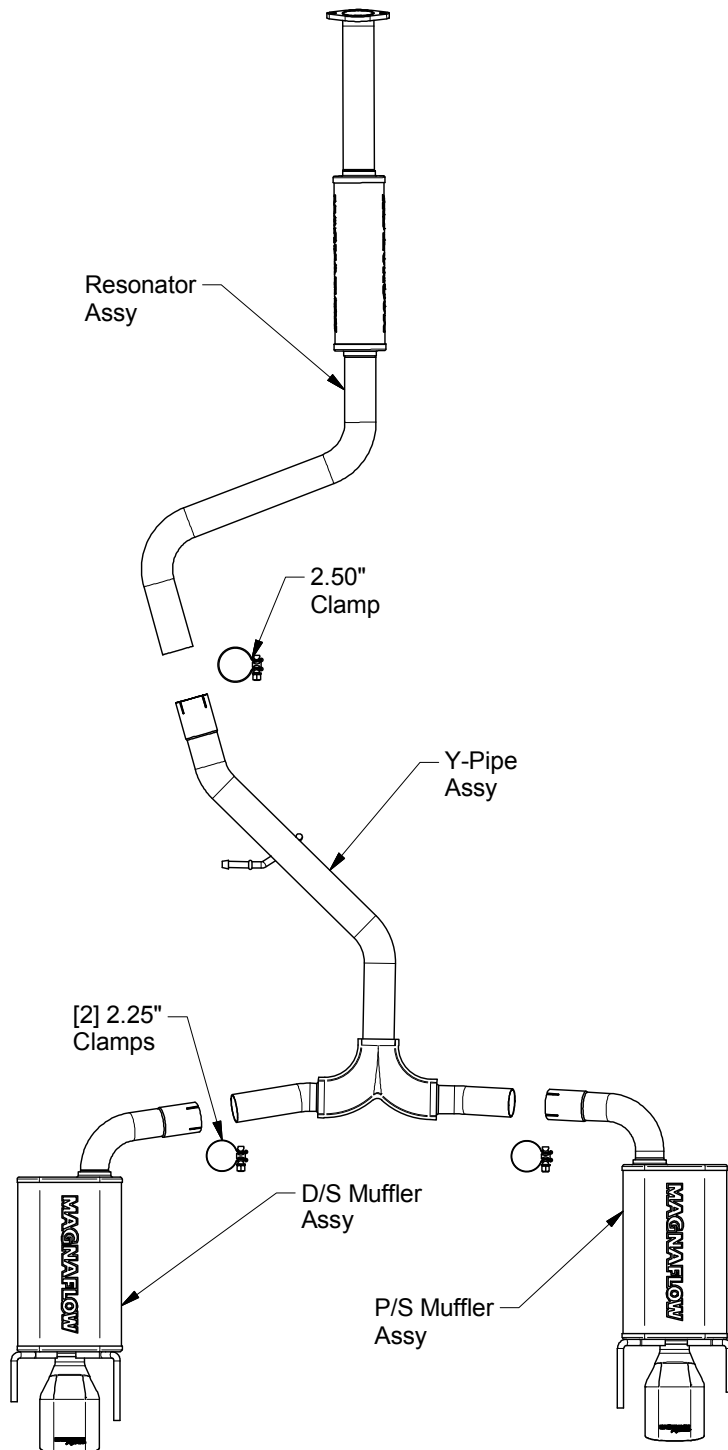


### 2011 Buick Regal 2.4L/2.0L Turbo



**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** (Carefully read all instructions before installation) To remove the OEM system, unbolt the tailpipe and muffler at the mating connections, disengage the welded hangers from the OEM rubber isolators and remove the assemblies. Do not damage the rubber isolators or fasteners, as they will be reused to mount the new system.

**Step 2:** Install the new muffler assembly by fitting the welded hangers into the OEM rubber isolators and fastening the inlet of the Resonator Assembly to the catalytic converter extension using the OEM fasteners. Leave all clamps and fasteners loose for final adjustments of the complete system. Install the Y-Pipe and Muffler Assemblies in the same fashion using the supplied 2.50\"/2.25\" clamps.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2\" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.