



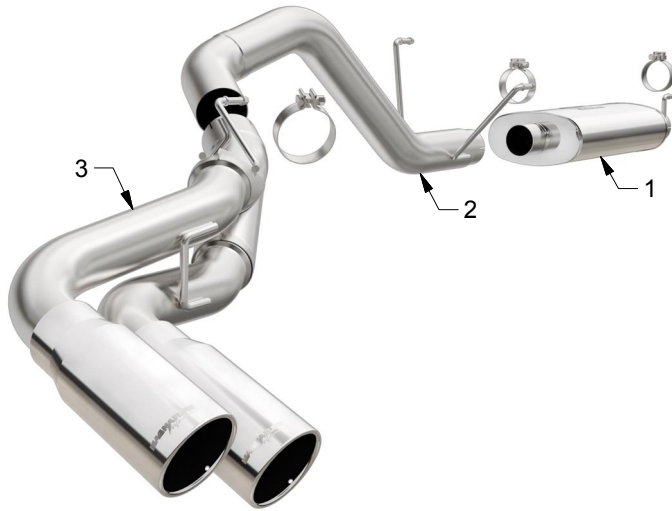
# INSTALLATION INSTRUCTIONS



2014 RAM 2500 6.4L DUAL

PART NO. 15333

## BILL OF MATERIALS:



- 1. MUFFLER ASSY.
- 2. OVER AXLE PIPE
- 3. TAIL PIPE ASSY



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

## SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## HARDWARE KIT:

- 1. [1] 4.00" Clamp
- 2. [2] 3.50" Clamp

## MINIMUM REQUIRED TOOLS:



15mm



Hanger Tool (Or Pry Bar)

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS

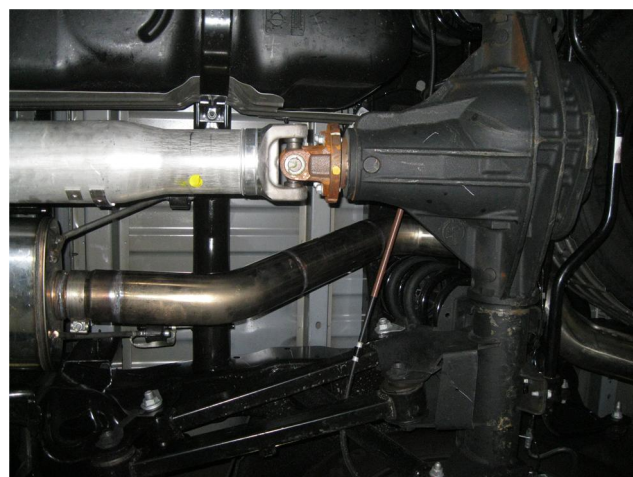


**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.



**Step 1.** Begin removal of the OEM system by unclamping the OEM Extension Pipe and muffler from the junction at the crossmember. You can then disengage the welded hangers from the rubber insulators, working rearward finish removing the system. Do not damage or discard the rubber insulators as they will be re-used to mount the new system.



**Step 2.** Begin by attaching the Muffler Assembly to the factory outlet and the Over Axle Pipe to the Muffler Assembly outlet using the supplied 3.50" clamps. Fit the hangers into the rubber insulators. Leave all clamps loose until final adjustment.



**Step 3.** Next Install the Tail Pipe Assembly using the supplied 4.00" clamp and fit the welded hanger into the rubber insulator.



**Step 4.** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.