

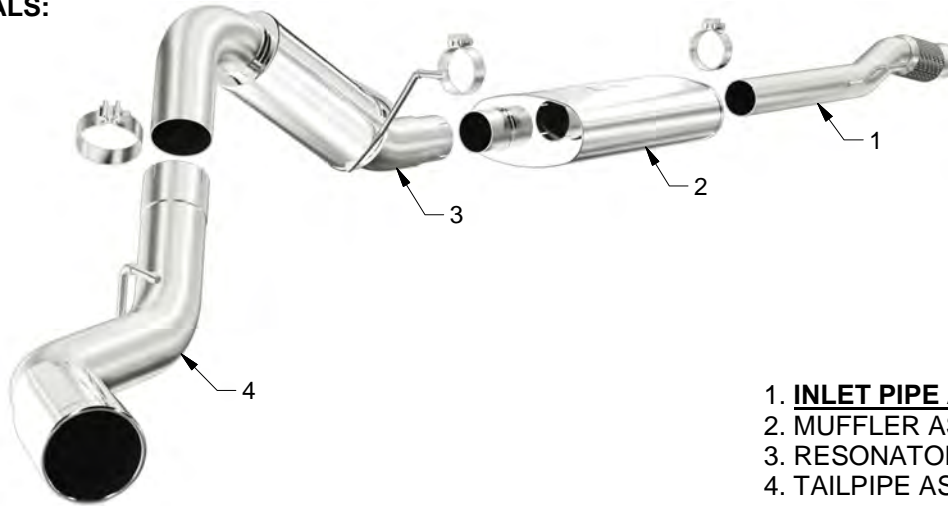


# INSTALLATION INSTRUCTIONS



2014 Chevrolet Silverado / GMC Sierra 1500 6.2L | PART NO. 15318

## BILL OF MATERIALS:



- 1. **INLET PIPE ASSEMBLY**
- 2. **MUFFLER ASSEMBLY**
- 3. **RESONATOR PIPE ASSEMBLY**
- 4. **TAILPIPE ASSEMBLY**



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

## SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## HARDWARE KIT:

- 1.[2] 3.50" Clamp
- 2.[1] 4.00" Clamp

## MINIMUM REQUIRED TOOLS:



15mm



Hanger Tool (Or Pry Bar)

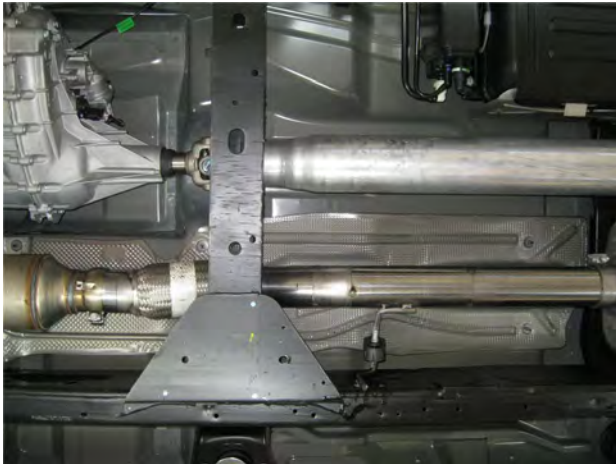


Sawzall or other cutting device.

## INSTALLATION INSTRUCTIONS



**Step 1.** To remove the OEM exhaust system, you will need to cut the pipe behind the muffler before it goes over the axle. You can then disengage the welded hangers from the OEM rubber insulators and remove the tailpipe. Unfasten the clamp attaching the OEM inlet pipe assembly to the OEM catalytic converter. Do not damage or discard the OEM fasteners or rubber insulators, as they will be reused to mount the new system. Disengage the inlet pipe assembly hanger and remove the OEM exhaust from the vehicle.



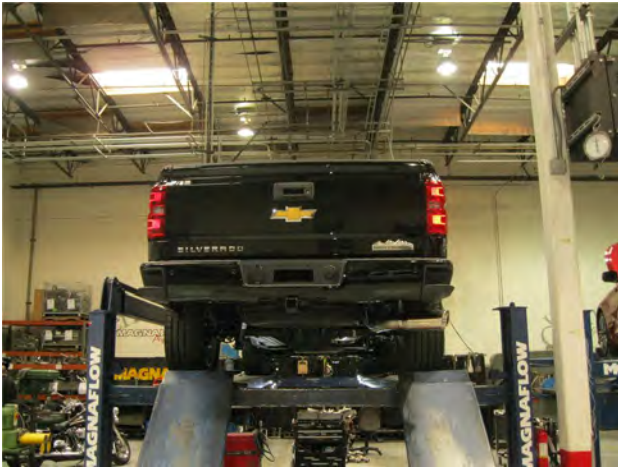
**Step 2.** To begin, fasten the Inlet pipe assembly to the catalytic converter using the OEM clamp assembly and by fitting the welded hanger into the OEM rubber insulator (Leave all clamps and fasteners loose for final adjustment of the complete system.)



**Step 3.** Install the Muffler to the Inlet Pipe Assembly using the supplied 3.50" clamp. Next install the over axle Resonator assembly to the Muffler in the similar fashion using the supplied 3.50" clamp, fitting the welded hangers into the rubber insulators.



**Step 4.** Finish by installing the Tail Pipe Assembly to the over axle Resonator assembly using the supplied 4.00" clamp, fitting the welded hanger into rubber insulator.



**Step 5.** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.