



INSTALLATION INSTRUCTIONS



'13-'15 CADILLAC ATS V6 3.6L | PART NO. 15196

BILL OF MATERIALS:



1. ***INLET PIPE ASSY D/S***
2. ***INLET PIPE ASSY P/S***
3. ***MUFFLER T/P ASSY***



WEAR SAFETY
GLASSES



READ INSTRUCTIONS
THOROUGHLY BEFORE
INSTALLING PRODUCT

SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

- 1.[2] 2.50" Clamp
- 2.[2] 2.25" Clamp

MINIMUM REQUIRED TOOLS:

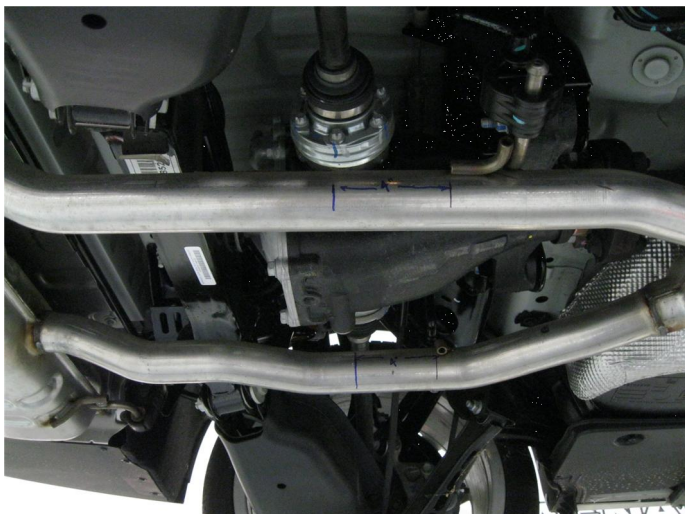


15mm

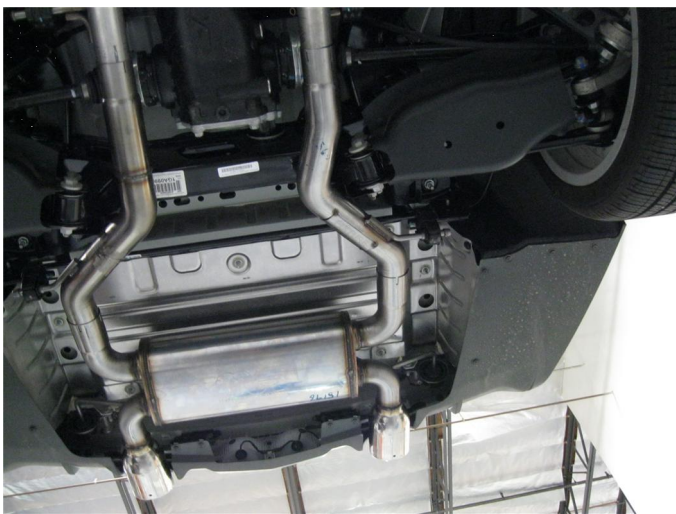


Hanger Tool
(Or Pry Bar)

INSTALLATION INSTRUCTIONS



Step 1. To remove the OEM exhaust system you will first need to cut both pipes between the front and tail pipe mufflers 4.00" behind the welded hangers as indicated. Disengage all welded hangers from the rubber insulators and remove the OEM system. Do not damage or discard the rubber insulators or fasteners as they will be re-used to mount the new system. You can now remove the exhaust from the vehicle.



Step 2. Begin installation of the new system by fastening the Inlet Pipe Assemblies to the pipes you have just cut using the supplied 2.25" clamps. Locate the welded hangers to the rubber insulators. (Leave all clamps and fasteners loose for final adjustment of the complete system.)



Step 3. Next Install the Muffler Tail Pipe Assembly to the outlets of the Inlet Pipe Assemblies using the supplied 2.50" clamps. Insert hangers into rubber insulators.



Step 4. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.