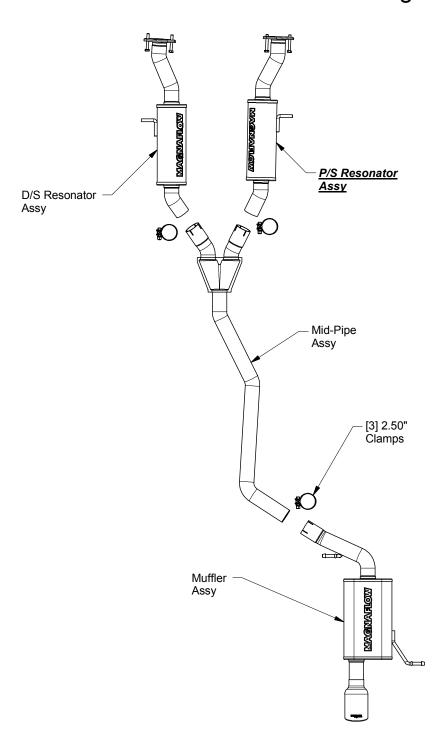


## INSTALLATION INSTRUCTIONS 15139

## 2011-2012 Dodge Durango 3.6L



Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1:(Carefully read all instructions before installation)
Remove the OEM system from the vehicle by first
unbolting the flanges attaching the inlet pipes to the
catalytic converters. Working front to rear remove all
mounting hardware and detach hangers from rubber
insulators. Be sure to retain all mounting hardware and
insulators as they will be needed to install your new
MAGNAFLOW performance exhaust system.

Step 2: Begin installation of your the system by mounting the two Resonator Assemblies to the vehicle catalytic converters using the supplied 10mm bolts and the OEM spring hardware. Slip the inlet pipes of the Mid-Pipe Assembly over the outlets of both resonator, secure using the supplied clamps (keep clamps loose for final adjustment). Mount the Muffler Assembly by attaching the inlet pipe over the outlet pipe of the Mid-Pipe Assembly and fasten using the supplied clamp. Locate the hangers into the OEM rubber insulators.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 3:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). Inspect all fasteners after 25-50 miles of operation and retighten if necessary.