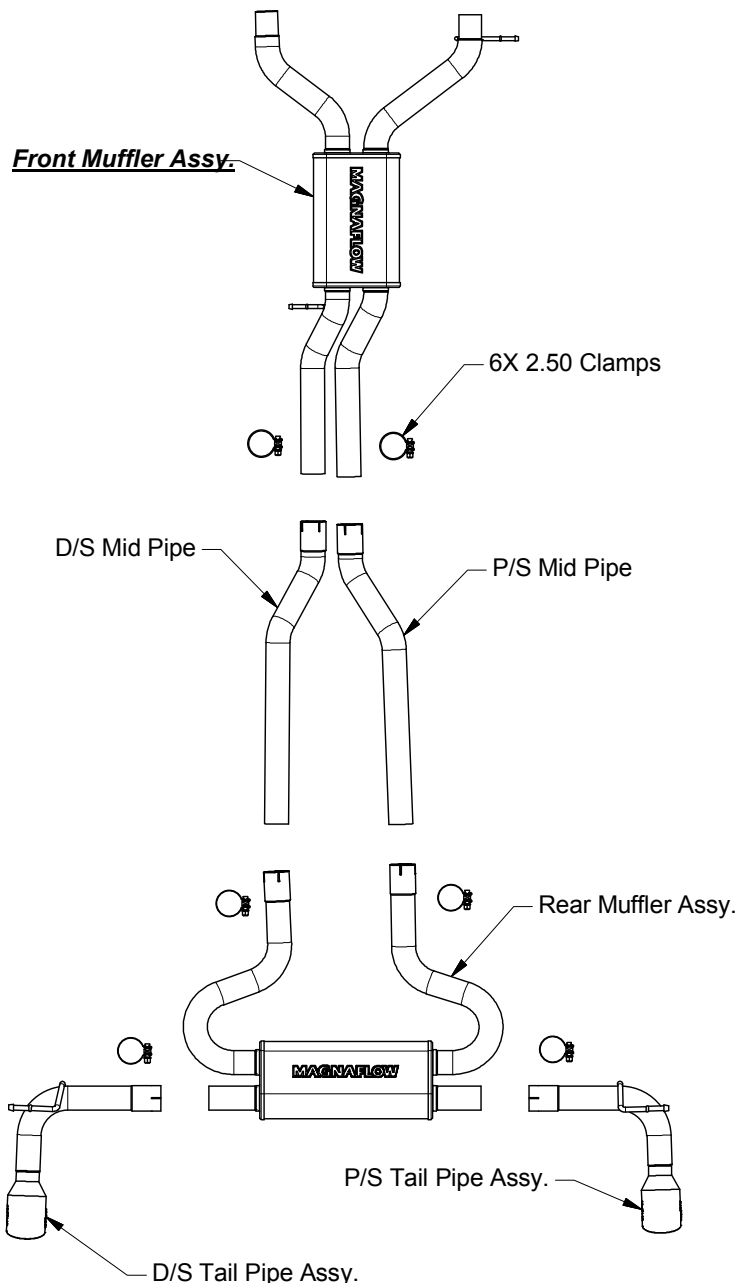


### 2007 Audi Q7 4.2L



**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** (Carefully read all instructions before installation) Begin removal of the OEM exhaust by loosening the band clamps behind the catalytic converters. Working front to rear disengage the welded hangers from the rubber insulators and remove system. Do not discard or damage the OEM fasteners and rubber insulators as they will be reused to mount the new system.

**Step 2:** Install the new Front Muffler Assembly by inserting the inlet ends into the OEM band clamps at the catalytic converter. Locate the welded hangers to the rubber insulators. Leave all clamps and fasteners loose for final adjustment of the complete system. Install the two Mid Pipes by fastening them to the Front Muffler Assembly using the supplied 2.50" clamps. Install the Rear Muffler Assembly and the two Tail Pipe Assemblies in a similar fashion.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). Inspect all fasteners after 25-50 miles of operation and retighten if necessary.