

## M7 Pre-Intercooler Charge Pipe Installation Guidelines



## Removal of stock unit:

- 1. Begin by removing the 8mm bolt that holds the coolant expansion tank to the frame of the car.
- 2. Pull the tank away from the frame and out of the way for the process.
- 3. Loosen the clamp connecting the OEM charge pipe to the turbo.
- 4. Halfway down is the charge pipe muffler, a large black plastic housing. Remove the bolt that holds this in place.
- 5. At the bottom of the car, loosen the clamp that connects the charge pipe to the intercooler. Remove the entire charge pipe/ muffler assembly from the car.
- 6. Save all hose clamps for use on the new M7 unit.

## Installation of M7 PIC Pipe:

- 1. Clean the attachment points with acetone to remove any oil residue.
- 2. Using the OEM Clamps, install the M7 Charge Pipe onto the intercooler and the turbo.
- 3. Tighten down clamps on the turbo and intercooler until they are snug.
- 4. Re-install the coolant expansion tank to the frame of the car.
- 5. Installation is now complete