

INSTALLATION INSTRUCTIONS AND PARTS LIST

APPLICATION: MODEL **580743** (STAINLESS STEEL) SIDE ENTRY
STEP BRACKETS ON: 2007-2013 GM 1500 CREW CAB PICKUPS, GAS
2007-2014 GM 2500/3500HD CREW CAB PICKUPS, GAS, ('07-'10 DIESEL)
ROCKER PANEL MOUNT APPLICATION



NO DRILL APPLICATION

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION. THE SIDE ENTRY STEP ASSEMBLIES SHOULD BE MOUNTED TO THE PINCH WELD AND VERTICAL WALL OF THE ROCKER PANEL AS FOLLOWS. **NOTE: DEPENDING ON THE VEHICLE, THE HOLE CONFIGURATION MAY CHANGE. FASTENERS ARE PROVIDED FOR ALL APPLICATIONS.**
2. ON THE LEFT SIDE OF THE VEHICLE REMOVE THE PLASTIC BODY PLUGS THAT ARE LOCATED ON THE VERTICAL WALL OF THE ROCKER PANEL AND INSERT A 5/16"-18 U-NUT (ITEM #7) AS SHOWN. (IF THERE ARE THREADED INSERTS IN THE UPPER LOCATION, USE THE BLACK M8-1.25X30 BOLTS (ITEM #9).
3. POSITION THE MOUNTING BRACKETS (ITEM #2) SO THAT THE HOLES ON THE BRACKET LINE UP WITH THE HOLES ON THE INSIDE WALL OF THE ROCKER PANEL. INSTALL A 5/16"-18 X 1.0" HEX BOLT, AND A 5/16" FLAT WASHER (ITEMS #5, 4) FINGER TIGHT.
4. INSTALL A BLACK M8-1.25 X 30MMHEX BOLT, 5/16" FLAT WASHER, NYLON WASHER AND THE PINCH WELD SUPPORT (ITEMS #3, 4, 8, 9) THROUGH THE HOLE AND INSTALL A M8-1.25 NUT (ITEM #6) FINGER TIGHT ON THE BACK AS SHOWN.
5. REPEAT STEPS 3 – 4 FOR THE REMAINING BRACKETS.
6. INSTALL THE STEP BOARD AS DESCRIBED BY THE INSTRUCTIONS INCLUDED WITH YOUR STEP BOARDS.
7. PRESS STEP DOWN AND BACK, TIGHTEN THE MOUNTING BOLTS TO 19 LB-FT STARTING WITH THE BOTTOM BOLTS FOLLOWED BY THE TOP BOLTS.
8. REPEAT STEPS 2 – 7 FOR THE RIGHT SIDE OF THE VEHICLE.

SERVICE PARTS LIST

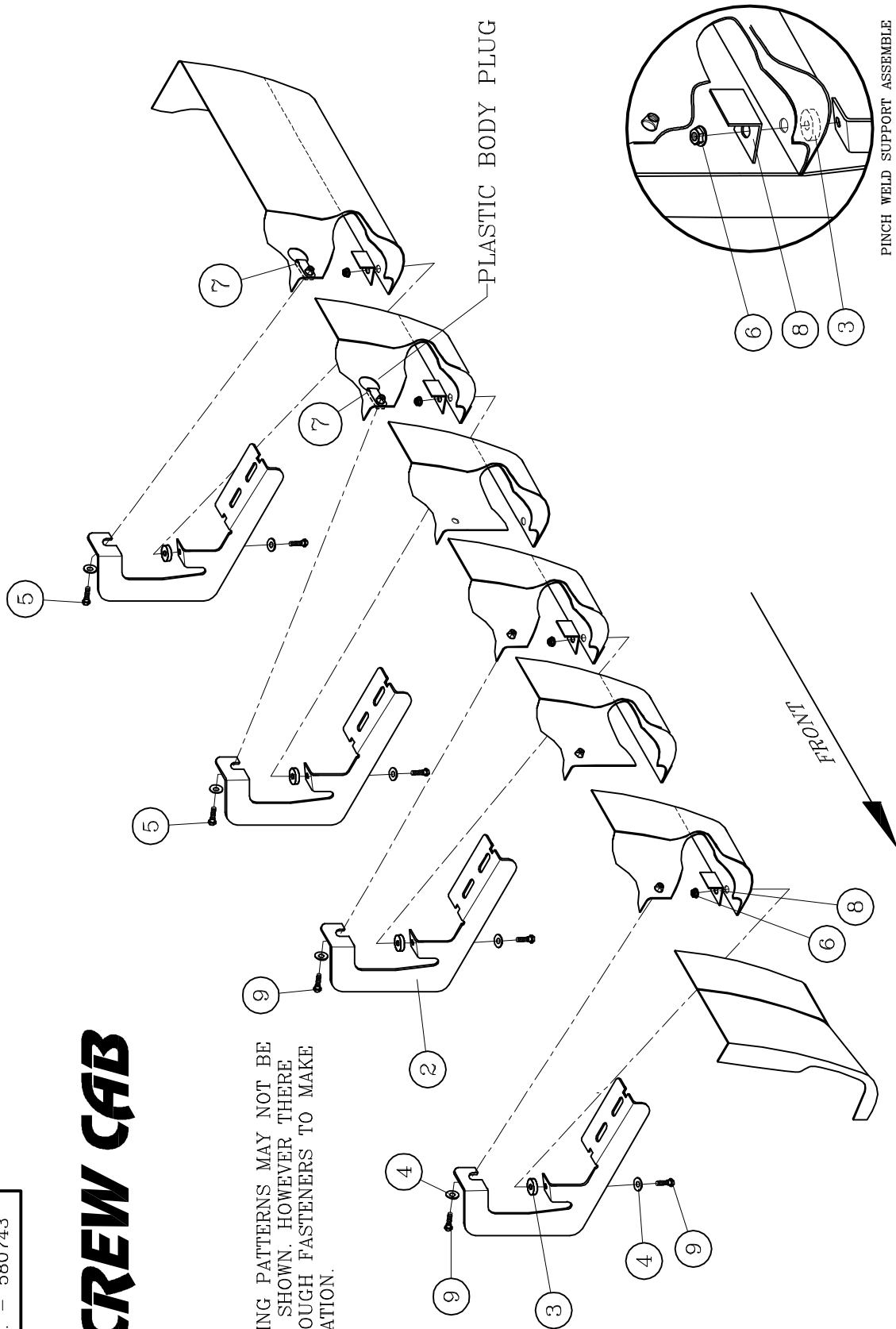
ITEM	PART NO.	QTY	DESCRIPTION
1	480743	1	STEP ASSEMBLY, SES, (MOD. 480743)
2	551382	8	BRKT-MTG., SES, 07-14 GM PICKUPS
3	107182	8	WASHER-NYLON, 3.12 X 1.24 X .25
4	106998	16	5/16" FLATWASHER, SST, BZP
5	100647	8	5/16"-18 X 1.00" SCR ZP
6	105859	8	NUT SERR FLG, M8-1.25, ZP
7	105541	8	U-NUT,5/16"-18
8	551666	8	BRKT-MTG,PINCH WELD SUPPORT
9	100180	16	M8-1.25 X 30MM, SCR, SST, BZP

SERVICE PARTS LIST

MODEL NO. - 580743

GM CREW CAB

NOTE:
THE MOUNTING PATTERNS MAY NOT BE
EXACTLY AS SHOWN. HOWEVER THERE
WILL BE ENOUGH FASTENERS TO MAKE
THE APPLICATION.



LEFT (DRIVER) SIDE SHOWN
-RIGHT (PASSENGER) SIDE OPPOSITE-

LOVERNE
TRUCK EQUIPMENT
(A LOVERNE COMPANY)

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