

## INSTALLATION INSTRUCTIONS AND PARTS LIST

### MODELS:

477097, 477101, 477113 (EXTENDED CABS)  
477102, 477108, 477114, 477125 (CREW CABS)  
REGAL 7 OVAL STEPS (BOARDS ONLY)  
UNIVERSAL APPLICATIONS



1. Read instructions completely and check to make sure that all required parts (listed on the service parts list) are on hand before starting the installation.
2. Follow the instructions included with the specific bracket package that you are using to mount the brackets to your vehicle.
3. The step is pre-assembled from the factory. The serial number label is located on the front inside drivers side step assembly.
4. Attaching the step to the mounting bracket:
  - 4.1 Set the step on the mounting brackets, and slide each support mounting plate (item #9) inside the oval step and above each bracket.
  - 4.2 Using the supplied 5/16-18 x 1" black stainless steel hex bolt, washer, and serrated flange nut (items # 10,11&12) attach the step assembly, support mounting plate and mounting bracket.
  - 4.3 Set the step plate in the correct position and tighten all fasteners.  
Torque all 5/16" fasteners to 19 LB FT.



## SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	552074	1	REGAL 7 OVAL STEP, LH,96",477097, EXT CAB
2	552075	1	REGAL 7 OVAL STEP, RH,96",477097, EXT CAB
1	552076	1	REGAL 7 OVAL STEP, LH,100",477101, EXT CAB
2	552077	1	REGAL 7 OVAL STEP, RH,100",477101, EXT CAB
1	552078	1	REGAL 7 OVAL STEP, LH,112",477113, EXT CAB
2	552079	1	REGAL 7 OVAL STEP, RH,112",477113, EXT CAB
1	552080	1	REGAL 7 OVAL STEP, LH,100",477102, CREW CAB
2	552081	1	REGAL 7 OVAL STEP, RH,100",477102, CREW CAB
1	552501	1	REGAL 7 OVAL STEP, LH, 106",477108, CREW CAB
2	552502	1	REGAL 7 OVAL STEP, RH, 106",477108, CREW CAB
1	552082	1	REGAL 7 OVAL STEP, LH,112",477114, CREW CAB
2	552083	1	REGAL 7 OVAL STEP, RH,112",477114, CREW CAB
1	552084	1	REGAL 7 OVAL STEP, LH,123",477125, CREW CAB
2	552085	1	REGAL 7 OVAL STEP, RH,123",477125, CREW CAB
3	109233	2	END CAP LH REAR, RH FRONT,BLK PLASTIC
4	109232	2	END CAP RH REAR, LH FRONT,BLK PLASTIC
5	107863	8	BOLT-CARRAIGE, 10-24 X 0.50,SST, BLACK
6	108909	6	STEP PAD, 25" X 6.5", PLASTIC, BLACK
7	108908	36	BOLT-CARRAIGE, 10-24 X 1.0,SST, BLACK
8	107864	44	NUT-NYLOCK, 10-24, SST
9	552052	10	SUPPORT MTG PLT, 11 GA, GALV
10	106997	20	SCREW-HEX HD, 5/16-18X1.0,SST,BLACK
11	106998	20	WSHR-FLAT, 5/16, SST, BLACK
12	102680	20	NUT-SER FLG, 5/16-18, SST
13	108913	2	STEP PAD, 15" X 6.5", PLASTIC (IF NEEDED)



REV B 06JUN14  
REV A 31JUL12  
552088 SHEET 2 OF 3 07MAY12

SERVICE PARTS LIST

MODEL NO.	—	477097
	—	477101
	—	477102
	—	477108
	—	477113
	—	477114
	—	477125

NOTE:  
SOME APPLICATIONS WILL  
USE A SMALL STEP PAD  
FOR THE BOX STEP.

