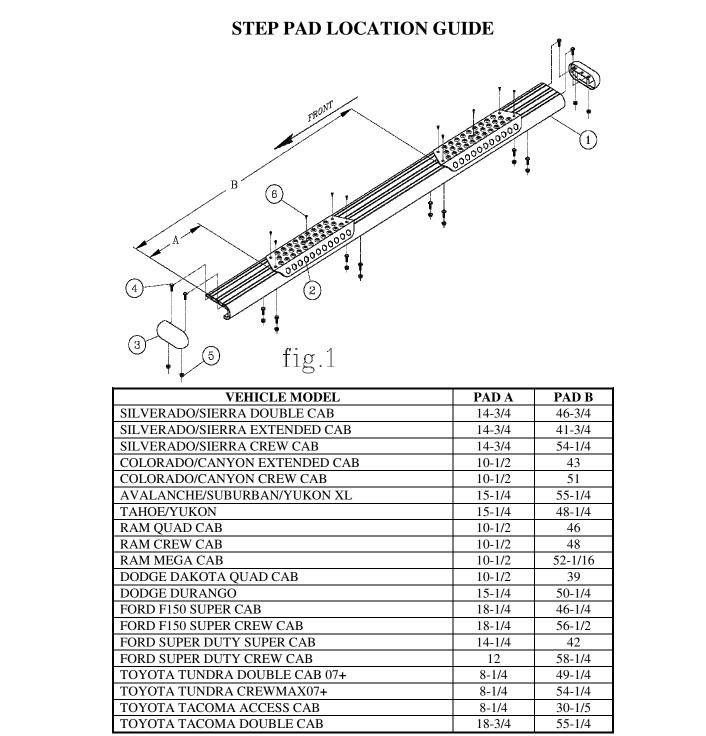
## INSTALLATION INSTRUCTIONS AND PARTS LIST MODEL 583072, 583078, 583088, 584072, 584078, 584088 O-MEGA II 6" OVAL STEPS UNIVERSAL APPLICATION

- 1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON THE SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
- 2. FOLLOW THE INSTRUCTIONS INCLUDED WITH THE SPECIFIC BRACKET PACKAGE THAT YOU ARE USING, TO MOUNT THE BRACKETS TO YOUR VEHICLE.
- 3. BEFORE ATTACHING THE O-MEGA STEPS TO THE BRACKETS, PLACE THE STEP PADS (ITEM #2) ON TOP OF THE STEP PLATES. USE THE TABLE ON SHEET #2, AS A GUIDE TO POSITION THE STEP PAD FOR YOUR PARTICULAR VEHICLE. WHEN INSTALLING THE PADS ON THE STEPS, DRILL (5) 1/8" HOLE USING THE STEP PAD AS A GUIDE. ATTACH WITH (5) 8-18X1/2" TEK SCREWS (ITEM #6) PROVIDED. REPEAT FOR ALL STEP PADS.
- 4. INSTALL THE REQUIRED NUMBER OF SQUARE HEAD BOLTS INTO THE DESIGNATED SLOTS IN THE BOTTOM OF THE STEP PLATES.
- 5. INSTALL THE END CAPS (ITEM #3) AS SHOWN IN *fig.* 1, TIGHTENING THE NUTS TO 5 LB FT.
- 6. POSITION THE O-MEGA STEP ON THE MOUNTING BRACKETS SO THAT THE SQUARE HEAD SCREWS (ITEM #4) ARE LOCATED IN THE SLOTS OF THE MOUNTING BRACKETS AND THE STEP IS CENTERED, FRONT TO REAR, ON THE VEHICLE. INSTALL 5/16" SERRATED FLANGE NUTS (ITEM #5) ON THE SQUARE HEAD SCREWS (ITEM #4) AND TIGHTEN TO 19 LB FT.

ITEM	PART NO.	QTY	DESCRIPTION
1	553071	2	EXTRUSION-AL,69.0,OMEGA STP,SILVER
1	553072	2	EXTRUSION-AL,75.0,OMEGA STP,SILVER
1	553073	2	EXTRUSION-AL,85.0,OMEGA STP,SILVER
1	553059	2	EXTRUSION-AL,69.0,OMEGA STP,BLACK
1	553060	2	EXTRUSION-AL,75.0,OMEGA STP,BLACK
1	553061	2	EXTRUSION-AL,85.0,OMEGA STP,BLACK
2	552970	4	ALUM,STP-PAD,BLK,OMEGA-STEP
3	107956	4	CAP-END,PLSTC,2.95 X 6.70
4	106880	24	SCREW-SQ HD,5/16-18 X 1,MAGNIGUARD
5	102680	24	NUT-SERR FLG,HX,SST,WX,5/16-18
6	107958	20	SCREW-PPH,TEK,#8-18 X 1/2",SST,BZP

## SERVICE PARTS LIST





NOTE: THE ABOVE PAD LOCATIONS ARE ONLY SUGGESTIONS AND MAY BE PLACED AT THE PURCHASERS DISCRESION.



## INSTALLATION INSTRUCTIONS AND PARTS LIST

**MODEL 570752 MEGA STEPS BRACKETS:** 2007 TOYOTA TUNDRA DOUBLE CAB & CREW MAXX PICKUPS



1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.

2. ATTACH THE MOUNTING BRACKETS TO THE VEHICLE USING EXISTING MOUNTING HOLES ON THE INTERIOR WALL OF THE ROCKER PANEL. (NOTE: THE BRACKETS MUST BE PLACE IN THE PROPER POSITION. THEY ARE IDENTIFIED WITH NOTCHES ON THE INBOARD EDGE. [1 NOTCH IS FOR #1 BRACKET, ETC.] #1 WILL BE AT THE FRONT OF THE VEHICLE. SEE FIG. 1).

- 2.1. POSITION THE BRACKETS ON THE VEHICLE SO THAT BOTH HOLES LINE UP WITH THE THREADED INSERTS IN THE ROCKER PANEL ATTACH THE TOP OF THE BRACKET WITH A M8-1.25 X 25MM ZINC PLATED HEX HEAD CAP SCREW, 5/16" FLAT WASHER AND LOCK WASHER (ITEMS #6, #7 & #8). LEVEL THE BRACKETS AND TIGHTEN THE FASTENERS TO 19 LB FT.
- 3. ATTACH THE STEP (ITEM #1) TO THE MOUNTING BRACKETS.
  - 3.1. INSERT FOUR (4) 5/16" SQUARE HEAD SCREWS (ITEM #4) IN THE CENTER SLOT ON THE UNDER SIDE OF THE STEP.
  - 3.2. POSITION THE STEP ON THE MOUNTING BRACKETS SO THAT THE SQUARE HEAD SCREWS ARE LOCATED IN THE SLOTS OF THE MOUNTING BRACKETS AND THE STEP IS CENTERED, FRONT TO REAR, ON THE CAB.
  - 3.3. LOCATE THE STEP, IN AND OUT, AS DESIRED, INSTALL 5/16" SERRATED FLANGE NUTS (ITEM #5) ON THE SQUARE HEAD SCREWS AND TIGHTEN TO 19 LB FT.

ITEM	PART NO.	QTY	DESCRIPTION
1		2	MEGA STEP BOARD ASSEMBLY (SOLD SEPARATELY)
			LENGTH WILL VARY DEPENDING ON APPLICATION
2	551362	2	BRKT- MTG, STEP, #1, TOYOTA TUNDRA
3	551363	2	BRKT- MTG, STEP, #2, TOYOTA TUNDRA
4	551364	2	BRKT- MTG, STEP, #3, TOYOTA TUNDRA
5	551365	2	BRKT- MTG, STEP, #4, TOYOTA TUNDRA
6	102549	16	SCREW-M8-1.25X25MM,ZP
7	100030	16	WHSR-LOCK, 5/16" ZP
8	100034	16	WHSR-FLAT, 5/16" ZP
9	102680	16	NUT-SERRATED FLANGE, HEX, SST, 5/16-18 UNC
10	106880	8	SCREW-SQUARE HEAD, 5/16-18 UNC

## SERVICE PARTS LIST



