# LUVERNE

# INSTALLATION MANUAL 401445

## Level of Difficulty

Easy

**This is the first of two manuals required to complete this installation. The second manual is included with your side steps / running boards.**

## Parts List

| | |
|---|---|
| 1 | Driver / left running board * |
| 1 | Passenger / right running board * |
| 8 | Mounting bracket, universal |
| 16 | Washer, M8 |
| 16 | Lock washer, M8 |
| 16 | Hex bolt, M8 – 1.25 x 30mm |

\* Running boards sold separately

## Tools Required

| | |
|---|---|
| Ratchet | Socket set |
| Torque wrench | -- |

## Torque Specifications

| | |
|---|---|
| M8 bolt | 19 ft-lbs. |

Use above torque setting unless otherwise noted

## Product Photo
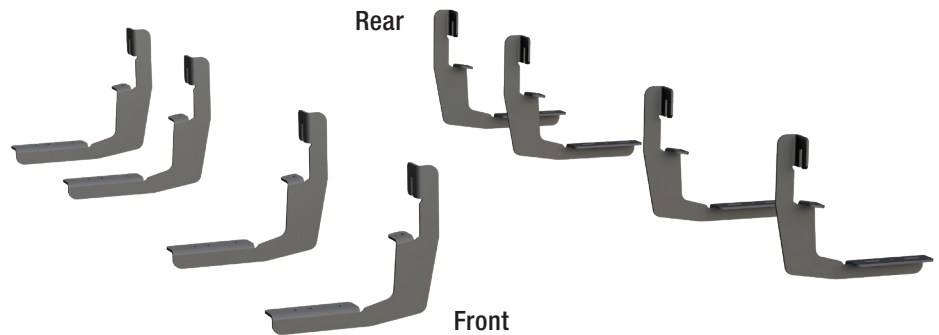


Rear

Front

## Maintenance

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes, polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

## Step 1

Starting on the driver side, locate the four mounting locations along the bottom edge of the vehicle.
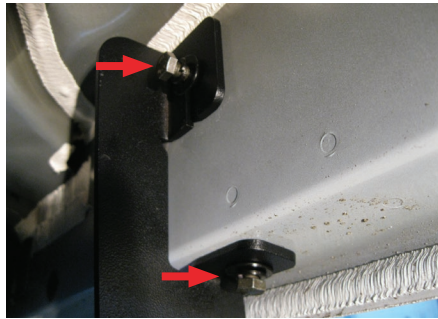
Remove any factory thread plugs.
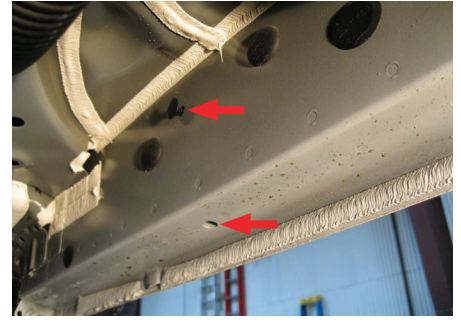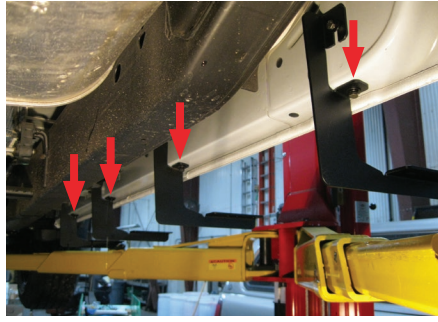


## Step 2

Attach a mounting bracket at each location using an M8 flat washer, lock washer and hex bolt.

Snug the hardware, but do not fully tighten.

**Note:** Apply anti-seize to the hex bolts to prevent them from locking up.



## Step 3

Repeat steps 1 - 3 for the passenger side.

**Note:** To complete the installation, refer to the manual included with your running boards / side steps.

Discover other running boards and step bars on our website.