# LUVERNE

# **INSTALLATION MANUAL**

401446

#### **Level of Difficulty**

Easy

This is the first of two manuals required to complete this installation. The second manual is included with your side steps / running boards.

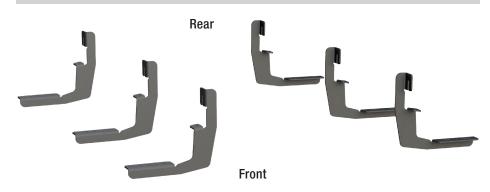
Parts List				
1	Driver / left running board *			
1	Passenger / right running board *			
6	Mounting bracket, universal			
12	Washer, M8			
12	Lock washer, M8			
12	Hex bolt, M8 – 1.25 x 30mm			

*	Running	boards	sold	separately	I

Tools Required			
Ratchet	Socket set		
Torque wrench			

Torque Specifications				
M8 bolt	19 ft-lbs.			
Use above torque setting unless otherwise noted				

#### **Product Photo**



#### NOTICE

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

#### Maintenance

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes, polish may be used to clear small scratches and scuffs on the finish.

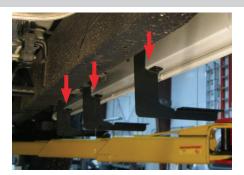
Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.



### Step 1

Starting on the driver side, locate the four mounting locations along the bottom edge of the vehicle.

Remove any factory thread plugs.



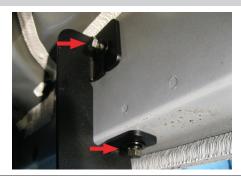


## Step 2

Attach a mounting bracket at each location using an M8 flat washer, lock washer and hex bolt.

Snug the hardware, but do not fully tighten.

**Note:** Apply anti-seize to the hex bolts to prevent them from locking up.



#### Step 3

Repeat steps 1 - 3 for the passenger side.

**Note:** To complete the installation, refer to the manual included with your running boards / side steps.

