## INSTALLATION INSTRUCTIONS AND PARTS LIST VEHICLE APPLICATION: MODEL 251510 (12.00" X 20.00") 2015 COLORADO/CANYON

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.

## MOUNTING FRONT SPLASH GUARDS: (SEE SHEET #2)

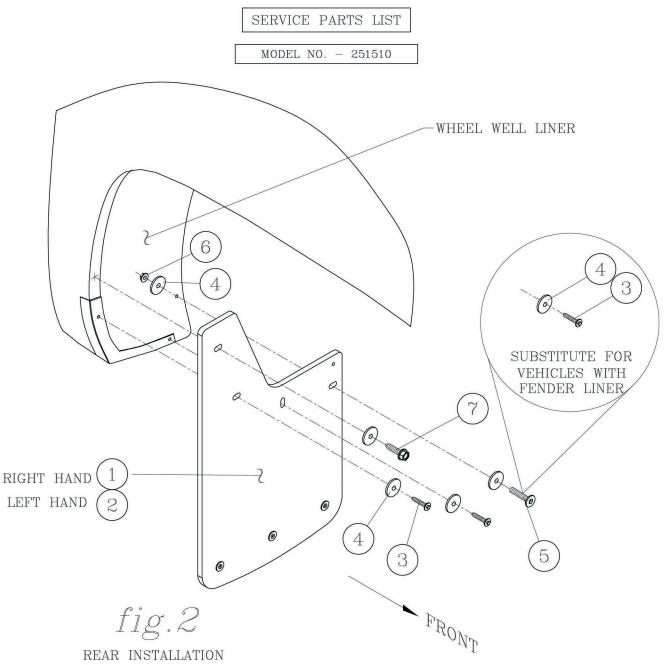
- 2. INSTALL THE SPLASH GUARDS AS FOLLOWS:
  - 2.1 USING A 1/4-20 X .75" BOLT, A BLACK FENDER WASHER, AND A 1/4-20 FLANGE NUT (ITEMS # 4, 6, 10) INSTALL THE SUPPORT BRACE (ITEM #8) TO THE MUD GUARD AS SHOWN IN FIG. 1.
  - 2.2 REMOVE TWO FACTORY SCREWS THAT HOLD THE PLASTIC GUARD IN PLACE. (THESE SCREWS ARE NOT REUSED, BUT THE PLASTIC GUARD WILL REMAIN).
  - 2.3 POSITION THE SPLASH GUARD AGAINST THE WHEEL WELL FLANGE AND INSTALL A HEX HEAD SEMS SCREW, FENDER WASHER, AND SPACER WASHER (ITEMS #3, 4, 9) THRU THE INSIDE LOWER HOLE AS SHOWN IN FIG. 1., INSTALL A HEX HEAD SEMS SCREW AND A FENDER WASHER (ITEMS #3, 4) IN THE OUTER LOWER HOLE, AND TIGHTEN DOWN.
  - 2.4 REMOVE THE FACTORY INNER FENDER LINER SCREW AND ATTACH THE SUPPORT BRACE USING THE FACTORY SCREW. (FIG 1.)
  - 2.5 TIGHTEN ALL REMAINING FASTENERS.
  - 2.6 REPEAT FOR OPPOSITE SIDE.

## MOUNTING REAR SPLASH GUARDS: (SEE SHEET #3)

- 3. INSTALL THE SPLASH GUARDS AS FOLLOWS:
  - 3.1 REMOVE THE TWO FACTORY SCREWS THAT HOLD THE <u>PLASTIC GUARD</u> IN PLACE AND THE INNER FENDER LINER SCREW (FIG 2). (THESE SCREWS ARE NOT REUSED, BUT THE PLASTIC GUARD WILL REMAIN). NOTE: IF THE VEHICLE HAS A FACTORY FENDER WELL LINER REMOVE THE INSIDE SCREW HOLDING THE FENDER LINER ON AS SHOWN IN FIG. 2.
  - 3.2 POSITION THE SPLASH GUARD AGAINST THE WHEEL WELL FLANGE AND INSTALL THREE HEX HEAD SEMS SCREWS WITH FENDER WASHERS (ITEMS #3, 4) THROUGH THE THREE LOWER HOLES AS SHOWN IN FIG. 2. AND TIGHTEN DOWN. **NOTE: FOR VEHICLES WITHOUT FACTORY WHEEL WELL LINERS USE A ¼-20 X 1.25" BLACK BUTTON HEAD SCREW, A ¼-20 FLANGE NUT, AND 2 FENDER WASHERS (ITEMS** #4, 5, 6)
  - 3.3 WITH THE SPLASHGUARD LEVELED AND TIGHTENED, DRILL A 3/16" HOLE THROUGH THE WHEEL WELL FLANGE AND INSTALL THE 1/4" SELF TAPPING SCREW AND FENDER WASHER (ITEMS #7, 4) DO NOT OVER TIGHTEN THIS SCREW.
  - 3.4 TIGHTEN ALL REMIANING FASTENERS.
  - 3.5 REPEAT FOR OPPOSITE SIDE.



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RIGHT (PASSENGER) SIDE SHOWN

ITEM	PART NO.	QTY	DESCRIPTION
1	552837	1	SPLASH GUARD-RUBBER,12 X 20,15+ COLORADO,RH
2	552836	1	SPLASH GUARD-RUBBER,12 X 20,15+ COLORADO,LH
3	105514	6	SCREW - SEMS, 7MM, HEX HD, M4.2 X 30MM
4 5	108521	10	WASHER - FENDER, 1/4 X 1, SST, 18-8, BZP
	108053	2 2 2	SCREW-BUTTON HEAD, 1/4"-20 X 1.25", BZP
6	100012	2	NUT-HEX, FLANGE, 1/4-20
(	108449	2	SCREW-SELF TAPING, 1/4" X 1", SST
8	552838	2	BRACE-SUPPORT, FRONT, 251510
8 9	107182	2	WASHER-SPACER, NYL, BLK .380" X 1" X .25"
10	100006	2	SCREW- HEX HEAD, 1/4-20 X 3/4"



