

LUND

Installation Instructions

I-Sheet Number THX06

PART NUMBER: **34641461**

34641473

PRODUCT: **Terrain HX Nerf Step**

APPLICATION: **99-15 Ford Super Duty**

| Parts Included: | Qty |
|------------------------------------|------------|
| Driver's Side step | 1 |
| Passenger side step | 1 |
| Hardware Pack: | |
| 3/8" x 1 1/2" Carriage bolts | 12 |
| 3/8" washer | 12 |
| 5/16" bolts | 12 |
| Tinnerman clips | 12 |

NOTE: If vehicle is equipped with factory running boards, remove boards and factory fasteners.

Step 1: Lund Nerf-Steps are manufactured specifically for driver and passenger sides. The bent tube goes to the front of the vehicle.

Step 2: Starting with the driver's side, open both doors and hold the Nerf-Step to the underside of the vehicle. The oval holes in the Nerf-Step bracket will align with the factory holes on the bottom pinch weld of the truck. Not all holes in the pinch-weld will be used.

Step 3: Locate the holes for the clips where it lines up with the upper holes in the bracket. Place clips into position.

Step 4: There are 1/2" round upper mounting holes on Superduty brackets. Place the bolts for the clips in these holes and finger tighten.

Step 5: Using the 3/8" x 1 1/2" carriage bolts provided, insert from the outside and attach the flat washer and nut. Leave loose though the oval hole in the bkt. Once all six bolts have been inserted, hold the front of the Nerf-Step firmly against the body and tighten the front bolt. Now move to the rear of the Nerf-Step and hold the step level so the gap is even along the entire Nerf-Step, and tighten the rear bolt. You may then tighten all the remaining bolts @ 18-22 lbs.