



Installation Instructions

I-Sheet Number THX04

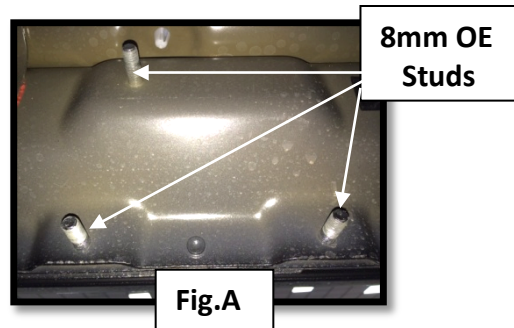
PART NUMBER: **34641403**
34641414

PRODUCT: **Terrain HX Nerf Step**

APPLICATION: **2015 Ford F-150**

PARTS INCLUDED:	Qty
Driver Side Nerf-Step	1
Passenger Side Nerf-Step	1
HARDWARE PACK:	1
8mm Flanged nuts	18

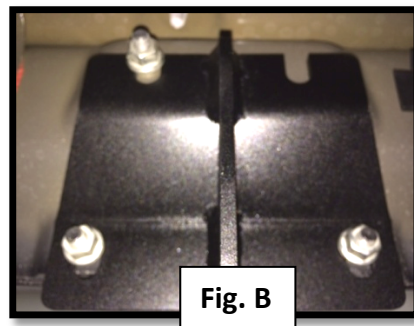
Step 1: Start with the driver's Side. Remove all 8mm flange nuts from the 8mm factory threaded studs to remove the OE running boards. Repeat for passenger side. **(Fig.A)**.



Step 2: Locate the driver's side Nerf-Step. The straight capped end goes toward the rear of the vehicle.

Step 3: Raise Nerf-Step into position and align the three brackets with the nine 8mm OE threaded studs.

Step 4: Using the supplied 8mm flanged nuts, fasten all nine mounting positions. Do not tighten at this time. **(Fig.B)**



Step 5: Starting with the rear bracket, push up towards the pinch weld so the 3” main bar is as high and tight to the body as possible. Tighten all three 8mm flanged nuts.

Step 6: Move to the front bracket and repeat same step. Finish by securing the center bracket.

Step 7: Repeat steps 3-6 for passenger side. Your install is now complete.

