LUND

Installation Instructions
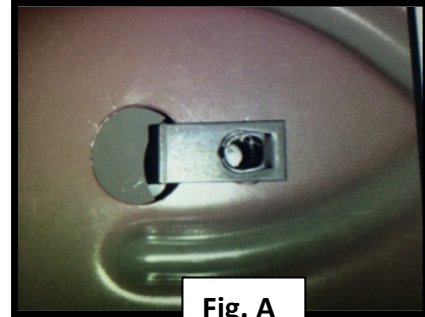
I-Sheet Number THX02

Parts Included:	Qty
Driver side Nerf-Step	1
Passenger Side Nerf-Step	1
HARDWARE PACK:	
M8 x 25MM HC BOLTS	16
M8 X 1 ¼" TINNERMAN CLIPS	16
3/8" FLAT WASHER	8
FENDER WASHER	8

Fig. A

(**NOTE:** *Depending on application, all hardware may not be used.*)

Step 1: Locate driver side step. The straight end with the plastic end cab goes toward the rear of the vehicle.

Step 2: Measure the distance between each mounting brackets on the step starting with the front bracket.

Step 3: Starting with the driver side, locate the rubber body plugs on the underside of the body. There will be 4 sections of 2 plugs each - one near the top of the body and one near the bottom. (**NOTE**: *Some applications use three brackets per side and some use 4 brackets per side*)

Step 4: Using the measurement from the brackets, only remove the rubber plugs from the sections you will need to mount the step. (**NOTE***: Start in the front of the vehicle*)

Step 5: Insert one 8mm x 1 ¼' Tinnerman clip into each mounting hole by sliding the clip from the large hole and lining up the threaded part with the smaller hole. Make sure the flat side of the clip faces toward the outside of the body. **(Fig. A)**

Step 6: Raise the nerf-step into position aligning all brackets with the three mounting holes. Insert all six M8 X 25mm HC bolts. Use the smaller 3/8" washers for the bottom bolt and the larger Fender washer for the top bolt and hand tighten only.

Step 7: Starting with the rear bracket, adjust step as close to the body as possible without making contact and torque both bolts tight. Then repeat same step with the front bracket and the center bracket.

Step 8: Repeat steps 2-7 with passenger side. Your install is now complete.