



Installation Instructions

I-Sheet Number THX10

PART NUMBER: 34641006, 34641019
34641173, 34641186

PRODUCT: Terrain HX Nerf Step

APPLICATION: 14-15 Chevy/GM 1500

Parts Included:	Qty
Driver side step	1
Passenger side step	1
Hardware Pack:	
M8-1.25 hex nuts	6
M8-1.25 Clips	2
Fender washers	18
M8-1.25 X 25mm hex head bolts	12



Figure 1



Figure 2

RECOMMENDED TOOLS: 13mm Socket and Wrench, 3/8" Ratchet, Screwdriver, Torque Wrench

STEP 1: Locate the driver side step - the driver side will have each step located towards the front half of each door opening.

STEP 2: With the correct step placed on each side of the vehicle, please take note of where the brackets are located. Look under the vehicle and locate the factory supplied mounting positions. NOTE: Some vehicles require the use of clips and nuts which are supplied with the hardware kit.

STEP 3: If your vehicle requires the use of clips install them now. This requires the removal of a plastic body plug. Using a screwdriver, remove the plug and install one of the supplied clips as shown in Figure 1.

STEP 4: Align the steps with the mounting holes and starting from the front use 1- M8-1.25 Bolt and 1 - Fender Washer for each mounting hole location and thread the bolts into the mounting holes. NOTE: Some vehicles require the use of an additional nut and washer for the lower portion of the mounting bracket as seen in Figure 2. The nuts and washers are supplied with the bolt kit.

STEP 5: After final positioning, start at the front of the vehicle and tighten the lower part of the bracket to 15-20 ft/lbs. of torque. Continue this until all of the lower bolts have been tightened then move to the top bolts and repeat the process.

STEP 6: Repeat for the passenger side.