I - Sheet Number I-PW012088 Rev.A



For proper installation and best possible fit, please read all instructions BEFORE you begin.

# **Care and Cleaning**

- Wash only with mild soap & dry with a clean cloth.
- Every 3 months or 5000 miles check the cover tension and all components for tightness.

# **Congratulations!**

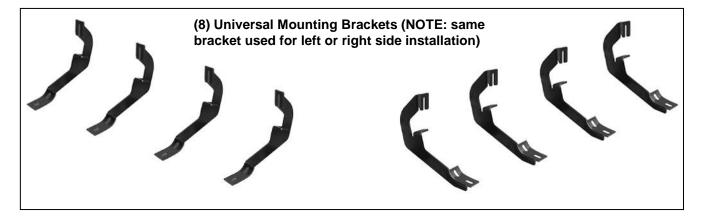
You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

# **INSTALLATION INSTRUCTIONS**

### PART# 24489009/26089009

#### **PARTS LIST:**

| Qty | Description             | Qty | Description                     |
|-----|-------------------------|-----|---------------------------------|
| 1   | Driver/Left Sidebar     | 32  | 8-1.25mm x 25mm Hex Bolt        |
| 1   | Passenger/Right Sidebar | 32  | 8mm x 24mm OD x 2mm Flat Washer |
| 8   | Brackets                | 32  | 8mm Lock Washer                 |
| 12  | 8-1.25mm Clip-On Nuts   |     |                                 |



### **PROCEDURE:**

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTALLATION INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

1. Start the installation under the driver side of the vehicle. Locate the (5) tabs with holes along the bottom edge of the body, (Figure 1). IMPORTANT: Installation will use the 1st, 2nd, 4th and 5th mounting tabs only, (Figure 1). If necessary, hold the driver/left Sidebar up in place and line up the threaded inserts with the tabs to help determine the correct mounting holes to use along the bottom of the body.

**Vehicles with flat tab, no threaded hole**: Select (1) 8mm Clip Nut. Slide the Clip Nut over the first tab with the nut facing up behind the tab, **(Figure 2)**. Line up threaded nut with hole in tab. **Vehicles with factory installed threaded insert in tab**: Thread 8mm hex bolt into the threaded insert from the backside-down to clear paint from insert as required.

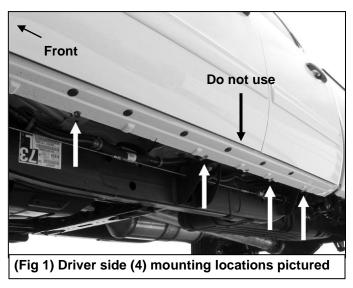
- 2. Locate the inner mounting location on the back of the rocker panel directly above the flat tab in **Step 1**. **Vehicles with factory installed threaded insert**: Thread 8mm Hex Bolt into threaded insert to clear paint as required, **(Figure 2)**.
  - **Vehicles without threaded hole**: Remove the rubber plug from the larger hole, **(Figure 3)**. Select (1) 8mm Clip Nut. Slide the Clip Nut into the larger hole. Line up the threaded nut with the smaller hole, **(Figure 4)**.
- 3. Select (1) Mounting Bracket. **NOTE**: Brackets are universal and will fit left or right side. Bolt the Mounting Bracket to the Clip Nuts and/or factory threaded hole with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Figures 5 & 6). Snug but do not fully tighten the hardware.
- 4. Repeat Steps 1 3 for all Bracket installations.

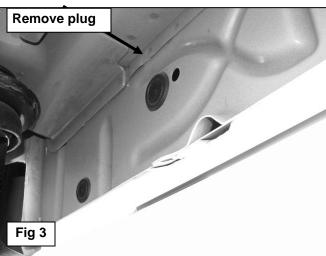
- 5. Carefully position the Driver Sidebar onto the (4) Mounting Brackets. Attach the Sidebar to the Mounting Brackets with (8) 8mm x 25mm Hex Bolts, (8) 8mm Lock Washers and (8) 8mm Flat Washers, (Figures 6 & 7). Do not tighten hardware at this time.
- **6.** Level and adjust the Sidebar and tighten all hardware.
- 7. Repeat **Steps 1 6** for passenger Sidebar installation. **NOTE**: the cradles on the Brackets installed on the driver side face to the rear and passenger side will face forward, **(Figure 7)**.
- 8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

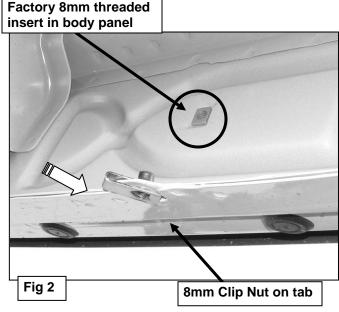
**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

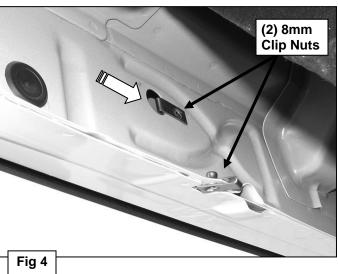
**For stainless steel**: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

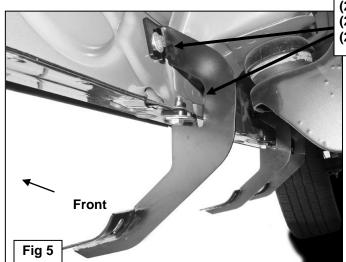




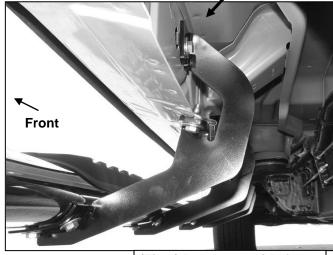




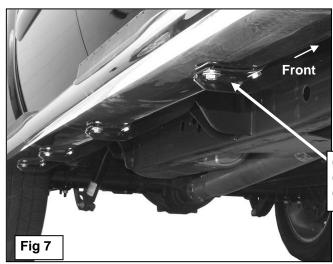
5" WHEEL TO WHEEL SIDEBARS ROCKER PANEL MOUNT 07-14 1500-2500-3500 SILVERADO/SIERRA CREW CAB W/5-1/2FT BED EXCLUDES DIESEL W/DEF



- (2) 8mm x 25mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers
- (2) 8mm x 25mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers



(Fig 6) Passenger side front mounting location pictured



- (2) 8mm x 25mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers

