I - Sheet Number I-PW007737 Rev. A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.

Care and Cleaning

• Wash only with mild soap & dry with a clean cloth

• Every 3 months or 5000 miles check the cover tension and all components for tightness.

Congratulations!

You have purchased one of the many quality Lund[®] branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

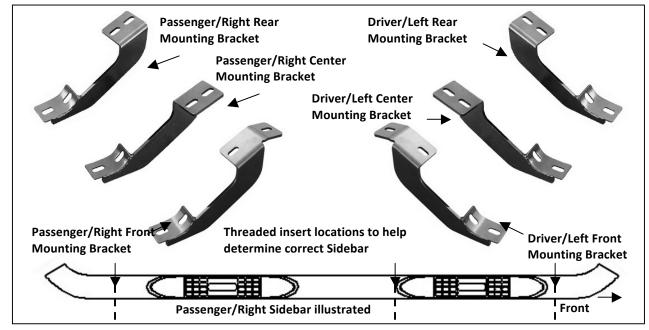
5IN BENT END SIDEBAR 077 14 TOYOTA TUNDRA CREW MAX

INSTALLATION INSTRUCTIONS

PART# 23795007/ 23895007

PARTS LIST:

1	Driver Sidebar	1	Driver/Left Rear Mounting Bracket
1	Passenger Sidebar	1	Passenger/Right Rear Mounting Bracket
1	Driver/Left Front Mounting Bracket	24	8-1.25mm x 30mm Hex Bolts
1	Passenger/Right Front Mounting Bracket	24	8mm Lock Washers
1	Driver/Left Middle Mounting Bracket	24	8mm ID x 24mm OD x 2mm Flat Washers
1	Passenger/Right Middle Mounting Bracket		



PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.

- Starting on the driver side front of the vehicle, remove the existing (2) factory bolts, (or plastic plugs), on the side panel located by the front tire opening, (Figure 1). Bolt the front Mounting Bracket to the vehicle using the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Figure 2). Do not tighten hardware at this time.
- **3.** Repeat **Step 2** to install the Center Bracket, (**Figures 3 & 4**), and Rear Bracket, (**Figure 5**). **NOTE**: The Center Bracket bolts to the mounting location closest to the front Bracket. The Rear Bracket bolts to the very last mounting location along the side panel toward the back of the cab. Do not tighten hardware at this time.
- 4. Carefully place the Driver/Left Sidebar onto the (3) Brackets. Align the threaded holes in the bottom of the Sidebar with the holes on the Mounting Brackets. Attach the Sidebar to the Mounting Brackets with the included (6) 8mm x 30mm Hex Bolts, (6) 8mm Lock Washers and (6) 8mm Flat Washers, (Figures 2, 4 & 5). Do not tighten hardware at this time.
- 5. Level and adjust the Sidebar properly and tighten all hardware.
- 6. Repeat Steps 2 5 for passenger Sidebar installation.
- 7. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. **For stainless steel**: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

5IN BENT END SIDEBAR 07-14 TOYOTA TUNDRA CREW MAX

For gloss black finishes: Mild soap may be used to clean the Sidebar.

Driver Side Installation Pictured

