I - Sheet Number I-PW007738 Rev. A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.

Care and Cleaning

• Wash only with mild soap & dry with a clean cloth.

• Every 3 months or 5000 miles check the cover tension and all components for tightness.

Congratulations!

You have purchased one of the many quality Lund[®] branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

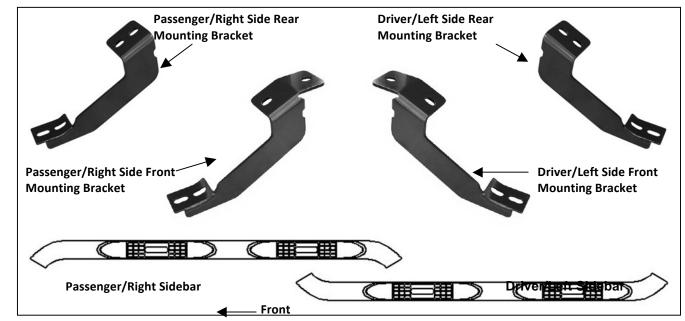
5" BENT END SIDE BARS 05-12 TACOMA ACCESS CAB

INSTALLATION INSTRUCTIONS

PART# 23773077/ 23873007

PARTS LIST:

1	Driver Sidebar	16	8-1.25mm x 30mm Hex Bolts
1	Passenger Sidebar	16	8mm Lock Washers
1	Driver/Left Front Mounting Bracket	16	8mm ID x 24mm OD x 2mm Flat Washers
1	Passenger/Right Front Mounting Bracket		
1	Driver/Left Rear Mounting Bracket		
1	Passenger/Right Rear Mounting Bracket		



PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.

- Starting on the driver side front of the vehicle, use a flat screw driver to remove the plastic plugs, (Figure 1). Partially attach driver side front Mounting Bracket to the vehicle using the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Figure 2). Repeat this step for rear Mounting Bracket installation, (Figure 3).
- Carefully place the driver Sidebar onto the Brackets. Align the threaded inserts in the bottom of the Side Bar with the slots on the Mounting Brackets. Attach the Sidebar to the Mounting Brackets with the included (6) 8mm x 30mm Hex Bolts, (6) 8mm Lock Washers and (6) 8mm Flat Washers, (Figures 2 3). Do not tighten hardware at this time.
- 4. Level and adjust the Sidebar properly and tighten all hardware.
- 5. Repeat Steps 2 4 for passenger Sidebar installation.
- 6. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. **For stainless steel**: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

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Complete Installation

Driver Side Installation Pictured

