Installation Instructions

LUND®

Challenger TM / Ultima TM Crossover & Sidebox Tool Boxes

For proper installation and best possible fit, please read all instructions BEFORE you begin.

Important Safety Information

⚠ WARNING
- Avoid the use of automatic "brush-style" car washes.
- Do not use cleaning solvents of any kind.
- Periodically check all components for tightness.
- The lid is not a load bearing surface.
- Do not expose painted surfaces to gasoline, diesel, or other caustic fluids.
- Be sure to wear safety glasses while installing the toolbox.
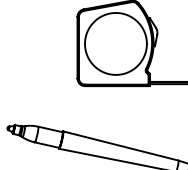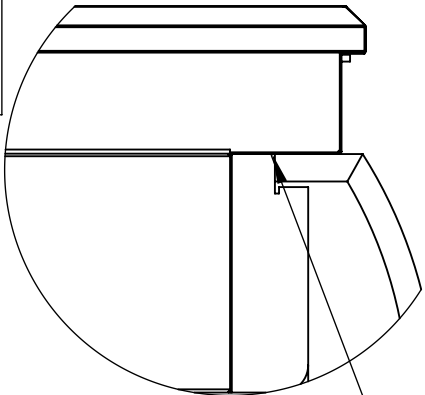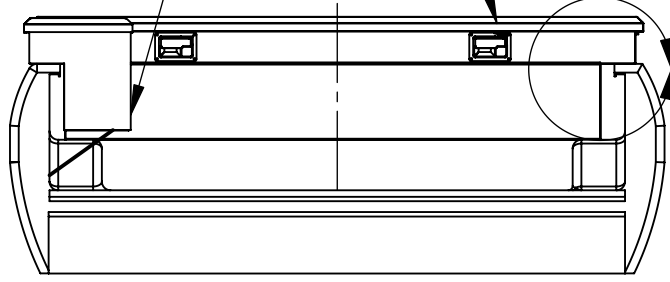- When using power tools read and understand all operating instructions.

⚠ CAUTION
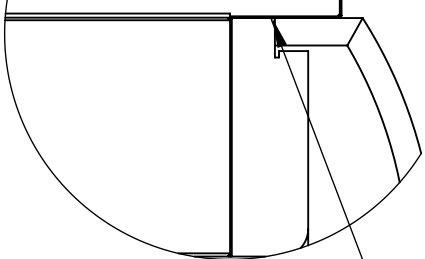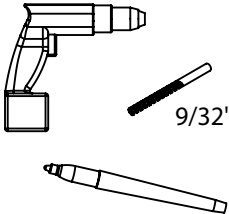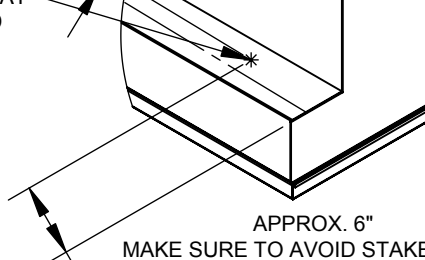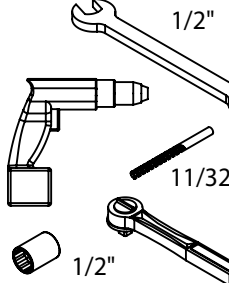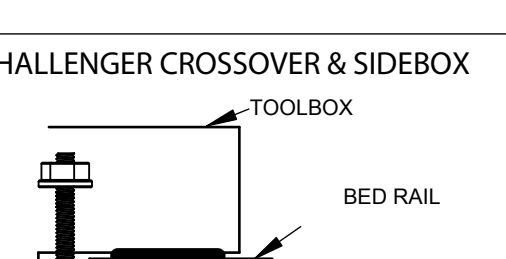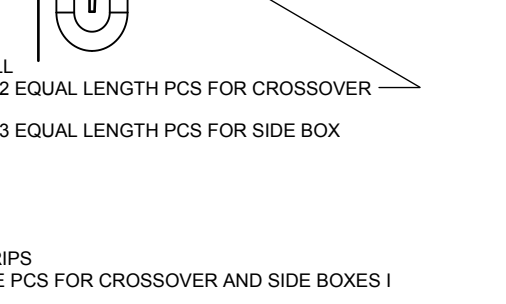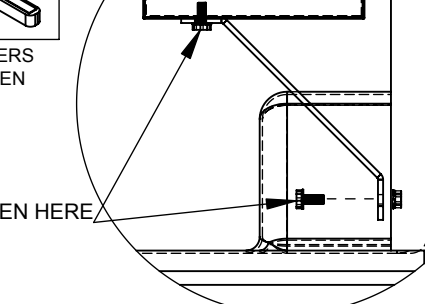
Contents

Challenger

2X J-Bolt

2X 1/4-20 Serrated Flange Nut

1X Foam Gasket

or

1X Foam Strips

Ultima

2X Carriage Bolt

2X Hex Nut Tuerca hexagonal

2X Flat Washer

2X Lock Washer

1X Foam Gasket

or

1X Foam Strips

Sidebox

4X 5/16" Serrated Flange Nut 5

4X Serrated Flange Bolt

2X J-Bolt

2X 1/4-20 Serrated Flange Nut

2X Mounting Bracket

1X Foam Gasket

or

1X Foam Strips

Tools Required

Safety Glasses

Drill

9/32" & 11/32" Drill Bit

Tape Measure

Marker

1/2" Wrench

1/2" Socket

Utility Knife

Ratchet

Installation Steps

1

CHALLENGER SIDEBOX

CHALLENGER &
ULTIMA CROSSOVER

2

MARK BOX HERE

3

CROSSOVER

9/32"

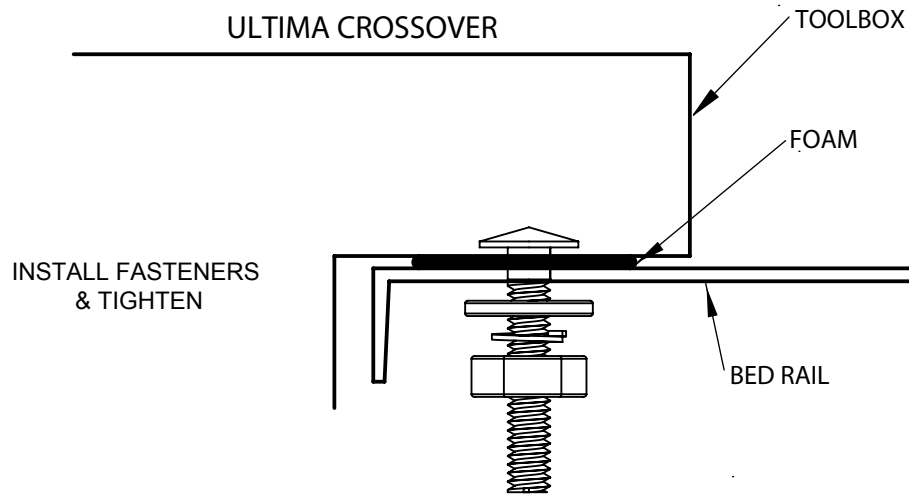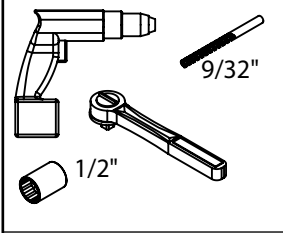MARK 5/16" IN FROM
THE LINE AND DRILL

DRILL HERE

4

SIDEBOX

MARK 5/16" IN FROM
THE LINE AND DRILL

DRILL HERE AND AT
OPPOSITE END

APPROX. 6"
MAKE SURE TO AVOID STAKE HOLES

5

CHALLENGER CROSSOVER & SIDEBOX

1/2"

INSTALL FASTENERS
& TIGHTEN

TOOLBOX

BED RAIL

FOAM ROLL
CUT INTO 2 EQUAL LENGTH PCS FOR CROSSOVER

CUT INTO 3 EQUAL LENGTH PCS FOR SIDE BOX

FOAM STRIPS
SEPARATE PCS FOR CROSSOVER AND SIDE BOXES I

6

SIDE BOX

1/2"

11/32"

1/2"

INSTALL FASTENERS
& TIGHTEN

DRILL & FASTEN HERE

Installation Steps

9/32"

1/2"

ULTIMA CROSSOVER

TOOLBOX

FOAM

INSTALL FASTENERS
& TIGHTEN

BED RAIL

7

Important

1. Occasionally lubricate the hinge and latches.

2. Occasionally adjustment of latching system is needed allowing this product to function properly.

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You have purchased one of the many quality® Lund branded products offered by Lund International, Inc.
We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

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Learn more about truck bed accessories we have.