

Installation Instructions

I - Sheet Number LUNDRB19
LUND Part#318093

LUND Running Board Bracket Kit

For proper installation and best possible fit, please read all instructions BEFORE you begin.

Important Safety Information



- To be used with Lund® branded products only.
- Do not stand on Lund running board or bracket while vehicle is in motion.
- Do not use the brackets as a jacking point for the vehicle.
- Do not use the bracket system or running boards to fasten cargo.
- Periodically check all components for tightness.
- Be sure to wear safety glasses while installing brackets.
- When using power tools, read and understand all operating instructions.

Contents **NOTE:** Actual product may vary from illustration.



Front Brackets
(2)



Center and Rear Brackets
(4)



8mm x 30mm
Hex Bolts (12)



8mm Lock
Washers (12)



8mm Flat
Washers (12)



5/16 Square
Head Bolts (4)



5/16" Flange
Nut (12)

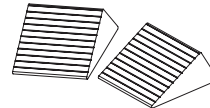
Tools Required



Ratchet and Extension



Socket Set



Wheel Chocks



Safety Glasses

Preparation Before Installation

- Park your vehicle in a clean, level location. Check to make sure the vehicle is in park, or for manual drive models, place the transmission in first gear. Engage the parking brake. Chock wheels.
- Unpack the kit and identify the parts according to the content descriptions.
- An assistant is recommended to help position the running board properly during the installation.

Installation Steps **NOTE:** Actual application may vary slightly from illustrations.

Starting on the passenger side of the vehicle, remove the existing (2) factory bolts located by the front tire opening securing the factory rocker panel bracket to the vehicle, (Figure 1).

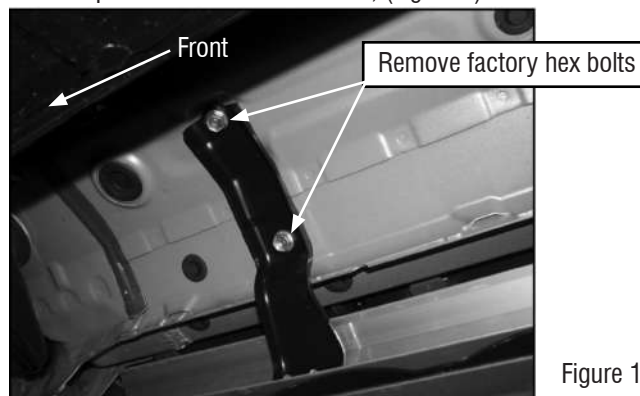


Figure 1

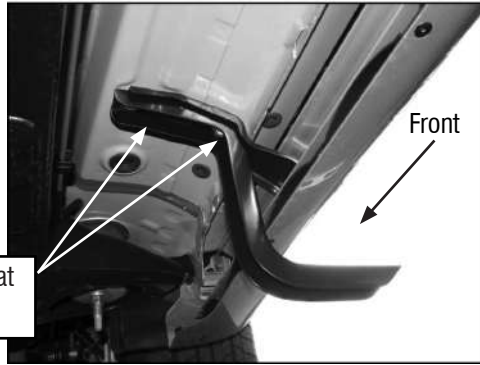
Installation Steps

NOTE: Actual application may vary slightly from illustrations.



2

Select (1) Front Mounting Bracket. Hold the Front Bracket over the rocker panel bracket and line up the (2) mounting holes. Secure the brackets to the vehicle using the included longer (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Figure 2). Do not tighten hardware at this time.



Install the mounting brackets one at a time over the factory rocker panel brackets.

Figure 2



3

The center and rear brackets are identical. Select (1) Center/Rear Bracket and repeat the procedure as described in Step 2 to install it in the center mounting location, (Figure 3). **NOTE: Install (1) mounting bracket at a time. Do not tighten hardware at this time.**



REPEAT STEP 3 FOR REAR MOUNTING BRACKET LOCATION.

Figure 3

Remove the (3) screws holding end cap to board, (Figure 4). Carefully pull the end cap out of the extrusion, (Figure 5).

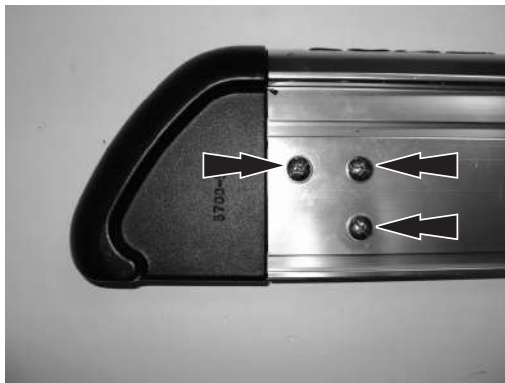


Figure 4

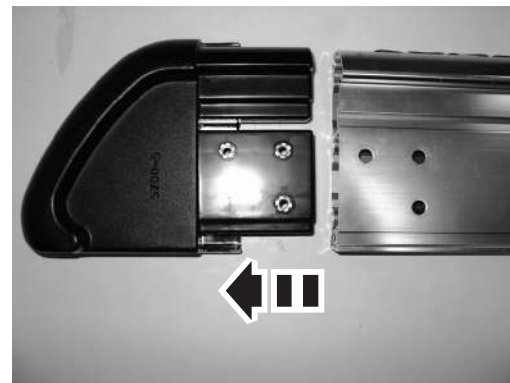


Figure 5

4



Slide a square head bolt into the upper slot of the extrusion as shown, (Figure 6). Repeat for lower slot. Slide the bolts beyond the end cap mounting locations, (Figure 7).



Figure 6

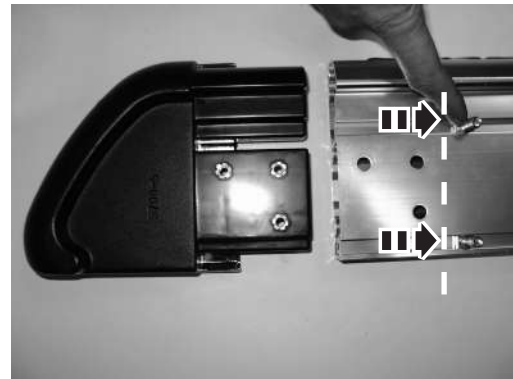


Figure 7

5

Installation Steps **NOTE: Actual application may vary slightly from illustrations.**

Carefully slide end cap back into extrusion, ensuring rubber pads from top surface fit underneath chrome cap cover. Push cap all the way down until all three bolt holes line up. Reinsert screws and tighten, (Figure 8).

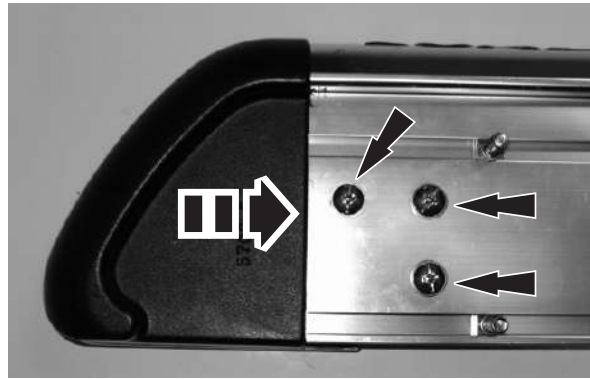


Figure 8

6



Position the driver's side running board onto bracket and center on vehicle. Adjust Running Board to be parallel with side of vehicle. Install (6) 5/16" flange nuts, (Figure 9 and Figure 10).

Tighten all bracket hardware, position the board accordingly, and then tighten Running Board to brackets.

Repeat **Steps 1 thru 7** for opposite side of vehicle.



Figure 9

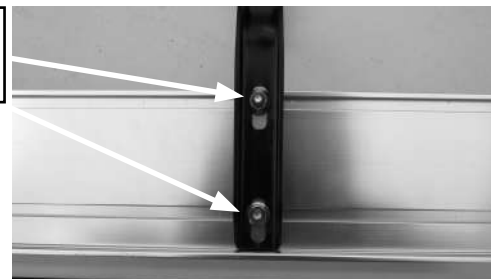


Figure 10

7

Front bracket installation pictured

Center bracket installation pictured

Inspection After Installation

- Inspect all bolts and nuts for proper tightness.

Care and Cleaning

- Wash only with mild soap & dry with a clean cloth.
- Do not use cleaning solvents of any kind.

Congratulations!

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