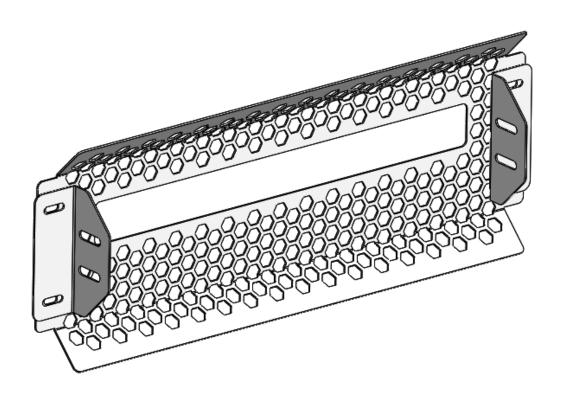




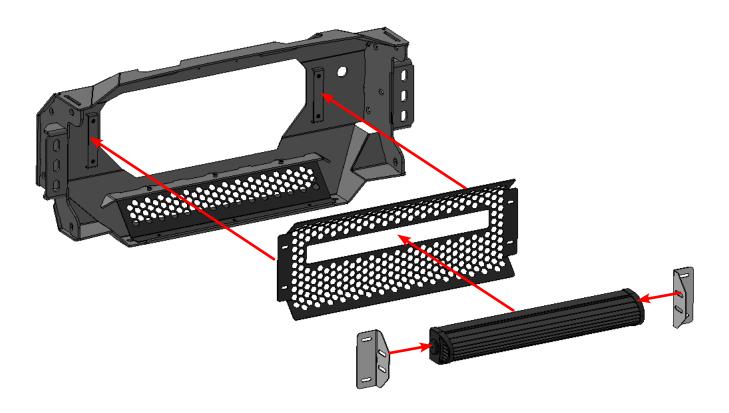
\*VERIFY YOU HAVE ALL THE COMPONENTS BEFORE STARTING THE INSTALLATION. REFER TO THE ENGINEERING DRAWINGS AT THE END OF THIS DOCUMENT FOR A COMPLETE PARTS LIST\*



Loosely install your 20" LED Light Bar to the two Light Mount Brackets using the hardware that was provided with your LED Light.

Loosely assemble the LED Light Bar and Light Mount Brackets to the to the tabs on the inside of the Bumper Center using  $\emptyset 1/4$ " Button Head Screws provided with your bumper. Your Light Mount Screen will sandwich between the Bumper and Light Mount Brackets.

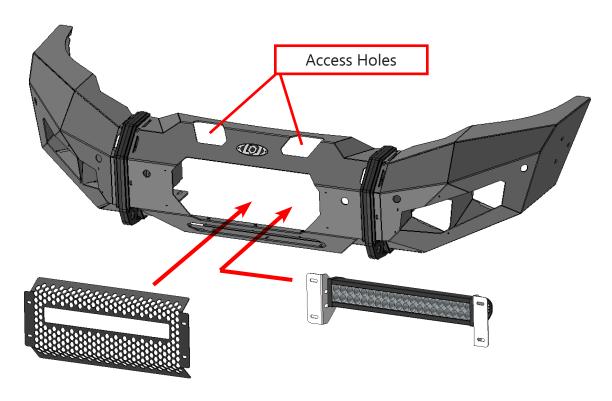
Be sure to adjust the LED Light Bar and Screen so they are centered. Once everything is in the correct position, tighten all the fasteners securely.



## Alternative Installation:

Depending on your truck, you can install the Front Light Mount after the bumper is already installed on your truck.

Remove the Front Screen that came with your bumper. Then install the Front Light Mount by carefully inserting LED light bar and Light Mount Brackets thru the hole. This will take a bit of manuvering. Set the LED light bar in place then insert the Front Light Mount Screen thru the hole in same manner. Then using the access holes in the top of the bumper, secure the LED light bar and the Front Light MountScreen securely.



## \*\*Maintenance\*\*

Periodically check and re-tighten all fasteners.

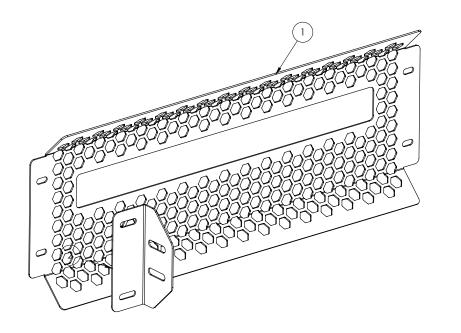
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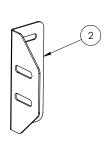
 Periodically check your product for scratches, dings, or rust spots which can happen over time or after heavy use. It is important to address these areas as soon as possible to prevent rust and corrosion from spreading. We recommend using Rustoleum<sup>©</sup> brand Black Semi-Gloss Protective Enamel (oil based). Apply using a foam brush by dabbing to match the powder coat texture.





ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2MLM2020-01	FRONT LIGHT MOUNT SCREEN	1
2	2MLM2020-02	LIGHT MOUNT BRACKET	2





- NOTES:

  1. MLM2020 = BARE STEEL OPTION
  2. MLM2021 = BLACK POWDER COAT
- UNLESS OTHERWISE SPECIFIED: NAME MCH 6/15/2021 LOD LLC. DIMENSIONS ARE IN INCHES
  TOLERANCES: ±0.010
  ANGULAR: MACH±1\*
  TWO PLACE DECIMAL ±0.015
  THREE PLACE DECIMAL ±0.005 DRAWN DESCRIPTION: CHECKED DESTROYER 20" LIGHT BAR CENTER ENG APPR. MFG APPR. **SCREEN** PROPRIETARY AND CONFIDENTIAL N/A THE INFORMATION CONTAINED IN THIS BRAWING IS THE SOLE PROPERTY OF LOD LIC. ANY REPRODUCTION IN PART OR AS A WHICLE WITHOUT THE WRITINF PERMISSION OF LOD LIC IS PROVINIENCE. DWG. NO. REV MLM2020 Α MLM2021 SHEET SIZE: B SCALE: 1:3 SHEET 1 OF 1



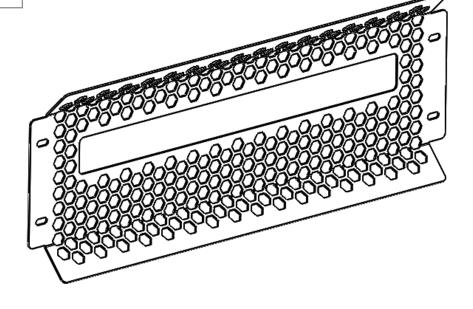
SHIPPING SHEET Packaged by:

On:

INSTRUCTION SHEET		

FRONT LIGHT MOUNT SCREEN 2MLM2020-01

(x1)



LIGHT MOUNT BRACKET 2MLM2020-02

(x2)

