



# INSTALLATION INSTRUCTIONS

**Legato Performance Exhaust Kit #LEX4160**  
**For 2012-'15 Jeep Wrangler JK**  
**409 Stainless Steel w/304 Stainless Steel Tips**

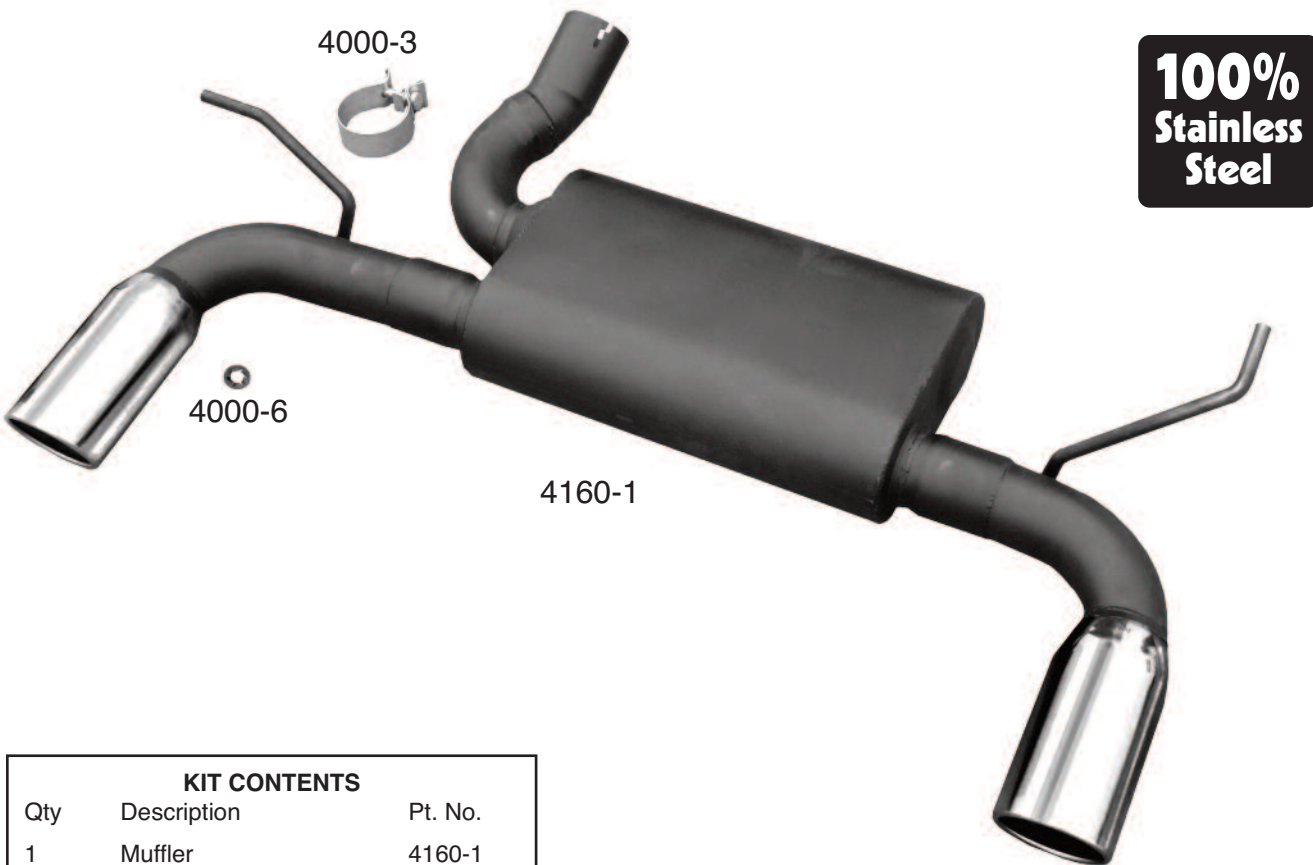
### Removal of Stock System:

1. If a hoist or rack is available, raise the vehicle to a comfortable working height. If no lift is available you can jack up the vehicle and support it with jackstands. Make sure that the vehicle is safely positioned on the jackstands before getting under it.
2. Loosen the band clamp found on the inlet (left side) of the muffler.
3. Support the muffler with a stand. Separate the two hanger rods from the rubber mounts. Remove the muffler assembly.

### Installation of the Legato Exhaust System:

1. Prior to any installation steps, prepare the supplied 2-1/2" clamp as follows. Remove the nut from the bolt

- and apply a thick lubricant to the threads such as anti-seize compound or white grease to the threads.
2. Place the clamp on the inlet pipe of the muffler. Tighten enough to maintain the clamp on the tube but still allow for some adjustment.
3. Slide the muffler inlet onto the stock factory pipe. Support the muffler with a stand and connect the two hanger rods on the muffler assembly to the rubber mounts on the vehicle.
4. Install the push-on hanger keeper (40000-6) onto the left side hanger rod to prevent the rod from slipping out of the rubber mount.
5. Adjust the muffler's position so that the two exhaust tips are correctly aligned with the back of the vehicle. Then tighten the clamped connection securely.



KIT CONTENTS		
Qty	Description	Pt. No.
1	Muffler	4160-1
<b>Parts Kit</b>		
1	Clamp	4000-3
1	Hanger Keeper	4000-6

## Legato Performance Exhaust System for 2012-'15 Jeep Wrangler JK

[View other performance exhaust systems made by Legato Performance on our website.](#)