



INSTALLATION INSTRUCTIONS

Legato Performance Exhaust Kit #LEX4140
For 2010-'13 Chevrolet Camaro w/6.2L V8
W/O Factory Ground Effects - Except Convertible
409 Stainless Steel w/304 Stainless Steel Tips

Removal of Stock System:

1. If a hoist or rack is available, raise the vehicle to a comfortable working height. If no lift is available you can jack up the vehicle and support it with jackstands. Make sure that the vehicle is safely positioned on the jackstands before getting under it.
2. Apply a lubricant to the six rubber hanger rods/mounts that support the mufflers. This will ease the removal and installation.
3. Locate the two hanger rods on the mid-pipes that are near the rear axle housing. Measure forward from the end of the hanger rods by 9-1/2" and mark the mid pipes. Using a hacksaw or a Sawzall cut both mid pipes on your mark. **IMPORTANT NOTE:** We have received reports from customers that the correct dimension for the cut is 7". This may be due to some factory changes in the exhaust system. So before making your cut, please carefully measure to determine whether to cut at the 9-1/2" mark or at the 7" mark.
4. Support the front of one of the mufflers, and then completely remove the rubber hanger mount in front of the muffler. Retain it for re-installation. Allow the front of the muffler to drop down and slide the muffler forward to remove it from the rear rubber mounts. Once it is free of the mounts it can be removed from under the vehicle. Repeat the same procedure for the other side.

Installation of the Legato System:

1. Some variations exist in the height of the factory mid pipes

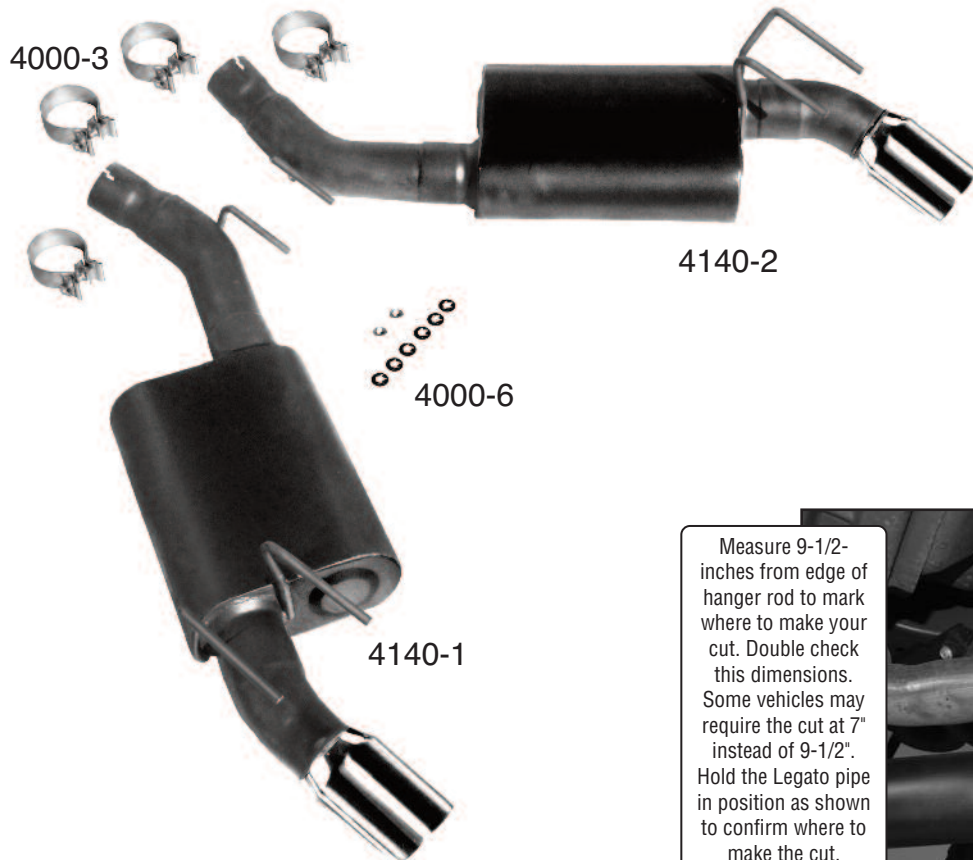
where they are cut. Optimally, they should be the same height for proper fit of the new mufflers. It is recommended that you do some checking with a tape measure. If they are different, you can tweak them into position by pushing one side up while pulling the other side down. Use a file or a die grinder to clean up the edges where you cut the pipes.

2. Place a supplied band clamp (4000-3) onto the inlet pipe of the r.h. muffler. Place the muffler up into position and slip the two rear hanger rods into the holes in the rubber mount. Pivot the inlet neck up and onto the factory mid pipe where you cut it. Then install the rubber mount in front of the muffler. Tighten the clamp to hold in position but still allow adjustment. Repeat the procedure for the l.h. muffler.

3. Adjust the position of the mufflers to provide a satisfactory fit. You may find that this is best accomplished with the vehicle on the ground so can properly view the rotation and the stainless tip protrusion. If the tips are not properly positioned in the cutout (too high or too low) this is likely due to the variation mentioned in Step

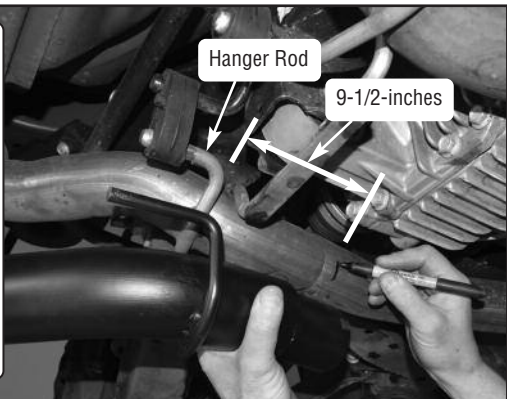
1. You will have to go back and adjust the the front pipes as previously described or slightly bend the muffler hanger rods for a perfect fit. After all adjustments have been made, securely tighten the two inlet clamps. Slide the supplied hanger keepers onto the ends of the hanger rods to prevent them from slipping out of the rubber mounts.

100%
Stainless Steel



KIT CONTENTS		
Qty	Description	Pt. No.
1	Muffler (Left)	4140-1
1	Muffler (Right)	4140-2
Parts Kit		
2	2-1/2" Clamps	4000-3
6	Hanger Keepers	4000-6

Measure 9-1/2-inches from edge of hanger rod to mark where to make your cut. Double check this dimensions. Some vehicles may require the cut at 7" instead of 9-1/2". Hold the Legato pipe in position as shown to confirm where to make the cut.



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