

## INSTALLATION INSTRUCTIONS

Legato Performance Exhaust Kit #LEX4100 For 2005-'10 Ford Mustang (CA Spcl & GT500) 409 Stainless Steel w/304 Stainless Steel Tips

## **Removal of Stock System:**

- 1. If a hoist or rack is available, raise the vehicle to a comfortable working height. If no lift is available you can jack up the vehicle and support it with jackstands. Make sure that the vehicle is safely positioned on the jackstands before getting under it.
- 2. Use a 15mm socket wrench to loosen the two clamps that secure the connection between the mufflers and the over-the-axle pipe. Use a 13mm socket to remove the bolts that secure the muffler hangers to the vehicle. There are two muffler hangers on each side of the vehicle. In order to remove the stock mufflers these hangers must be removed. After removing the hangers, slide the muffler off of the over-axle pipe and set the mufflers aside. Take the hanger mounts off of the stock mufflers and mount them onto the Legato mufflers.

## Installation of the Legato Exhaust System:

- 1. Before starting the installation, remove the nuts from the supplied clamps and coat the threads with a lubricant such as white grease or anti-seize compound.
- 2. Position one of the supplied clamps onto the inlet

- pipe of the right side muffler. Slide the muffler onto the over-the-axle pipe and support the muffler with a stand. Place the hanger mounts back into position on the frame and install the factory bolts. You will need a 13mm open end wrench to access the bolts above the muffler. Level the muffler and tighten the clamp enough to hold in place but still allow adjustment. Repeat this step for the left side muffler.
- 3. Adjust the position of the mufflers for a satisfactory fit and appearance. A minimum of 1/2" of clearance must exist around all parts of the exhaust system keeping in mind suspension travel and vibration. After all adjustments are completed, tighten the clamps securely. NOTE: If one or more of the tips are not properly aligned, due to variances in the factory H-pipe you may need to adjust the H-pipe by loosening the two factory clamps at the H-pipe and the two clamps at the muffler. By moving the parts as necessary you can achieve the proper placement of the tips in the factory cut-outs.
- 4. For a more secure installation we recommend welding all slip-fit connections. Use a high temperature paint over any welded areas to avoid surface rust and premature corrosion.



KIT CONTENTS		
Qty	Description	Pt. No.
1	Muffler (Left)	4100-1
1	Muffler (Right)	4100-2
Parts Kit		
2	2.5" Clamps	4000-3

100% Stainless Steel

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