



MANUAL STEERING GEARS

Your steering gear has been centered to the optimal position at our factory. A yellow alignment mark has been drawn on the sector shaft and the case. It is important that these marks line up or you will have excessive play. Adjust your steering wheel and/or pitman arm and tie rod ends as necessary so the marks line up.

If you sent in your steering column, the upper column bushing has been replaced (if applicable).



New configuration with Long Life Nylon bushing. Spring & retaining ring are no longer required.

IMPORTANT RETURN INSTRUCTIONS

1. Assure core is drained of fluid.
2. Reinstall plugs in core so it does not leak (if applicable).
3. Use return bag included in box to wrap the core before shipping to keep it dry (if applicable).
4. Reinstall core in original packing material.
5. Make sure the return box is taped and secured properly.

DO NOT ADD GREASE!

This unit has been properly lubricated at our factory. Do not add grease.