

INSTALLATION INSTRUCTIONS



Installation Instructions		KW automotive	
Instruction No.	686 10 040		

KW automotive

INSTALLATION INSTRUCTIONS

Before you begin installation, please read the following carefully:

- Ensure that the TUEV certificate matches the vehicle specifications (front vehicle identification number (VIN)) etc...
- The suspension components must match the suspensions application specifications (springs and shock/struts identification numbers).
- The instructions have to be strictly observed.

KW Coilovers for automobile <u>suspensions</u> are designed for easy installation. If not otherwise stipu-lated in these instructions, all suspension components are installed and removed in accordance with the manufacturer's specifications for installing and removing standard springs and damper components. At the time of printing all instructions and specifications are correct.

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Technical data	Coilover part number 10 040			
Vehicle model	Audi A3 type 8P clamp Ø 55 mm / 2,2 inch front axle		max. permissible front axle load: 1106 - 1170 kg	
			rear axle	
Spring signature	1019		1020	
Coilover strut / Shock absorber signature	100	1007	100 1107	
Approximate distance measurement A	min:	max:	min:	max:
Front axle: Lower fastening screw - spring contact area Rear axle: Seating height adjustment - spring contact area or lower fastening screw - spring contact area	200 mm / 7,9 inch	230 mm / 9,1 inch	12 mm / 0,47 inch	32 mm / 12,6 inch
Approximate measurement* B in mm / inch: wheel hub center to fender edge	min:		min:	
	325 mm / 12,8 inch		320 mm /	12,6 inch

Vehicle model	VW Golf V R32 type 1K clamp Ø 55 mm / 2,2 inch		max. permissible front axle load: - 1110 kg	
	front axle		rear axle	
Spring signature	1019		1020	
Coilover strut / Shock absorber signature	100 1007		100 1107	
Approximate distance measurement A	min:	max:	min:	max:
Front axle: Lower fastening screw - spring contact area Rear axle: Seating height adjustment - spring contact area or lower fastening screw - spring contact area	200 mm / 7,9 inch	225 mm / 8,9 inch	17 mm / 0,67 inch	37 mm / 1,46 inch
Approximate measurement* B in mm / inch: wheel hub center to fender edge	min:		min:	
	320 mm / 12,6 inch		320 mm / 12,6 inch	

Vehicle model	Seat Altea, Seat Toledo type 5P clamp Ø 55 mm / 2,2 inch		max. permissible front axle load: 1106 - 1170 kg	
	front axle		rear axle	
Spring signature	10	19	1020	
Coilover strut / Shock absorber signature	100 1007		100 1107	
Approximate distance measurement A	min:	max:	min:	max:
Front axle: Lower fastening screw - spring contact area Rear axle: Seating height adjustment - spring contact area or lower fastening screw - spring contact area	195 mm / 7,7 inch	220 mm / 8,7 inch	17 mm / 0,67 inch	32 mm / 12,6 inch
Approximate measurement* B in mm / inch:	min:		min:	
wheel hub center to fender edge	330 mm / 13,0 inch		335 mm / 13,2 inch	

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Technical data	Coilover part number 10 040			
Vehicle model	Skoada Oktavia, Oktavia RS type 1Z clamp Ø 55 mm / 2,2 inch		max. permissible front axle load: 1106 - 1170 kg	
	front axle		rear axle	
Spring signature	1019		1020	
Coilover strut / Shock absorber signature	100	1007	100 1107	
Approximate distance measurement A	min:	max:	min:	max:
Front axle: Lower fastening screw - spring contact area Rear axle: Seating height adjustment - spring contact area or lower fastening screw - spring contact area	195 mm / 7,7 inch	230 mm / 9,1 inch	17 mm / 0,67 inch	37 mm / 1,46 inch
Approximate measurement* B in mm / inch: wheel hub center to fender edge	min:		min:	
	335 mm / 13,2 inch		335 mm / 13,2 inch	

Vehicle model	VW Golf V type 1K VW Golf Plus type 1KP clamp Ø 55 mm / 2,2 inch		max. permissible front axle load: 1106 - 1170 kg	
	front	axle	rear	axle
Spring signature	1019		1020	
Coilover strut / Shock absorber signature	100	1007	100	1107
Approximate distance measurement A	min:	max:	min:	max:
Front axle: Lower fastening screw - spring contact area Rear axle: Seating height adjustment - spring contact area or lower fastening screw - spring contact area	200 mm / 7,9 inch	230 mm / 9,1 inch	12 mm / 0,47 inch	32 mm / 12,6 inch
Approximate measurement* B in mm / inch:	min:		min:	
wheel hub center to fender edge	320 mm / 12,6 inch		325 mm / 12,8 inch	
	VW Golf Variant type 1KM clamp Ø 55 mm / 2,2 inch			
Vehicle model	type	1KM	max. permissible	e front axle load: I 105 kg
Vehicle model	type	1KM nm / 2,2 inch		I105 kg
Vehicle model Spring signature	type clamp Ø 55 i f r o n t	1KM nm / 2,2 inch	1036 - 1	I105 kg
	type clamp Ø 55 i f r o n t	1KM mm / 2,2 inch a x l e	1036 - 1	a x l e 20
Spring signature Coilover strut / Shock absorber signature Approximate distance measurement A	type clamp Ø 55 i f r o n t	1KM nm / 2,2 inch a x l e	1036 - 1 rear	a x l e 20
Spring signature Coilover strut / Shock absorber signature	type clamp Ø 55 r f r o n t 100	1KM nm / 2,2 inch a x l e 119	1036 - 4 rear 10	a x l e 20 1107
Spring signature Coilover strut / Shock absorber signature Approximate distance measurement A Front axle: Lower fastening screw - spring contact area Rear axle: Seating height adjustment - spring contact area or lower fastening screw - spring	type clamp Ø 55 n f r o n t 100 100 min: 200 mm / 7,9 inch	1KM mm / 2,2 inch a x l e 119 1007 max:	1036 - 4 rear 10 100 min:	a x l e 20 1107 max: 32 mm / 12,6 inch

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Technical data	Coilover part number 10 040			
Vehicle model	VW Golf V 4Motion type 1K clamp Ø 55 mm / 2,2 inch		max. permissible front axle load: 1106 - 1170 kg	
	front axle		rear axle	
Spring signature	1019		1020	
Coilover strut / Shock absorber signature	100	1007	100 1107	
Approximate distance measurement A	min:	max:	min:	max:
Front axle: Lower fastening screw - spring contact area Rear axle: Seating height adjustment - spring contact area or lower fastening screw - spring contact area	195 mm / 7,7 inch	225 mm / 8,9 inch	17 mm / 0,67 inch	37 mm / 1,46 inch
Approximate measurement* B in mm / inch: wheel hub center to fender edge	min:		min:	
	320 mm / 12,6 inch		325 mm /	12,8 inch

Vehicle model	VW Cross Golf type 1KP clamp Ø 55 mm / 2,2 inch		max. permissible front axle load: 1106 - 1170 kg	
	front axle		rear axle	
Spring signature	10	19	1020	
Coilover strut / Shock absorber signature	100 1007		100 1107	
Approximate distance measurement A	min:	max:	min:	max:
Front axle: Lower fastening screw - spring contact area Rear axle: Seating height adjustment - spring contact area or lower fastening screw - spring contact area	200 mm / 7,9 inch	230 mm / 9,1 inch	22 mm / 0,87 inch	42 mm / 1,65 inch
Approximate measurement* B in mm / inch: wheel hub center to fender edge	min:		min:	
	330 mm / 13,0 inch		330 mm /	330 mm / 13,0 inch

Vehicle model	VW Golf V GTI type 1K with DSG clamp Ø 55 mm / 2,2 inch		max. permissible front axle load: - 1105 kg		
	front axle		rear axle		
Spring signature	1019		1020		
Coilover strut / Shock absorber signature	100 1007		100 1107		
Approximate distance measurement A	min:	max:	min:	max:	
Front axle: Lower fastening screw - spring contact area Rear axle: Seating height adjustment - spring contact area or lower fastening screw - spring contact area	205 mm / 8,1 inch	235 mm / 9,3 inch	12 mm / 0,47 inch	32 mm / 12,6 inch	
Approximate measurement* B in mm / inch:	min:		min:		
wheel hub center to fender edge	320 mm / 12,6 inch		325 mm /	325 mm / 12,8 inch	

Installation Instructions		KV	<i>Vautomotive</i>
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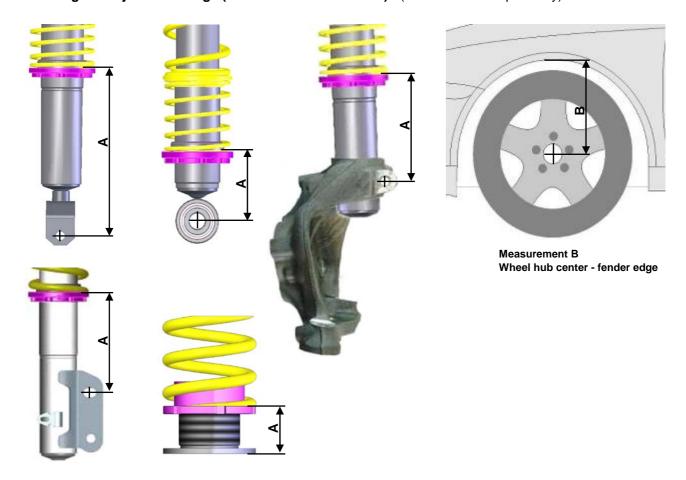
Technical data	Coilover part number 10 040			040
Vehicle model	VW Jetta type 1KM clamp Ø 55 mm / 2,2 inch		max. permissible front axle load: 1106 - 1170 kg	
	front axle		rear axle	
Spring signature	1019		1020	
Coilover strut / Shock absorber signature	100 1007		100 1107	
Approximate distance measurement A	min:	max:	min:	max:
Front axle: Lower fastening screw - spring contact area Rear axle: Seating height adjustment - spring contact area or lower fastening screw - spring contact area	200 mm / 7,9 inch	230 mm / 9,1 inch	17 mm / 0,67 inch	37 mm / 1,46 inch
Approximate measurement* B in mm / inch:	min:		min:	
wheel hub center to fender edge	330 mm / 13,0 inch		330 mm /	13,0 inch

Vehicle model	VW Golf VI R 4motion type 1K clamp Ø 55 mm / 2,2 inch		max. permissible front axle load: - 1110 kg	
	front axle		rear axle	
Spring signature	1019		1020	
Coilover strut / Shock absorber signature	100 1007		100 1107	
Approximate distance measurement A	min:	max:	min:	max:
Front axle: Lower fastening screw - spring contact area Rear axle: Seating height adjustment - spring contact area or lower fastening screw - spring contact area	195 mm / 7,7 inch	225 mm / 8,9 inch	17 mm / 0,67 inch	37 mm / 1,46 inch
Approximate measurement* B in mm / inch:	m	in:	min:	
wheel hub center to fender edge	320 mm / 12,6 inch		320 mm / 12,6 inch	

Vehicle model	VW Golf VI 4motion type 1K clamp Ø 55 mm / 2,2 inch		max. permissible front axle load: 1106 - 1120 kg		
	front axle		rear axle		
Spring signature	10	19	10	1020	
Coilover strut / Shock absorber signature	100 1007		100 1107		
Approximate distance measurement A	min:	max:	min:	max:	
Front axle: Lower fastening screw - spring contact area Rear axle: Seating height adjustment - spring contact area or lower fastening screw - spring contact area	205 mm / 8,1 inch	235 mm / 9,3 inch	12 mm / 0,47 inch	32 mm / 1,26 inch	
Approximate measurement* B in mm / inch:	min:		min:		
wheel hub center to fender edge	320 mm / 12,6 inch		320 mm / 12,6 inch		

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Calculating the adjustment range (distance measurement A): (Photos are examples only)



Please enter the adjusted height of the modified car into the list:

Coilover part no	Vehicle type	Measurement A		Wheel hub center - fender edge Measurement B	
		Front	Rear	Front	Rear

^{*} **IMPORTANT:** The allowable measurement between wheel hub center and fender edge as indicated above, may not exceed these measurements when using standard fenders.

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Danger:

Always follow the latest accident prevention regulations (not applicable for North America) for each step to prevent any serious bodily harm or injury.

- 1. We recommend the use of a vehicle hoist or lift when installing the suspension. If a lift is not available and jacking equipment is used, make sure that the vehicle is secured with commercial wheel blocks and jack stand to ensure safety.
- 2. The suspension components may only be installed by trained technical personnel using the proper tools.
- 3. The General Installation instructions, as well as the Technical Inspectorate (German TÜV) documents must be read BEFORE attempting installation.
- 4. Never use impact wrenches or guns to install or remove shock absorber piston hardware.
- 5. Never disassemble or cut open shock absorbers and/or shock absorber inserts. They contain oil under pressure. Danger of explosion.
- 6. Before driving on public highways, carry out the work steps on page 7, items 11 through 14 after installation.
- 7. The suspension regulation (when available) needs to be disabled through an authorized dealer.
- 8. Please take care in any case that fittings (for example fittings of shock absorber housings or fittings of the lower control arm in the housing of the wheel bearing) are free of dust and oil. (see manufacturer guideline)

General Instructions for Use:

- When adjusting the vehicle height, make sure that the threads are clean and free of debris. After initial cleaning, move
 the perch by 10 mm (0.4 Inches) downwards, and then clean the area that you desire to adjust the perch (up or
 down).
- During height adjustments on separate shock and spring systems, remove the perch from the vehicle to adjust the height.
- 3. After adjusting the vehicle height, repeat steps 11 through 14 from page 7.
- 4. In the area of the piston rod and the sealing package of the new and used damper there might be oil and grease collected. This could either be caused by using a special black grease during assembling the washer or due to accumulation of streak oil. Further more oil is used during assembling the cartridge and rod guide. There is no reason of worrying about and damage, as in this area also dust and dirt used to be collected.

Tightening torque for the piston rod nut:

M8 = 25Nm (18 ft-lb), M10x1 = 20Nm (15 ft-lb), M10x1,25 = 20Nm (15 ft-lb), M12x1,25 = 35Nm (26 ft-lb), M12x1,5 = 40Nm (29 ft-lb), M14x1,5 = 50Nm (37 ft-lb), M16x1,5 = 50Nm (37 ft-lb)

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General Mounting Specifications:

- 1. We recommend the use of a vehicle hoist or lift when installing the suspension.
- Caution: If the vehicle is equipped with ride height sensors, they should be removed before removal of struts or dampers, otherwise damage may occur.
- 3. The struts should be removed as specified by manufacturer's instructions.
- Manufacturer recommended tools for removal of the original struts, or a suitable spring compressor, must be used in order to remove most factory mounted suspension systems.
- 5. Mount the complete suspension system as described on the following pages.
- 6. Never use impact drivers to install nuts on the piston rods as permanent damage may occur. It is imperative that you do not damage the piston rod surface, through use of pliers etc, as the smallest damage will result in seal damage, and will not be covered under warranty.
- 7. Stay within the lowering range specified in the table on page 3. **Example:** With a specified range of 20 60 mm (0.8 2.3 Inches), 40 mm (1.5 Inches) is your height adjustment range.
- 8. Ensure that the set screw on each spring collar is tightened to prevent movement of the spring perch. On vehicles with separate shock/spring combinations, no set screw is necessary.

Caution: Do not over tighten the set screw. Maximum torque is 1 - 2 Nm (0.74-1.47 ft-lb).

- 9. Install the suspension components in the vehicle as specified by the vehicle manufacturers in their document.
- 10. Except as noted, all torque values must comply with manufacturer recommended specifications.
- 11. After assembly and installation is complete, the vehicle should be rolled onto level ground. Once on level ground, measure the vehicle height and adjust to the customer's requirements, within the prescribed lowering range.

Caution: Wheel hub center—wheel arch maximum measurement in the table of page 3 must not be exceeded! Also take into account minimum road clearances specified in the table on page 7 (only valid for Germany!).

Caution: It is common for the vehicle suspensions to settle by an additional 5 - 10 mm (0.2 - 0.4 Inches)

12. Examine the clearance between the tires and the suspension over the full range of motion of the wheel. The minimum clearance between the suspension and the tire is 4 mm (0.16 Inches). If this clearance is less than 5 mm (0.2 Inches), wheel spacers may be necessary. With strut designs that are located close to the wheel, but that have no steering functions, use 100 mm (3.9 Inches) spacers on diagonally opposed wheel (e.g. front right, rear left). In this position, you must be able to achieve the minimum clearance required. You can also check the clearance between tire and body.

Caution: With torsion beam trailing arm axles, this method is not sufficient. The wheel must be under full load as well as test driven to properly calculate the clearances of 5 mm (0.2 Inches) from any other components.

- 13. The geometry of the suspension needs to be adjusted according the regulations of the vehicle manufacturer. If a value cannot be reached due to the difference in the height, a optimal value next to the tolerance range of the vehicle manufacturer needs to be adjusted.
- 14. All components that are controlled by vehicle ride height (e.g. headlights, brake bias regulator etc.) must be adjusted as specified by the vehicle manufacturer instructions and procedures.
- 15. For vehicles with ESP, DSC or EPC your new suspension components may cause an engine fault code to appear. This is only temporary as the vehicle electronics adjust to the new components/height. On some models this will end after driving approximately 3-5 miles, or through turning the steering wheel from full left to full right. On other models, this must be reset through the factory diagnostic port by a qualified technician.

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Front axle:

Press the supplied platic sleeve into the original supporting bearing.





Attach the original top mount and fix it with the supplied nut. Tightening torque for the piston rod is 50 Nm (37 ft-lb). Please install the strut unit to manufacturers recommended settings regarding tightening torque and fixing specifications.



After you have completed installation of the suspension, check the clearance of the tyres to the front suspension strut. The minimum clearance at the narrowest point is 5 mm and must, where necessary, be provided using commercially available, Technical Inspectorate (German TUEV) approved spacers.

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Rear axle:

Mount the support bearing from the production car on the supplied suspension strut. Tightening torque for the piston rod is 25 Nm (18 ft-lb). Please install the damper unit to manufacturers recommended settings regarding tightening torque and fixing specifications..



Mount the supplied height adjuster without rubber support between the body and the upper end of the spring.



Use the original spring support at the bottom end of the spring.