



## 2010+ Camaro Axle back Installation instructions

**Do not attempt this installation if proper safety equipment isn't available to you. Seek the assistance of a professional installer. Read and understand all directions before starting any of the installation process.**

#1- Raise and support vehicle with jack stands or service lift.

#2- Using a tape measure put a neat line around the factory exhaust pipes 2 ¼ inches from the pinch weld on the factory mufflers. Do this on both sides:

#3- After marking the exhaust use a reciprocating saw (Sawzall) to cut along the lines you just made.

It is a good idea to have someone hold the factory mufflers or use something to support it during the cutting process.



#4- After cutting both exhausts pipes use a pry bar to slip the rubber mounts of the factory hangers and remove the factory mufflers.

Using a little lubrication on the hanger and rubber mount will ease removal. Be sure to save rubber mounts to reuse.

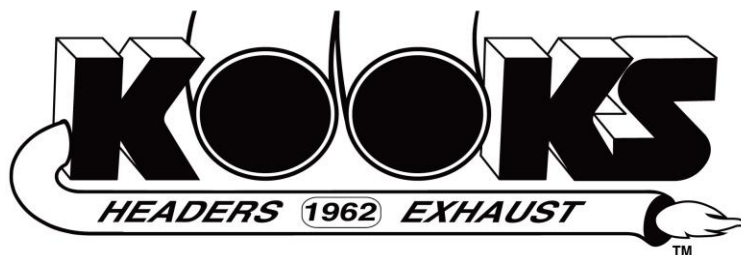
#5- After removing both of factory mufflers use a file or deburring tool to clean the end of the factory exhaust still in the vehicle.



#6- You are now ready to install your new Kooks Custom Headers axle back exhaust. Start by removing all the components from the box. Each side will require one tip and two band clamps. After locating the components slip one band clamp over the pipe opposite the hangers on your new axle back.

Be sure to leave any protective coating on the muffler to prevent scratching during installation.





#7- Apply some lubrication to the hangers on your new axle back and slip the rubber mounts from the factory mufflers onto the hangers slightly.

#8- Place the new muffler into position by guiding the notched end over the factory exhaust pipes. As the new axle back slides onto the factory exhaust pipe guide the rubber mount onto the factory hangers. A pry bar can be used to help slide the rubber mounts the rest of the way onto the factory hangers.



#9- Using a 15MM socket and an impact gun tighten the clamps while holding the axle back in place. Do not tighten all the way, due to imperfections in the factory exhaust pipes some repositioning may be needed after placing the tips.

#10- Take the polished tips provided and slide them onto the outlet end of the muffler. Using a 15MM socket and impact gun snug the clamp to hold the tip in place.

#11- Step back and look at the location of the tips in the bumper cover. Make adjustments as needed while you tighten up the clamps on your new axle back.

!!!!Remove protective wrap on mufflers before starting vehicle!!!!