

## **INSTALLATION INSTRUCTIONS**

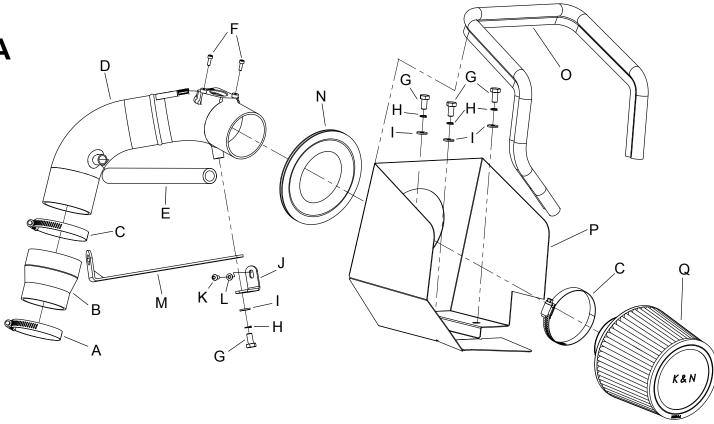
69-8613TS SCION / TOYOTA 2008-15 XB L4-2.4L

L4-2.4L

#### **TOOLS NEEDED:**

2009-13 Matrix

Flat Blade Screwdriver
Phillips Screwdriver
Ratchet
Extension
14mm Socket
10mm Socket
10mm Wrench
3mm Allen Wrench
Pliers



#### **PARTS LIST:**

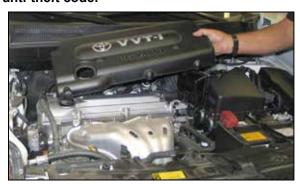
	Description	Qty.	Part #		Description	Qty.	Part #		Description	Qty.	Part #
Α	Hose Clamp #44	1	08577	G	Bolt; 6mm-1.00x16mm, SS	4	07812	М	Bracket; "L", STL, FB/PC	1	06509
В	Hose; 3"ID TO 2-1/2"ID TPRD	1	08713	Н	Washer; 1/4" Lock, ZN	4	08198	Ν	Edge Trim (17")	1	102469
С	Hose Clamp #48	2	08601	1	Washer; 1/4"IDx5/8"OD - SAE	4	08275	0	Edge Trim (39")	1	102496
D	Intake Tube	1	27536	J	Bracket; Small	1	070015	Ρ	Heat Shield	1	07360-1
Ε	Hose; 5/8"IDx13"L	1	08602	K	Bolt; M5 - 0.8x12mm B/H, SS	1	07734	Q	Air Filter	1	RU-3570
F	Bolt; M4-0.07 8mm, A/H Cap	2	07733	L	Washer; 5mm Flat, SS	1	08212				

# NOTE: FAILURE TO FOLLOW INSTALLATION INSTRUCTIONS AND NOT USING THE PROVIDED HARDWARE MAY DAMAGE THE INTAKE TUBE, THROTTLE BODY AND ENGINE.

### TO START:

1. Turn off the ignition and disconnect the negative battery cable.

NOTE: Disconnecting the negative battery cable erases pre-programmed electronic memories. Write down all memory settings before disconnecting the negative battery cable. Some radios will require an anti-theft code to be entered after the battery is reconnected. The anti-theft code is typically supplied with your owner's manual. In the event your vehicles' anti-theft code cannot be recovered, contact an authorized dealership to obtain your vehicles anti-theft code.



2. Remove the two nuts that secure the engine cover, then remove the engine cover from the engine as shown.



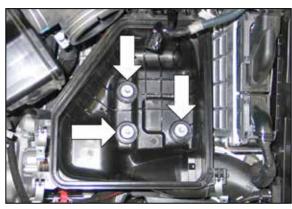
3. Depress the locking tab on the mass air sensor electrical connection, then disconnect the mass air sensor electrical connector.



4. Un-hook the EVAP solenoid valve from the stock intake tube as shown.



5. Loosen the hose clamp that secures the intake tube to the upper air box. Then, un-hook the three upper air box retaining clips. Remove the upper air box from the vehicle as shown.



6. Remove the three bolts that secure the lower air box. Then, un-clip the wiring harness and remove the lower air box from the vehicle.



7. Disconnect the crank case vent hose from the valve cover. Loosen the spring clamp that secures the intake tube to the throttle body and remove the stock intake tube from the vehicle.

NOTE: K&N Engineering, Inc., recommends that customers do not discard factory air intake.



8. Un-hook the EVAP wiring harness from the EVAP mounting bracket as shown.



9. Remove the screw that secures the EVAP mounting bracket, then remove the bracket as shown.

## **Continued**

## **INSTALLATION INSTRUCTIONS**



10. Remove the fuel rail mounting bolt shown. **NOTE: This bolt will be re-used.** 



11. Install the tube mounting bracket (#06509) onto the cylinder head using the bolt removed in the previous step.



12. Install silicone step hose (#08713) onto the throttle body and secure with the provided hose clamp.



13. Install the provided EVAP bracket onto the EVAP solenoid with the provided hardware.



14. Install the long edge trim onto the heat shield as shown.

NOTE: Some trimming of the edge trim may be necessary.



15. Install the short edge trim onto the heat shield as shown.

NOTE: Some trimming of the edge trim may be necessary.



16. Install the heat shield assembly and secure with the provided hardware.

NOTE: The fresh air supply tube is to be installed into the heat shield.



17. Remove the two screws that secure the mass air sensor to the stock air box. Then, remove the mass air sensor as shown.



18. Install the mass air sensor into the intake tube and secure with the provided hardware as shown.



19. Install the intake tube into the silicone hose at the throttle body and align with the mounting bracket. Secure the EVAP bracket and mounting bracket in the same location on the intake tube using the provided hardware.



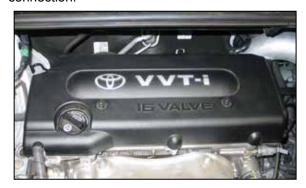
20. Install the K&N<sup>®</sup> air filter and secure with the provided hose clamp.



21. Install the provided crank case vent hose as shown.



22. Re-connect the mass air sensor electrical connection.



23. Re-install the engine cover and secure with the factory nuts.



24. Reconnect the vehicle's negative battery cable. Double check to make sure everything is tight and properly positioned before starting the vehicle.

25. It will be necessary for all K&N® high flow intake systems to be checked periodically for realignment, clearance and tightening of all connections. Failure to follow the above instructions or proper maintenance may void warranty.

#### **ROAD TESTING:**

- 1. Start the engine with the transmission in neutral or park, and the parking brake engaged. Listen for air leaks or odd noises. For air leaks secure hoses and connections. For odd noises, find cause and repair before proceeding. This kit will function identically to the factory system except for being louder and much more responsive.
- 2. Test drive the vehicle. Listen for odd noises or rattles and fix as necessary.
- 3. If road test is fine, you can now enjoy the added power and performance from your kit.
- 4. K&N Engineering, Inc., requires cleaning the intake system's air filter element every 100,000 miles. When used in dusty or off-road environments, our filters will require cleaning more often. We recommend that you visually inspect your filter once every 25,000 miles to determine if the screen is still visible. When the screen is no longer visible some place on the filter element, it is time to clean it. To clean and re-oil, purchase our filter Recharger® service kit, part number 99-5050 or 99-5000 and follow the easy instructions.