





Opel Astra H 1.6L Turbo 2006-2009 / Vauxhall Astra MK5 1.6L Turbo 2006-2009

Instruction sheet A2054-827 (2.8.10)

- 1. Disconnect the negative terminal from the vehicle battery.
- 2. Unclip the electrical harness plug from the MAS (Mass Air Sensor). (Fig. 1)
- 3. Unclip and remove the MAS from the air box lid. (Fig. 2)
- 4. Remove the air box intake feed and water drain from the air box base. Undo the air box mounting screw & remove the air box assembly from the vehicle. (Fig. 3)
- 5. Assemble the saddle bracket and I bracket as shown using the hardware supplied.(Fig .4)
- 6. Mount the bracket assembly to the engine mounting point using the original bolt as shown. (Fig. 5)
- 7. Fit the rubber filter adaptor onto the MAS as shown. (Fig. 6)
- 8. Fit the hose clamp supplied around the saddle bracket and filter adaptor as shown, do not tighten. (Fig. 7)
- **9.** Fit the filter neck through the hose clamp on to the rubber filter adaptor and firmly tighten the clamp. (Fig. 8)
- 10. Reconnect the electrical harness plug to the MAS. (Fig. 9)
- **11.** Reconnect the negative battery terminal; carry out a final height / alignment check of the kit fitment. Installation is now complete.



Fig. # 1



Fig. # 2



Fig. # 3



Fig. # 4



Fig. # 5



Fig. # 6



Fig. # 7



Fig. # 8



Fig. # 9

Parts list:

- 1 x Filter Element
- 1 x Rubber Filter Adaptor
- 1 x Literature Pack
- Fixing Kit:
- 1 x 90/110mm Hose Clamp
- 1 x Saddle Bracket
 - 1 x Mounting Bracket
 - 1 x M6 Flat Washer 1 x M6 Nylock Nut
 - 1 x M6 C'sunk Bolt
 - 1 x Nylon Conical Washer

WARNING: Before starting the engine carry out a final fitment check of the K&N performance kit. It will be necessary for all intake systems to be checked periodically for realignment, clearance and tightening of all connections. Failure to follow the above instructions or proper maintenance may void the warranty.

FILTER MAINTENANCE: K&N

suggests checking the filter periodically for excessive dirt build-up. When the element becomes covered in dirt (or once a year), service it according to the instructions on the Recharger service kit available from your K&N dealer, part number 99-5003EU.