



AIRCHARGER

HIGH-FLOW INTAKE KITS

INSTALLATION INSTRUCTIONS

63-9025

TOYOTA

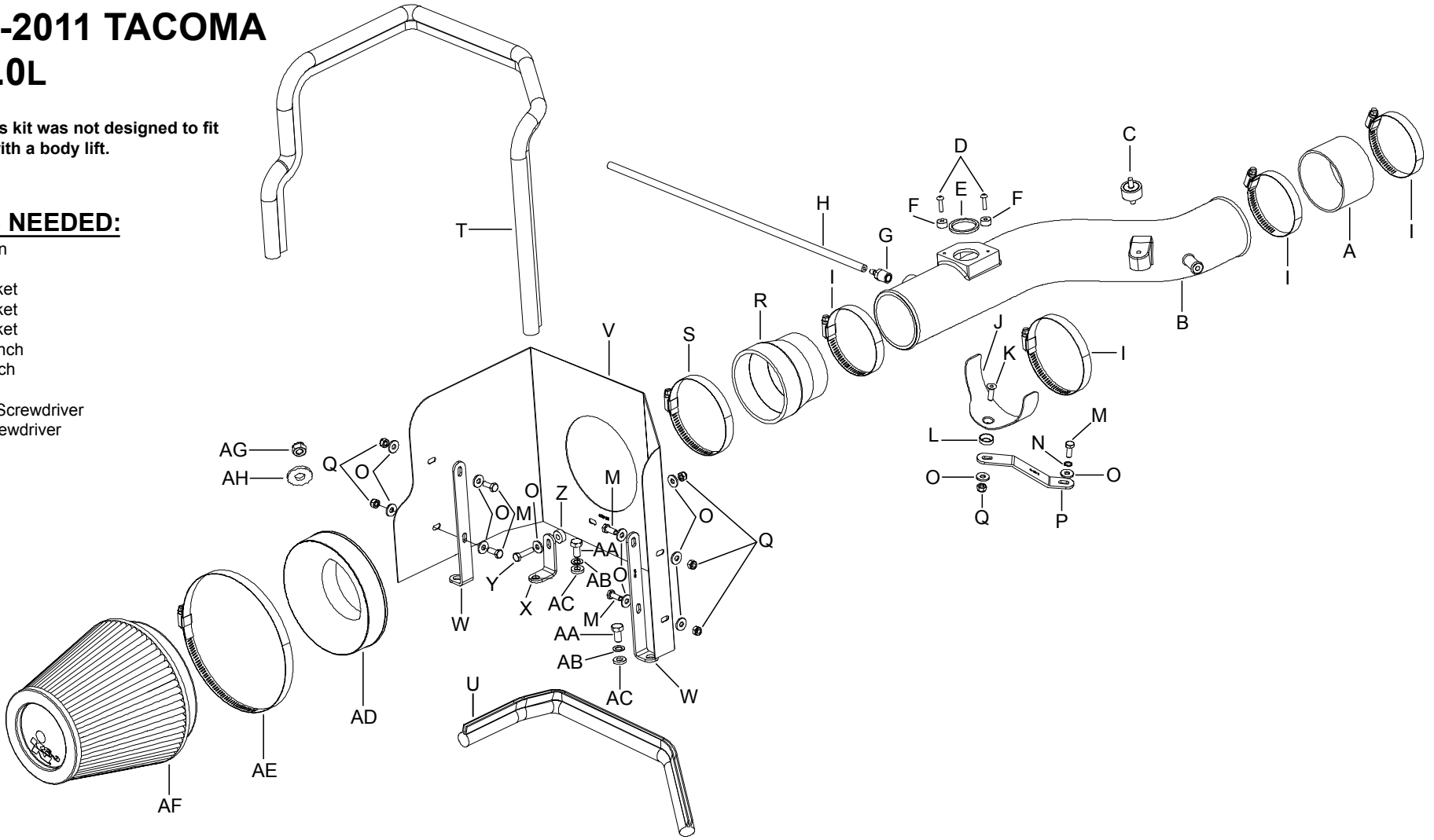
2005-2011 TACOMA

V6-4.0L

NOTE: This kit was not designed to fit vehicles with a body lift.

TOOLS NEEDED:

- 2.5mm Allen
- 4mm Allen
- 10mm Socket
- 12mm Socket
- 13mm Socket
- 10mm Wrench
- 9/16" Wrench
- Extension
- Flat Blade Screwdriver
- Phillips Screwdriver
- Ratchet



PARTS LIST:

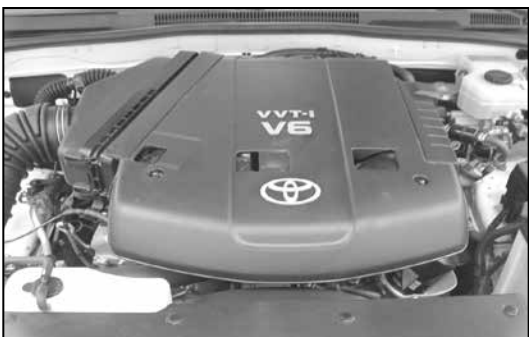
| Description | Qty. | Part # | Description | Qty. | Part # | Description | Qty. | Part # |
|------------------------------|------|--------|---------------------------------|------|--------|----------------------------------|------|---------|
| A Hose; 3.0"ID x 2.0"L, Blk. | 1 | 08434 | M Bolt; 6mm-1.00 x 16mm | 5 | 07703 | Y Bolt; 6mm-1.00 x 25mm | 1 | 07704 |
| B Intake Tube | 1 | 087167 | N Washer; 1/4" Split Lock | 1 | 08198 | Z Spacer; .625"ODX.250"IDX.250"L | 1 | 06555 |
| C Rubber Mounted Stud | 1 | 07027 | O Washer; 1/4"ID x 5/8"OD, Flat | 12 | 08275 | AA Bolt; 8mm-1.25 x 16mm | 2 | 07844 |
| D Bolt; M4-.7, B/H/A | 2 | 07793 | P Bracket; "Z" | 1 | 010099 | AB Washer; 8mm Wave | 2 | 08239 |
| E Gasket; Mass Air Sensor | 1 | 09013 | Q Nut; 6mm Nylock | 6 | 07553 | AC Washer; 5/16" x 5/8"OD, Flat | 2 | 08276 |
| F Spacer; Mass Air Sensor | 2 | 06531 | R Hose; 3.0"ID to 3.5"ID TPRD | 1 | 08724 | AD Adapter #380 | 1 | 21512 |
| G NPT; 1.4"x 3/16" Barb | 1 | 080021 | S Hose Clamp #56 | 1 | 08620 | AE Hose Clamp #104 | 1 | 08697 |
| H Hose; 4mm x 18"L | 1 | 08153 | T Edge Trim 48" | 1 | 102485 | AF Air Filter | 1 | RF-1042 |
| I Hose Clamp #48 | 4 | 08601 | U Edge Trim 17" | 1 | 102469 | AG Nut; 8mm Nylock, SS | 1 | 07502 |
| J Saddle Bracket | 1 | 078855 | V Heat Shield | 1 | 074039 | AH Washer; 8mm, Flat, SS | 1 | 08272 |
| K Bolt; 6mm F/H/A | 1 | 08376 | W Bracket; Long "L" | 2 | 07159 | | | |
| L Washer; Cup, Blk. Nylon | 1 | 08180 | X Bracket; Short "L" | 1 | 070812 | | | |

NOTE: FAILURE TO FOLLOW INSTALLATION INSTRUCTIONS AND NOT USING THE PROVIDED HARDWARE MAY DAMAGE THE INTAKE TUBE, THROTTLE BODY AND ENGINE.

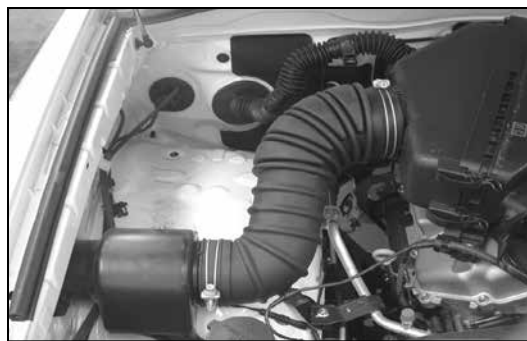
TO START:

1. Turn off the ignition and disconnect the negative battery cable.

NOTE: Disconnecting the negative battery cable erases pre-programmed electronic memories. Write down all memory settings before disconnecting the negative battery cable. Some radios will require an anti-theft code to be entered after the battery is reconnected. The anti-theft code is typically supplied with your owner's manual. In the event your vehicles' anti-theft code cannot be recovered, contact an authorized dealership to obtain your vehicles anti-theft code.



2. Loosen the two nuts that secure the engine cover, then remove the engine cover.

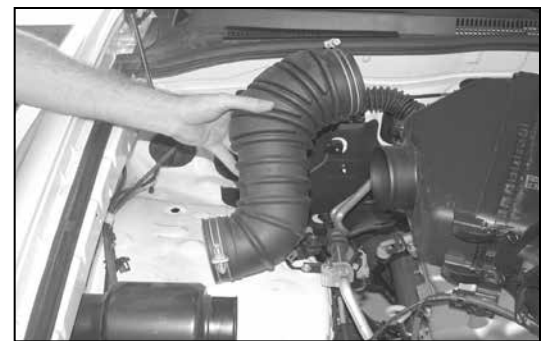


3. Loosen the hose clamps securing the intake tube to the air box and resonator.

NOTE: On 2008 and later model vehicles, please skip to step #6.



4. Pull the wire harness clip up to release from the intake tube.



5. Remove intake tube from the vehicle as shown.

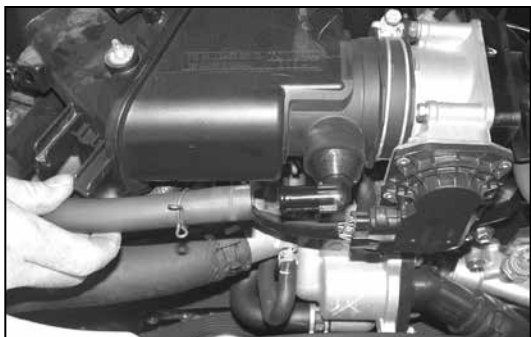


6. Remove the two bolts that secure the resonator to the inner fender, then remove the resonator from the vehicle as shown.

NOTE: On 2008 and later model vehicles, the intake tube will be attached to the resonator chamber.



7. Disconnect the two mass air wire harness retaining clips from the air box, then disconnect the mass air sensor electrical connection.



8. Remove the crank case vent hose from the air box as shown.



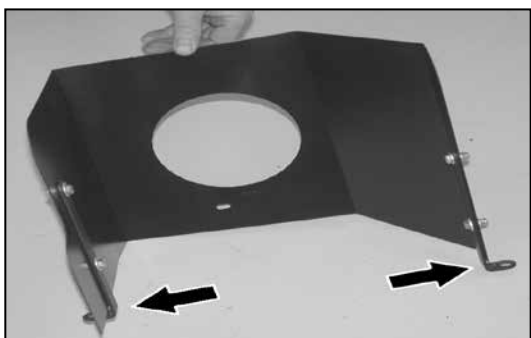
9. Remove the fuel pressure regulator hose from the back side of the air box.



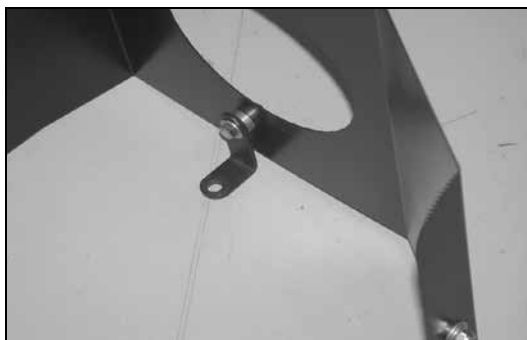
10. Loosen the hose clamp at the throttle body, then remove the two bolts that secure the air box to the engine.



11. Remove the air box assembly from the engine as shown.
NOTE: K&N Engineering, Inc., recommends that customers do not discard factory air intake.



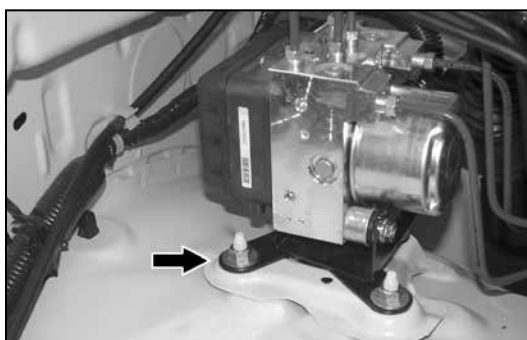
12. Install the two heat shield brackets (07159) onto the heat shield as shown with the provided hardware.



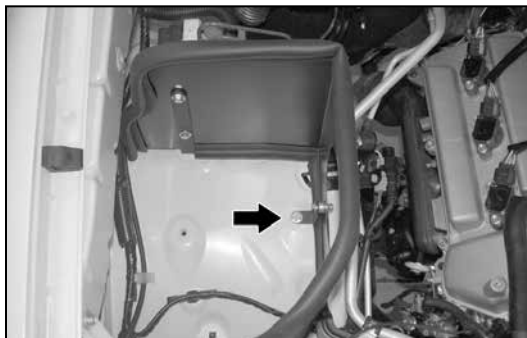
13. Install the small heat shield mounting bracket (070812) with the provided spacer onto the heat shield as shown.



14. Install the provided edge trim onto the heat shield as shown.



15. Remove the ABS pump mounting nut shown.
NOTE: This nut will be reused. Some vehicles may not be equipped with the ABS pump.



16. Install the heat shield onto the vehicle and secure with the provided hardware and the nut removed in step #15.
NOTE: On vehicles not equipped with ABS, secure the heat shield to the factory stud using the provided nut and washer.



17. Remove the factory crank case vent hose from the valve cover, reverse the hose and reconnect onto the valve cover as shown.



18. Assemble the saddle clamp onto the tube-mounting bracket (010099) as shown with the provided hardware.



19. Install the tube mounting bracket assembly onto the valve cover with the provided hardware as shown.



20. Install the silicone hose (08434) onto the throttle body with the provided hose clamps as shown.



21. Remove the two screws that secure the mass air sensor to the air box assembly, then remove the mass air sensor as shown.



22. Apply the gasket to the mass air sensor, sticky side down as shown.



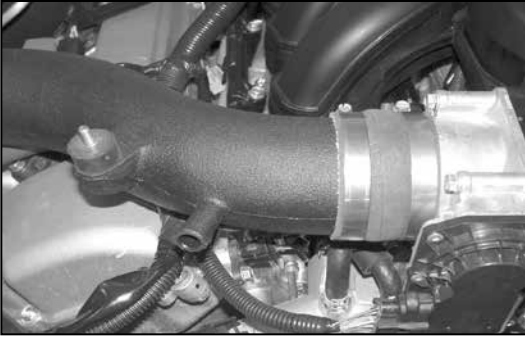
23. Secure the mass air sensor to the K&N® intake tube using the provided screws and spacers as shown.



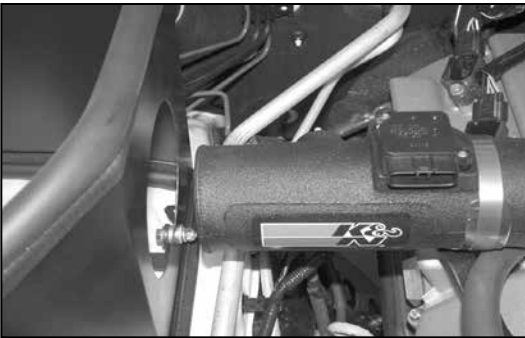
24. Install the vent fitting into the K&N® intake tube as shown.
NOTE: Plastic NPT fittings are easy to cross thread. Install the vent fitting "hand" tight, then turn it two complete turns with a wrench.



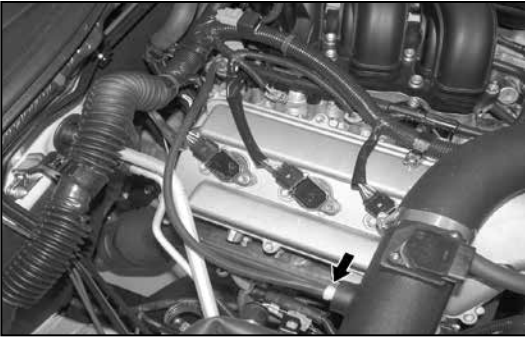
25. Install the rubber mounted stud onto the K&N® intake tube as shown.



26. Install the K&N® intake tube onto the throttle body and align with the saddle bracket.



27. Secure the K&N® intake tube to the saddle bracket with the provided hose clamps. Also tighten the hose clamp attached to the throttle body.



28. Remove the stock vacuum hose from fuel pressure regulator. Attach the provided silicone hose to the fuel pressure regulator and then onto the K&N® intake tube.



29. Install the original crank case vent hose onto the valve cover, then connect the opposite end of the crank case vent hose onto the K&N® intake tube.



30. Install the radius filter adapter into the air filter and secure with the provided hardware as shown.



31. Install the provided silicone hose (08724) onto the air filter assembly and secure with the provided hose clamp as shown.



32. Install the K&N® air filter onto the intake tube as shown.

NOTE: Drycharger® air filter wrap; part # RF-1042DK is available to purchase separately.



33. Reconnect the mass air sensor electrical connection.



34. Reconnect the vehicle's negative battery cable. Double check to make sure everything is tight and properly positioned before starting the vehicle.

35. It will be necessary for all K&N® intake kits to be checked periodically for realignment, clearance and tightening of all connections. Failure to follow the above instructions or proper maintenance may void warranty.

ROAD TESTING:

1. Start the engine with the transmission in neutral or park, and the parking brake engaged. Listen for air leaks or odd noises. For air leaks secure hoses and connections. For odd noises, find cause and repair before proceeding. This kit will function identically to the factory system except for being louder and much more responsive.

2. Test drive the vehicle. Listen for odd noises or rattles and fix as necessary.

3. If road test is fine, you can now enjoy the added power and performance from your kit.

4. K&N Engineering, Inc., requires cleaning the intake system's air filter element every 100,000 miles. When used in dusty or off-road environments, our filters will require cleaning more often. We recommend that you visually inspect your filter once every 25,000 miles to determine if the screen is still visible. When the screen is no longer visible some place on the filter element, it is time to clean it. To clean and re-oil, purchase our filter Recharger® service kit, part number 99-5050 or 99-5000 and follow the easy instructions.