

## Part Number 57i-9001 INSTALLATION INSTRUCTIONS

## Toyota Corolla 1.6L 16v Dohc 109bhp Jun'97-Feb'00

- Disconnect the negative & then the positive terminals from the vehicle battery. Unclamp & 1. remove the battery from the vehicle. (Fig. 1)
- 2. Carefully remove the air temp sensor from the side of the air box lid. (Fig. 2)
- 3. Unclip & remove the intake hose from the throttle housing. (Fig. 3)
- 4. Unclip & remove the air box lid from the base, remove the lid from the vehicle. (Fig. 4)
- 5. Remove the 3 bolts securing the air box base to the inner wing. (Fig. 5)
- 6. Remove the air box base from the pick-up pipe & carefully lift the base from the vehicle. (Fig. 6)
- Unbolt & remove the air intake pick-up pipe from the inner wing & slam panel. 7.
- Unclip & remove the EMS (Engine Management System) diagnostic socket from the bracket 8. located on the suspension turret. Unbolt & remove the bracket from the suspension turret. (Fig. 7)
- 9. Secure the studded mountings to the threaded holes located on the air box mounting support frame. (Fig. 8)
- 10. Assemble the saddle bracket & mounting bracket using the hardware supplied. (Fig. 9)
- Attach the saddle bracket assembly to the mounting hole in the back of the heat shield 11. using a studded mounting, nylock nuts & washers supplied. Attach the EMS diagnostic socket bracket to the lower holes on the back of the heat shield using a nylock nut, washer & bolt supplied. (Fig.10)
- 12. Clip the edge trim to the outside edge of the heat shield, cut away any excess trim. (Fig.11)
- 13. Attach the heat shield to the studded mountings on the support frame & secure using the nylock nuts & washers supplied. (Fig.12)
- 14. Feed the end of the new intake pipe into the hole in the heat shield. Secure the intake pipe to the throttle housing using the stepped silicon hose & hose clips supplied. (Fig.13)
- Align the intake pipe centrally in the heat shield & secure to the saddle bracket with a #48 15. hose clip. (Fig.14)
- 16. Fit the rubber seal into the hole on the side of the intake pipe. Insert the air temp sensor into the hole. (Fig.15)
- 17. Clip the EMS diagnostic socket back onto its support bracket. (Fig.16)
- 18. Install the filtercharger onto the end of the intake tube & firmly tighten the #48 clip supplied. (Fig.17)
- 19. Refit the battery & reconnect the cables. Rotate the positive cable through 90degrees anticlockwise on the battery terminal, this will allow clearance from the heat shield.
- 20. Carry out a final check of the alignment / fitment of the K&N induction system. Make any adjustments utilizing the slotted holes on the brackets & shield. Installation is now complete.



- 1 x Filtercharger Element.
- 1 x Stepped Silicone Hose.
- 1 x Plastic Intake Pipe.
- 1 x Heat Shield.
- 1 x Heat Shield Edge Trim.
- 1 x Literature Pack.
- 1 x Fixing Kit :-
  - - 6 x M6 Nylock Nuts. 6 x Small Flat Washers.
    - 1 x Rubber Grommet.
    - 1 x Conical Nylon Washer.
    - 1 x Tapered Head Bolt.

    - 1 x #40 Hose Clip.
    - 2 x #48 Hose Clip.
    - 3 x Studded Rubber Mount.
    - 1 x Allen Head Bolt.
    - 1 x 'L' Mounting Bracket.
    - 1 x Saddle Bracket.











Fig. # 4

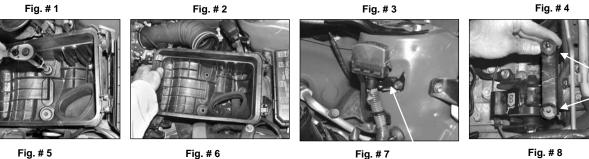


Fig. # 5



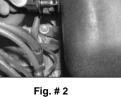


Fig. # 7

Fig. # 8







## Part Number 57i-9001 **INSTALLATION INSTRUCTIONS**

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Fig. # 9

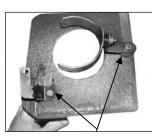


Fig. # 10



Fig. # 11



Fig. # 12

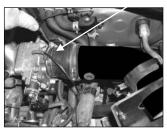


Fig. # 13

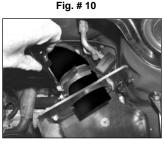


Fig. # 14



Fig. # 15



Fig. # 16



Fig. # 17