



70/71 Series Installation

Auto racing remains a very dangerous sport regardless of any protective devices you may use. Please read the instructions very carefully.

FAILURE TO COMPLY WITH THESE INSTRUCTIONS MAY CAUSE SERIOUS INJURY OR DEATH

These components (when installed correctly) are designed to reduce injury-producing movement of the upper body and head during a racing impact, but no device or component can prevent all injuries that may occur in auto racing.

Please read instructions before you start assembling seat.

You have the choice of three different positions that you can set the height of the head and shoulder restraints, (see photo #1). Ideally you want the head restraint positioned level with the driver's cheekbone, (see photo #2). Have the driver look to the left and to the right to ensure that their peripheral vision is not obstructed. If peripheral vision is obstructed adjust accordingly. With the restraint at the proper height fasten the back of the seat to the bottom using the pre-punched holes and eight of the 3/16" x 1/2" bolts provided. To make alignment easier do not tighten bolts until they are all in place.

DO NOT OVERTIGHTEN

Hardware list: 8- 3/16" x 1/2" bolts 8- 3/16 lock nuts

MOUNTING INSTRUCTIONS

For the bottom of the seat there are two ways that you can mount this seat. You can use four bolts (min. 5/16"/8mm) directly through the bottom of the seat to the frame or roll cage (spread the bolts out as far as possible to distribute the load). Or you can do a side mount using part number 99204, (see photo #3). For the back we recommend at least four bolts (min. 5/16"/8mm) here as well using the pre-punched holes in the back of the seat. We also make a bracket for this as well (see photo #4). The part number for the rear bracket is 99205. **NEVER** mount to sheet metal. **If you are not qualified to perform such fabrication have the installation done by an expert familiar with the requirements of such installation.**

We DO NOT recommend the use of stock sliders and adjusters.

Be sure to check with your sanctioning body and/or track for their rules and regulations on seat mounting.

Photo #1



Photo #2



Photo #3



Photo #4

