



## Installation Instructions (Page 1)

### 2008+ Toyota Sequoia 2.5 Rear Shocks

#### Rear Parts List:

- 2 – 2.5 Rear Shocks (25001-200)
- 2 – Reservoir Brackets (25048-149)
- 1 – Hardware Kit (KH02-171)

#### Tools Required:

- Floor Jack/Jack Stands
- Metric Wrench/Socket Set
- Standard Wrench/Socket Set

**Toyota Sequoia**  
OEM PERFORMANCE SERIES



**REAR:** With the vehicle on level ground, block the front tires. Using a floor jack, raise the rear end and support the frame rails with jack stands for safety. **NOTE: Never work under an unsupported vehicle.**

1. Remove factory shocks – First remove the lower mounting bolt.



**IMPORTANT:** Read all instructions thoroughly from start to finish before beginning the install. Check parts list and make sure all parts are included in the kit. If the instructions are not properly followed severe frame, driveline and/or suspension damage may result. Check for frame and suspension damage prior to installation.

This kit does not require welding. Do not weld on any component. Welding may void the warranty and/or cause the product to fail.





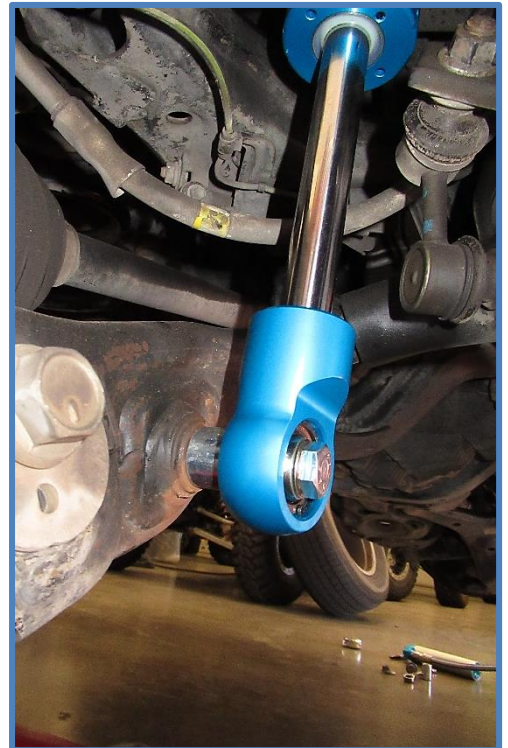
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2. Remove the upper mounting bolt and remove shocks. You may need to place a jack under the lower control arm and jack the arm up slightly to remove shock.



3. Slide the provided spacer onto the lower mounting stud as shown, then place the rod end on the stud. Install the provided bolt with washer and tighten to factory specs. Do not reuse the factory bolt.



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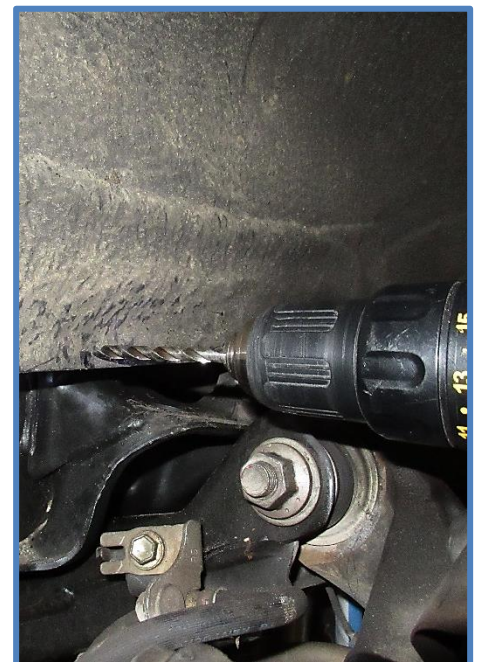
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4. Position the shock in the upper mount as shown with the hose facing towards the rear. Install the factory bolt and tighten to factory specs.



5. Install reservoir brackets – You will need to drill two holes in the pinch seam to mount reservoir. Measure back (7 inches) from the shock mount as shown. Measure up 5/16 and center punch. Drill 1/4" hole.



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Shocks**

6. Hold the reservoir bracket in position as shown lining up the front hole. Mark the rear and drill 1/4" hole.



7. Hold the reservoir bracket behind the pinch seam, thread the supplied 1/4" bolts (with washers) into the reservoir bracket and tighten.



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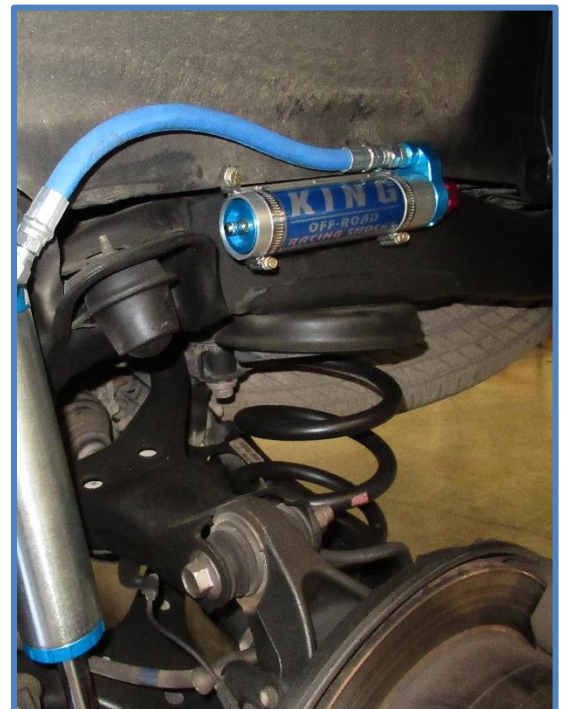




## Installation Instructions (Page 5)

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8. Place the reservoir in the bracket as shown. Slide the hose clamps through the slots on either end of bracket and tighten.



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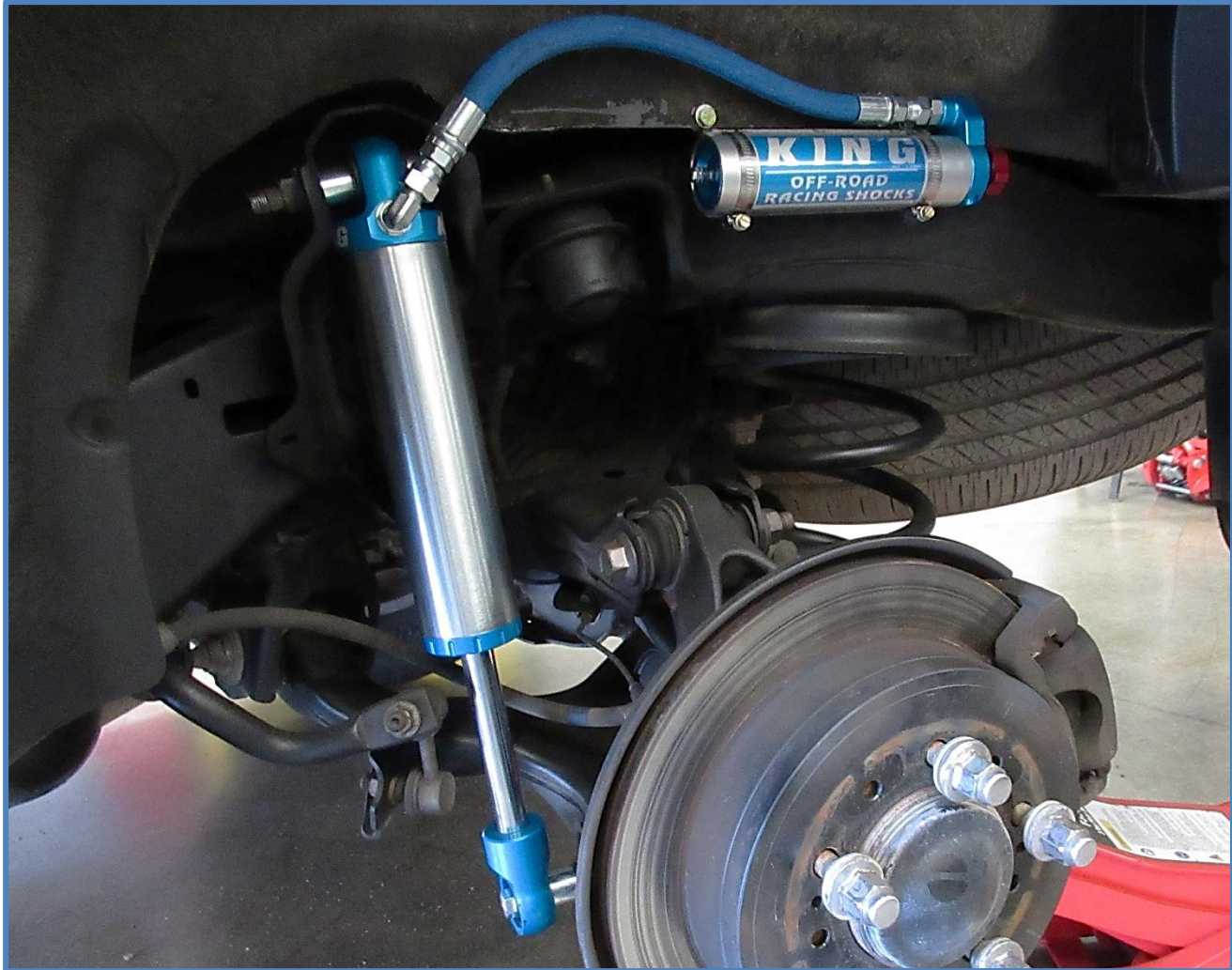




## Installation Instructions (Page 6)

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Final install should look similar to photo below.



### **DOUBLE CHECK ALL HARDWARE:**

Make sure everything is installed correctly and all hardware is tight before reinstalling tires. Install tires, remove jack stands and lower vehicle to the ground. Recheck all hardware and lug nuts after 100 miles and periodically after that as part of routine maintenance.

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