IONDA PIONEER 500

R

Winch Mount

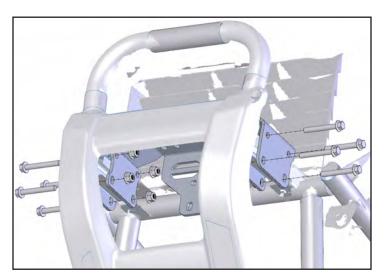
PART # 101215 Hardware Kit: HK-317, HK-031

Kit Components:			
Qty.	Part Description		
1	Pioneer Winch Plate		•
2	Pioneer Bolt Plate		
2	5/16"-18 x 1-1/4" x 2" U-		
8	5/16"-18 x 2.5" Flange B	olt	
12	5/16"-18 Flanged Nylock	Nut	
1	UTV Mini Rocker Hardw	vare Kit (HK-031)	



INSTALLATION INSTRUCTIONS:

- 1. Place winch plate over bumper as shown in Figure 3. Loosely secure to the bumper tubes using the bolt plates, 2.5" bolts and nuts. Figure 2 shows the different bolting locations.
- 2. Install U-bolts as shown in Figure 4 and tighten all hardware. Be sure to tighten U-bolts first.

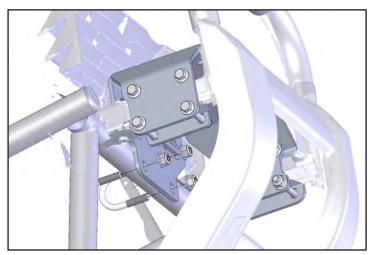


"Figure 3 Mount and Bolt Plate Install"

BOLT PLATE U-BOLT LOCATION LOCATION BOLT PLATE LOCATION

"Figure 1"

"Figure 2 Winch Mount Bolting Locations"

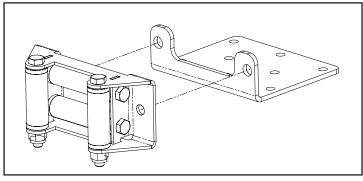


"Figure 4 U-bolt Install"

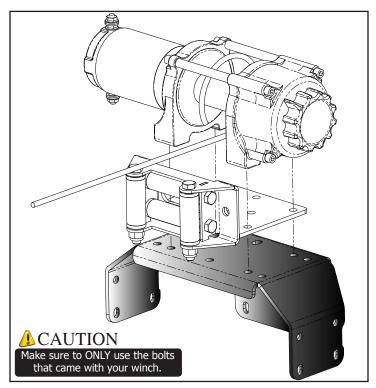
- 3. Determining which winch you have, see Figure 5.
- 4. Install your roller fairlead to your fairlead plate as shown in Figure 6, using the hardware supplied with your winch.
- 5. Install your winch and fairlead plate assembly to the mount plate as shown in Figure 7, using the hardware provided with your winch and the bolt pattern determined in step 3.

AUTION Make sure to ONLY use the bolts that came with your winch.

- 6. Tighten down all bolts.
- 7. Use your winch manual and the wiring instructions on page 3 and wire accordingly.

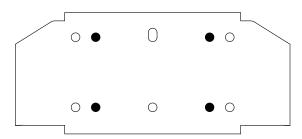


"Figure 6 Winch and Roller Fairlead Install"

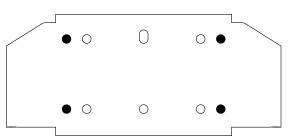


"Figure 7 Winch and Roller Fairlead Install"

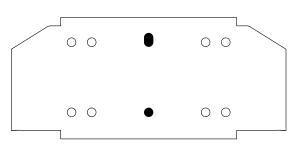
Standard 4 Hole Winch Pattern (4.875" x 3")



Wide 4 Hole Winch Pattern (6.6" x 3")



Standard 2 Hole Winch Pattern



"Figure 5 Winch Bolt Pattern"



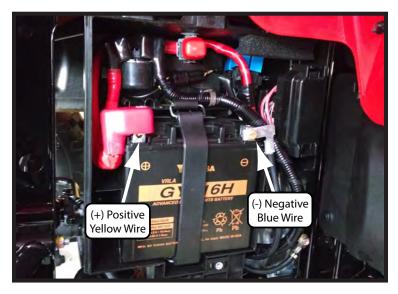
"Figure 8 Winch and Mount Installed"

WIRING INFORMATION

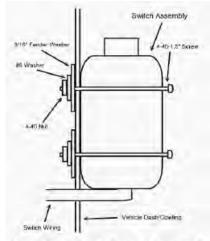
- 1. For contactor location please see "Figure 9". Install the contactor in a location of your choosing under the hood. There is no specific location on this machine.
- Using the ALTERNATE WINCH WIRING DIAGRAM (AWWD) (Figure 12, pg4) as a guide for steps 2-5, attach the BLACK wire to the Blue Post on the winch and the RED wire to the Yellow Post on the winch.
- 3. Route the wires up to the contactor and connect the **BLACK** wire to the Blue Post on the contactor and **RED** wire to the Yellow Post on the contactor per AWWD.
- Route the Blue and Yellow wires back to the battery. Connect the YELLOW POS(+) wire to the Red post on the contactor and the BLUE NEG(-) wire to the Black post on the contactor per AWWD.
- Attach the YELLOW POS(+) wire to the battery as shown in <u>Figures 10</u> and <u>12</u>. Then, attach the BLUE NEG(-) wire to the ground post as shown in <u>Figures 10 and 12</u> per AWWD.
- 6. Find a location that suits your purposes for the mini-rocker switch and hand remote.
- 7. Mini-Rocker Switch Hardware kit. This allows you to mount your usual handle bar mounted switch to almost any desired location.
 - a. Remove handlebar mount hardware from the switch.
 - b. Locate desired mounting location
 - c. Mark and drill two switch holes through dash using switch housing as a template
 - d. Drill a 3rd hole for the switch wiring.
 - e. Assemble per Figure 11.
- 8. Wire the red ignition wire from the controller to a keyed wire. Typically you can find this on the ignition switch.



"Figure 9" Contactor Location

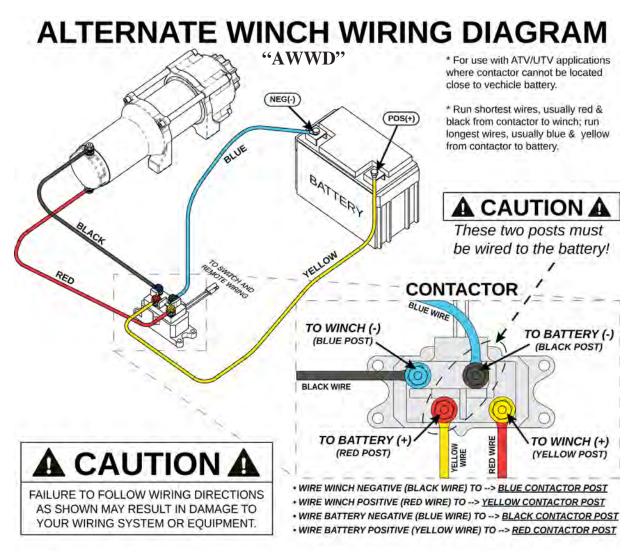


"Figure 10" Battery Location (Battery is located under the rear passenger fender.)



Optional Switch Mount Instructions*

"Figure 11" Mini Rocker Mounting



"Figure 12" Alternate Wiring Diagram



